## INSTALLATION INSTRUCTIONS AND PARTS LIST APPLICATION: MODEL 571529 W2W MEGA <u>STEP/SES BRACKETS</u> ON: 2015+ FORD F150 PICKUPS ROCKER PANEL MOUNT APPLICATION



## **NO DRILL APPLICATION**

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

NOTE: IF INSTALLING ON A REGULAR CAB OR SUPER CAB PICKUP THERE WILL BE TWO UNUSED BRACKETS.

- 2. ON THE LEFT SIDE OF THE VEHICLE INSTALL TWO 1.5" ISOLATOR WASHERS (ITEM #3) THE STEP MOUNTING BRACKET (ITEM #2) AND TWO M8-1.25 FLANGE NUTS (ITEM #4) ON THE FACTORY PROVIDED STUDS ON THE INSIDE OF THE ROCKER PANEL AS SHOWN IN FIGURE 1.
- 3. REPEAT STEP 2 FOR THE REMAINING BRACKETS.
- 4. CHECK THAT ALL BRACKETS ARE LEVEL AND TIGHTEN ALL FLANGE NUTS.
- 5. REMOVE THE CABLE GUIDE BRACKET FROM THE LEAF SPRING SHACKLE. **NOTE: THIS IS ONLY NECESSARY ON THE LEFT (DRIVERS) SIDE OF THE VEHICLE. NOTE: THE CABLE GUIDE BRACKET WILL NO LONGER BE NEEDED AND MAY BE REMOVED IF DESIRED.**
- 6. REMOVE THE NUT ON THE SPRING SHACKLE BOLT AND INSTALL THE REAR INBOARD BRACKET (ITEM #8). AS SHOWN IN FIGURE 2. MAKE SURE THE INBOARD BRACKET IS VERTICAL AND TIGHTEN TO 80 LB-FT.
- 7. USING TWO 5/16-18 X 1" BOLTS (ITEM #6) TWO 5/16 FLAT WASHERS (ITEM #7) AND TWO 5/16-18 FLANGE NUTS (ITEM #5) INSTALL THE OUTBOARD BRACKET (ITEM #10) AS SHOWN IN FIGURE 2. NOTE: LEAVE THIS BRACKET LOOSE AT THIS TIME.
- 8. ATTACH THE STEP BOARD TO THE MOUNTING BRACKETS AS DESCRIBED IN THE INSTRUCTION SHEET INCLUDED WITH YOUR STEP BOARD ASSEMBLY.
- 9. ADJUST THE REAR OUTBOARD BRACKET FOR YOUR STEP ASSEMBLY AND TIGHTEN THE BOLTS SECURING THE OUTBOARD BRACKET TO THE INBOARD BRACKET.
- 10. USING A 5/16-18 X 1" BOLT (ITEM #6) A 5/16" FLAT WASHER (ITEM #7) AND A 5/16-18 FLANGE NUT (ITEM #5) INSTALL THE REAR CLAMP BRACKET (ITEM #11) OVER THE CABLES FROM STEP 5 ONTO THE REAR INBOARD BRACKET.
- 11. REPEAT STEPS 2 9 FOR THE RIGHT SIDE OF THE VEHICLE.



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## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1		1	STEP ASSY, MEGA STEP / O-MEGA STEP / SES
2	552643	6	BRACKET-MTG, MEGA STEP/O-MEGA STEP/SES, 571523
3	108442	12	WASHER - NYLON, .36" X 1.5" X .032" BLACK
4	105859	12	NUT- FLANGE, M8-1.25, ZP
5	106996	5	NUT-FLANGE, 5/16-18, BZP
6	106997	5	BOLT- 5/16-18 X 1.00" BZP
7	106998	5	WASHER-FLAT, 5/16" BZP
8	552752	1	BRKT-MTG, REAR, INBOARD, LH
9	552753	1	BRKT-MTG, REAR, INBOARD, RH
10	551721	2	BRKT,STEP, REAR, OUTBOARD
11	552754	1	BRKT-CLAMP, REAR, LH



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