

INSTALLATION INSTRUCTIONS AND PARTS LIST
MODEL 571054 MEGA STEP BRACKETS:
2010+ TOYOTA 4 RUNNER



PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION.

1. LOCATE THE THREE MOUNTING BRACKETS ON THE UNDERSIDE OF THE ROCKER PANEL THAT ARE USED AS SUPPORTS FOR THE ROCKER PANEL MOLDING.
2. REMOVE THE TWO M8 BOLTS FROM EACH BRACKET.
3. MOUNT THE FRONT BRACKET (ITEM #2), THIS BRACKET WILL MOUNT OVER THE ROCKER PANEL BRACKET, FASTEN WITH THE SUPPLIED M8 BOLTS AND WASHERS (ITEM #4&5). TIGHTEN DOWN TO 19 FT LBS.
4. MOUNT THE SECOND AND THIRD BRACKETS (ITEM #3), BY GENTLY PULLING DOWN THE ON THE ROCKER PANEL BRACKET AND SLIDING THE STEP BRACKET (ITEM #3) IN PLACE AND FASTEN WITH THE M8 BOLTS AND WASHERS (ITEM #4&5). TIGHTEN DOWN TO 19 FT LBS.
5. PREPARE THE MEGA STEP PLATES FOR MOUNTING BY INSERTING THREE (3) 5/16" SQUARE HEAD SCREWS (ITEM #7) IN THE OUTER SLOT ON THE UNDER SIDE OF EACH STEP.
6. POSITION THE MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #6) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 FT LBS.



SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	575072	1	MEGA STEP BOARDS 72"
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2	552294	2	STEP BRACKET-FRONT, LH/RH
3	552295	4	STEP BRACKET-REAR, LH/RH
4	102549	12	SCR-HEX,M8X1.25X25MM, ZP
5	100034	12	WSHR-FL,SST, 5/16, ZP
6	102680	12	NUT-SERR FLG,SST,5/16
7	106880	12	SCR-SQ HD,5/16-18X1.00



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SERVICE PARTS LIST

BRACKET NO. - 571054

— LUVERNE LOGO SHOULD BE
TOWARD REAR OF VEHICLE

1 RIGHT HAND
LEFT HAND

6 SQUARE HEAD SCREWS
MUST BE INSTALLED IN
SLOT FROM END OF STEP

RH/LH

FRONT

LEFT (DRIVER) SIDE SHOWN
—RIGHT (PASSENGER) SIDE OPPOSITE—