

## INSTALLATION INSTRUCTIONS AND PARTS LIST

### MODEL 570713 MEGA STEPS

VEHICLE APPLICATION: 2007 GM SILVERADO & SIERRA CREW CAB PICKUPS  
2007 AND NEWER GM TAHOE & SUBURBAN WITHOUT FACTORY SIDE STEPS  
2007 CHEVY AVALANCHE WITHOUT FACTORY SIDE STEPS  
2007 GM SILVERADO&SIERRA EXT CAB



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION. SEE ATTACHED DRAWING FOR VEHICLE APPLICATION YOU REQUIRE.
2. ATTACH THE TOP OF THE MOUNTING BRACKETS TO THE VEHICLE WITH (ITEM#3) – (U-NUT AND BOLT OR FLANGED NUT MAY NEED TO BE USED. SEE ATTACHED DRAWINGS FOR SPECIFIC VEHICLE APPLICATION)
3. INSERT A NYLON WASHER (ITEM #2) BETWEEN THE TOP OF THE MOUNTING BRACKET AND THE BOTTOM OF THE ROCKER PANEL AND INSTALL THE SCREW (ITEM#3) AND WASHER (ITEM#7) AND NUT (ITEM#8) PLACE PINCH WELD SUPPORT BRACKET ABOVE PINCH WELD AREA. AS SHOWN.-(UNLESS THREADED)-THIS IS DONE ON EACH MOUNTING BRACKET.TIGHTEN TO 19 LB FT.THE DISTANCE BETWEEN THE FRONT BRACKET AND 2<sup>ND</sup> BRACKET WILL BE 24 INCHES.
4. PREPARE THE MEGA STEP PLATE FOR MOUNTING AS FOLLOWS.INSERT THREE (3) 5/16" SQUARE HEAD SCREWS (ITEM #5) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
5. POSITIONS THE MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #4) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.

### SERVICE PARTS LIST

| ITEM | PART NO. | QTY | DESCRIPTION                                           |
|------|----------|-----|-------------------------------------------------------|
| 1    | 575078   | 1   | STEP ASSY- 78.00" (MOD. 575078) TAHOE& EXT CAB        |
| 1    | 575088   | 1   | STEP ASSY-88.00" (MOD. 575088) SUBURBAN & CREW CAB    |
| 2    | 107182   | 6   | WASHER- SPCR, NYLON, BLK, .312 ID X 1.24 OD X .25 THK |
| 3    | 100180   | 12  | M8 X 30 X1.25 SCR,SST,BZP                             |
| 4    | 102680   | 14  | NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC            |
| 5    | 106880   | 6   | SCREW-SQUARE HD,5/16-18UNC X 1.00"                    |
| 6    | 551746   | 6   | MOUNTING BRACKET,MEGASTEP                             |
| 7    | 102734   | 12  | 5/16" STD FLAT WASHER SST                             |
| 8    | 105859   | 6   | M8 FLANGED NUT ZP                                     |
| 9    | 100647   | 6   | 5/16" X 1.00" SCR ZP                                  |
| 10   | 105541   | 6   | U-NUT 5/16" - 18                                      |
| 11   | 551666   | 6   | BRKT-MTG,PINCH WELD SUPPORT                           |

551741 SHEET 1 31OCT06  
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REVISION B 26MAR07  
REVISION C 23OCT07  
REVISION D 20OCT08

# SERVICE PARTS LIST

MODEL NO. -570713

## SILVERADO / SIERRA

LUVERNE LOGO SHOULD BE  
TOWARD REAR OF VEHICLE

1 RIGHT HAND STEP  
LEFT HAND STEP

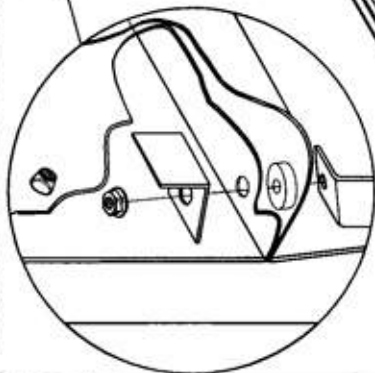
9 5/16"X 1.00" BOLT ZP

5 SQUARE HEAD SCREWS MUST  
BE INSTALLED IN CENTER AND  
FRONT SLOTS FROM END OF STEP

10 INSTALL (1) LONG PALNUTS

PINCH WELD SUPPORT ASSEMBLY

NOTE:  
THE MOUNTING PATTERNS MAY NOT BE  
EXACTLY AS SHOWN. HOWEVER THERE  
WILL BE ENOUGH FASTENERS TO MAKE  
THE APPLICATION. THE DISTANCE  
BETWEEN THE FIRST AND SECOND  
BRACKET WILL BE 24 INCHES.



2

6

7

3

4

11

8

LEFT (DRIVER) SIDE SHOWN

-RIGHT (PASSENGER) SIDE OPPOSITE-

FRONT

24"

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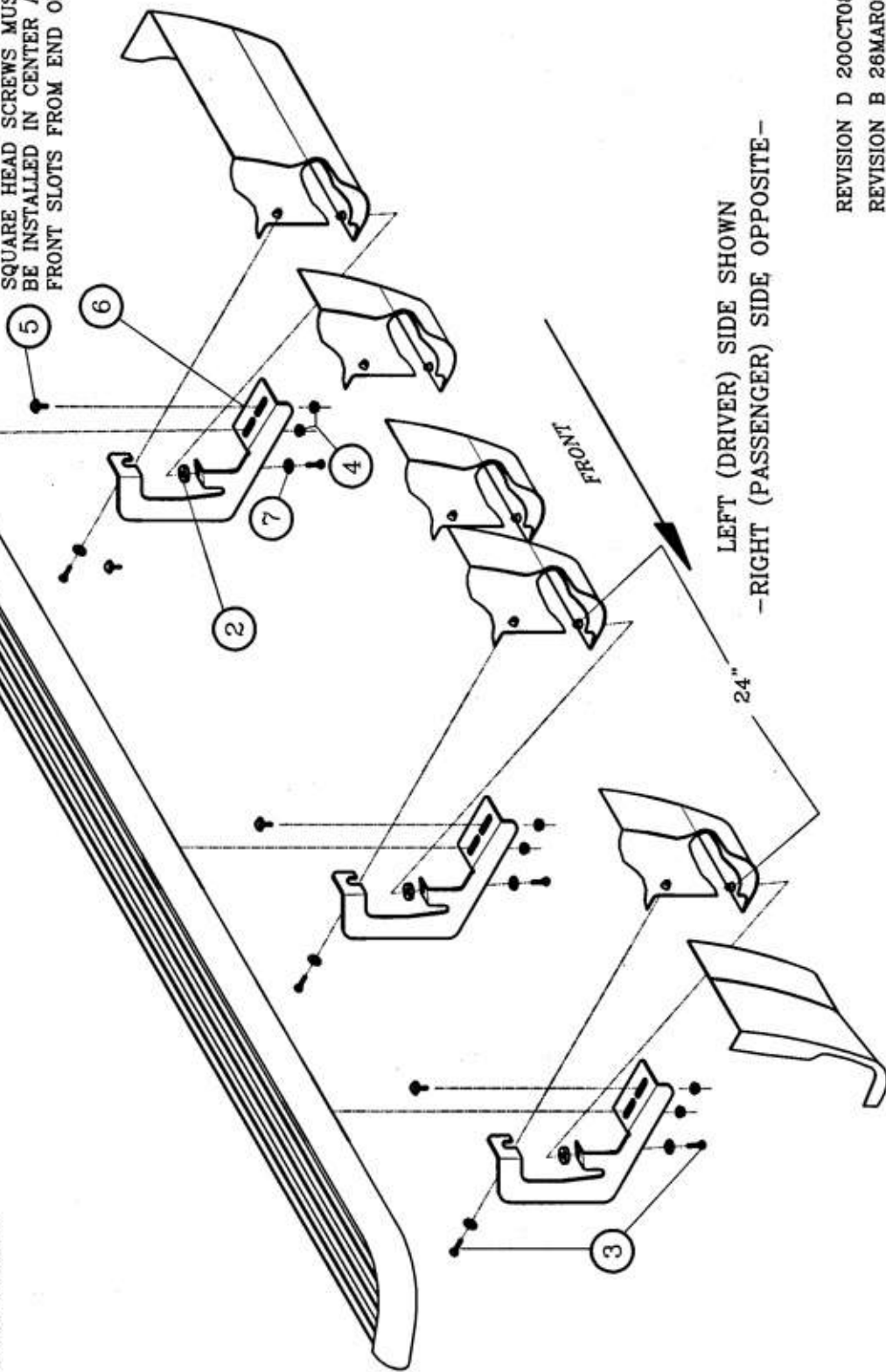
**SUBURBAN / TAHOE**

LIVERNE LOGO SHOULD BE TOWARD REAR OF VEHICLE

RIGHT HAND STEP  
1 LEFT HAND STEP

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EXACTLY AS SHOWN, HOWEVER THERE  
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THE APPLICATION. THE DISTANCE  
BETWEEN THE FIRST AND SECOND  
BRACKET WILL BE 24 INCHES.

**SQUARE HEAD SCREWS MUST  
BE INSTALLED IN CENTER AND  
FRONT SLOTS FROM END OF STEP**



LEFT (DRIVER) SIDE SHOWN  
-RIGHT (PASSENGER) SIDE OPPOSITE-

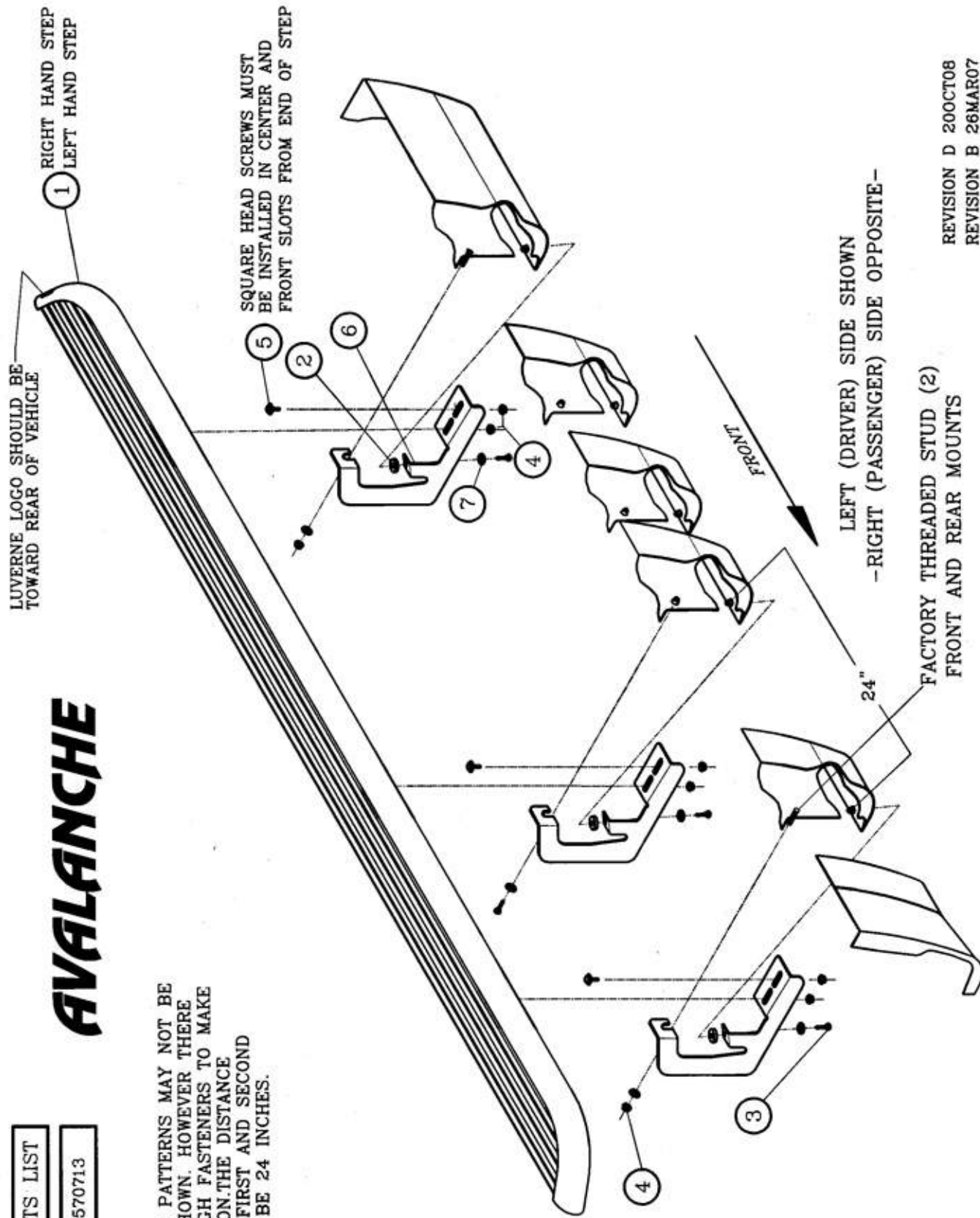
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# SERVICE PARTS LIST

MODEL NO. -570713

## AVALANCHE

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BRACKET WILL BE 24 INCHES.



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