



## INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

**MODEL 401441 STEP BRACKETS:**

**2014 GM SILVERADO & SIERRA REGULAR CAB PICKUPS**



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE AS FOLLOWS: [SEE FIG. 1]
  - 2.1 ATTACH THE TOP OF THE MOUNTING BRACKETS (ITEM #1) TO THE VEHICLE AS SHOWN.
  - 2.2 INSERT 5/16" MULTI-THREAD U-NUT (ITEM #7) INTO THE UPPER HOLES IN THE ROCKER PANEL (SEE FIG. 1).  
**(NOTE: SOME VEHICLES WILL HAVE THREADED INSERTS IN THE ROCKER PANELS, AND WILL NOT REQUIRE THE INSTALLATION OF THE U-NUTS.)**
  - 2.3 ATTACH THE TOP OF THE BRACKETS (ITEM #1 & 2) TO THE VEHICLE WITH 5/16-18 X 1.0 SCREW AND FLAT WASHER (ITEMS #5&4). HAND TIGHTEN ONLY.  
**(NOTE; IF VEHICLE HAS THREADED INSERTS AS STATED ABOVE IT WILL REQUIRE A BLACK M8 X 30MM SCREW (ITEM #3)IN PLACE OF THE 5/16-18X 1.0 SCREW.)**
  - 2.4 INSTALL THE BLACK M8-1.25 SCREW (ITEM#3) AND WASHER (ITEM#4) PLACE PINCH WELD SUPPORT BRACKET (ITEM #8) ABOVE PINCH WELD AS SHOWN INSTALL M8 FLANGE NUT (ITEM#6) **(UNLESS THERE IS A THREADED INSERT ATTACHED TO THE VEHICLE) - THIS IS DONE ON EACH MOUNTING BRACKET.TIGHTEN ALL FASTENERS TO 19 LB FT.**
3. ATTACHING THE STEP ASSEMBLY:  
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

### SERVICE PARTS LIST

| ITEM                                         | PART NO. | QTY | DESCRIPTION                                       |
|----------------------------------------------|----------|-----|---------------------------------------------------|
| <b>PARTS INCLUDED IN THE BRACKET PACKAGE</b> |          |     |                                                   |
| 1                                            | 552725   | 4   | MOUNTING BRACKET, RH, GRIP STEPS (PASSENGER SIDE) |
| 2                                            | 552726   | 2   | MOUNTING BRACKET, LH, GRIP STEPS (DRIVERS SIDE)   |
| 3                                            | 100180   | 8   | M8 X 30 X1.25 SCR,SST,BZP                         |
| 4                                            | 106998   | 8   | 5/16" STD FLAT WASHER SST, BZP                    |
| 5                                            | 100647   | 4   | 5/16" X 1.00" SCR ZP                              |
| 6                                            | 105859   | 4   | M8-1.25 FLANGED NUT ZP                            |
| 7                                            | 105541   | 4   | U-NUT 5/16" - 18                                  |
| 8                                            | 551666   | 4   | BRKT-MTG,PINCH WELD SUPPORT                       |

# SERVICE PARTS LIST

MODEL NO. 401441

NOTE:  
THE MOUNTING PATTERNS MAY NOT BE EXACTLY  
AS SHOWN. HOWEVER THERE WILL BE ENOUGH  
FASTENERS TO MAKE THE APPLICATION.

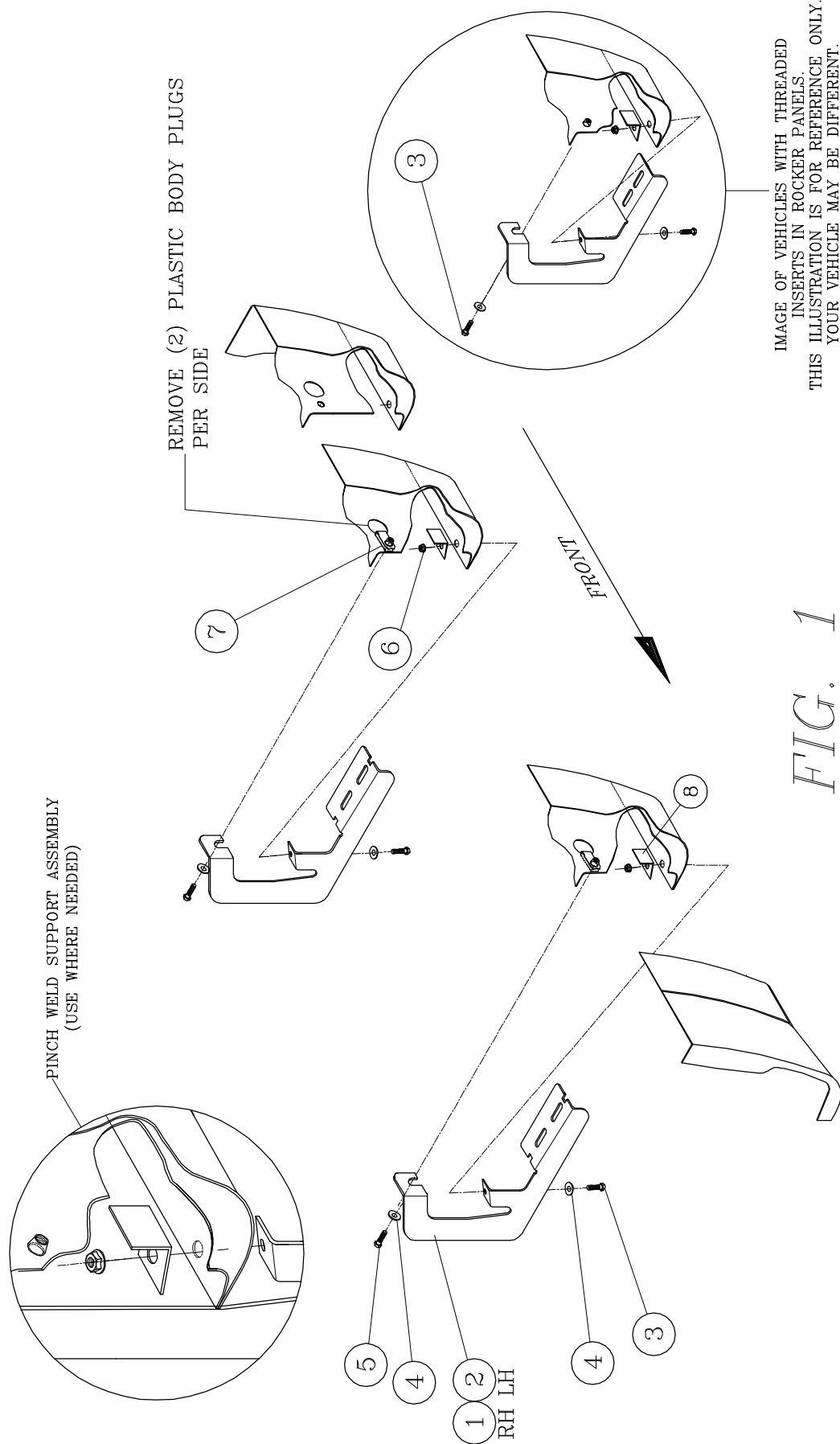


IMAGE OF VEHICLES WITH THREADED  
INSERTS IN ROCKER PANELS.  
THIS ILLUSTRATION IS FOR REFERENCE ONLY.  
YOUR VEHICLE MAY BE DIFFERENT.

FIG. 1

LEFT (DRIVER) SIDE SHOWN  
—RIGHT (PASSENGER) SIDE OPPOSITE—