

INSTALLATION INSTRUCTIONS AND PARTS

LIST VEHICLE APPLICATION: MODEL 570711 **MEGA STEPS** ON:
2007 GM SILVERADO & SIERRA REGULAR CAB PICKUPS



1. **READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.**
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE AS FOLLOWS:
 - 2.1 INSERT 5/16" MULTI-THREAD U-NUT (ITEM #7) INTO THE UPPER HOLES IN THE ROCKER PANEL (SEE FIG. 1).
 - 2.2 ATTACH THE TOP OF THE MOUNTING BRACKETS (ITEM #2) TO THE VEHICLE WITH 5/16-18 X 1.0 SCREW AND FLAT WASHER (ITEMS #5&6). HAND TIGHTEN ONLY.
 - 2.3 INSERT A NYLON WASHER (ITEM #10) BETWEEN THE TOP OF THE MOUNTING BRACKET AND THE BOTTOM OF THE ROCKER PANEL AND INSTALL THE BLACK M8-1.25 SCREW, NUT, AND WASHER AND PINCH WELD SUPPORT (ITEM#3, 4, 5 & 11) AS SHOWN. TIGHTEN BRACKET FASTENERS TO 19 LB FT.
3. PREPARE THE MEGA STEP PLATE FOR MOUNTING BY INSERTING TWO (2) 5/16" SQUARE HEAD SCREWS (ITEM #9) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
4. POSITIONS THE MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #8) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	575054	1	STEP ASSY- 54.00"
2	551746	4	MOUNTING BRACKET, BLK, MEGA STEP
3	105859	4	M8-1.25 FLANGED NUT ZP
4	100180	4	M8 X 30 X1.25 SCR,SST,BZP
5	102734	8	5/16" STD FLAT WASHER SST
6	100647	4	5/16" X 1.00" SCR ZP
7	105541	4	MULTI THREAD U-NUT 5/16 -18
8	102680	8	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
9	106880	4	SCREW-SQUARE HD,5/16-18UNC X 1.00"
10	107182	4	WASHER-SPCR,NYLON,BLK,.312 ID X 1.24OD X .25 THK
11	551666	4	BRKT-MTG,PINCH WELD SUPPORT



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SERVICE PARTS LIST

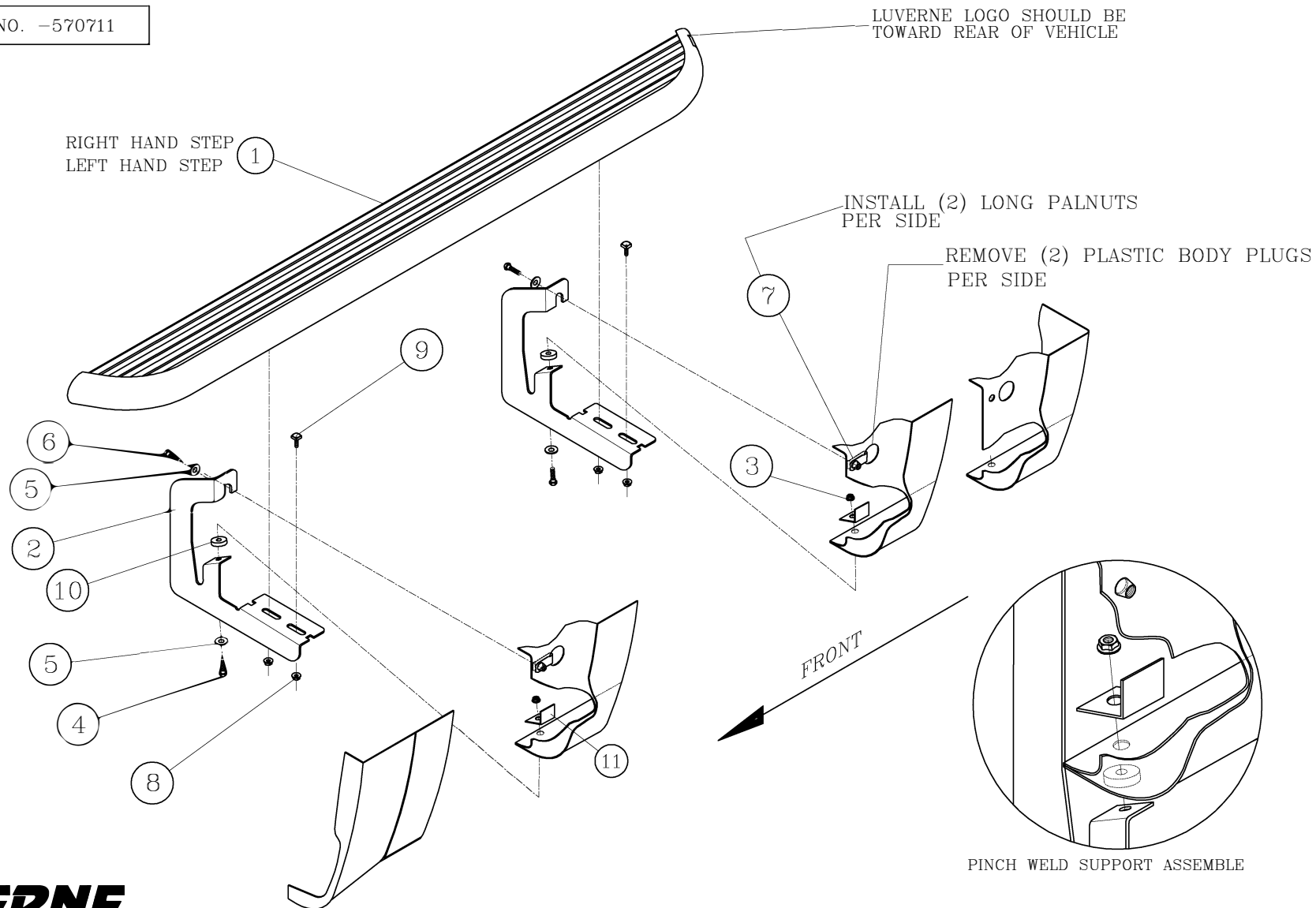
MODEL NO. -570711

RIGHT HAND STEP
LEFT HAND STEP

LUVERNE LOGO SHOULD BE
TOWARD REAR OF VEHICLE

INSTALL (2) LONG PALNUTS
PER SIDE

REMOVE (2) PLASTIC BODY PLUGS
PER SIDE



PINCH WELD SUPPORT ASSEMBLY

LUVERNE
TRUCK

LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-

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