43012 COOLING SYSTEM VACUUM PURGE AND REFILL KIT

FEATURES

- Refill new coolant by creating a vacuum in the cooling system
- No need to undergo time-consuming air bleeding after refilling new coolant
- Sealing collar with three rubber bushings offers a wide application for many radiator filler necks
- Minimizes the risk of engine overheating

SPECIFICATIONS

Vacuum Gauge 0 - 30 inHa 1. (43013-001-G)

Sealing Collar Turn clockwise to expand rubber 2. Valve To control air and coolant flow 3.

Quick Coupling For connecting vacuum pump 4.

and coolant hose

Venturi Style Vacuum To connect with an air 5.

compressor to create vacuum

Rubber Bushing - small 6.

(43012-35)

7.

8.

9.

0D 35 mm × ID 30 mm 0D 39 mm × ID 30 mm

0D 44 mm × ID 30 mm

Rubber Bushing - medium

(43012-39)

Rubber Bushing - large

(43012-44)Coolant Hose

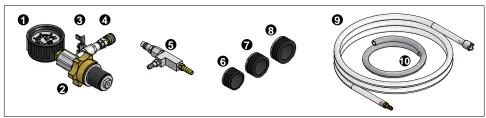
 \emptyset 0.5" \times 47" long

 $(\emptyset 13 \text{ mm} \times 1,200 \text{ mm})$ in length

10. Drain Hose For draining residual fluid in

the tool















CAUTION

- Always read instructions carefully before using the tool
- Ensure the working area has adequate lighting
- Keep children and unauthorized persons away from the working area
- Keep work area clean, dry and free from unrelated materials
- DO NOT allow untrained persons to use this tool kit
- Always wear eye protection that meets OSHA and ANSI Z87.1 standards
- Always wear gloves when working with the tool
- Always wear ear protection

· Disposal: Customers should follow local regulations to handle used/wasted parts

INSTRUCTIONS CREATE A VACUUM

- 1. Drain the coolant from the radiator.
- Select a suitable sized rubber bushing and fit it to the lower part of the tool. Insert the tool into the radiator filler neck. Turn the sealing collar to make a seal between the tool and the radiator filler neck.
- 3. Connect the vacuum pump to the quick coupling.
- Connect the drain hose to the vacuum pump in case there is residual fluid inside the system.
- 5. Connect shop air to the vacuum pump.
- 6. Turn the valve on to create a vacuum in the radiator (Fig. 1).
- 7. Turn the valve off when the gauge reading falls is between 20 24 inHg.
- 8. Disconnect the shop air from the vacuum pump.

REFILL COOLANT

- 1. Disconnect the vacuum pump from the quick coupling.
- Connect the coolant hose to the guick coupling.
- Put the other end of the coolant hose in a pre-mixed coolant container.

NOTE: Make sure there is enough coolant to fill the cooling system. **NOTE:** Make sure the hose end is always submerged by the coolant.

- Turn the valve on to transfer the coolant into the cooling system (Fig. 2).
- 5. Turn the valve off when the gauge reading is 0 inHg.
- 6. Remove the tool from the cooling system.
- 7. Clean the tool prior to storage.





⚠ WARNING: This product can expose you to chemicals including Di (2-ethylhexyl) phthalate, lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

When it comes to quality cooling system service tools, Mastercool is the brand you can depend on.