Merchanit Automotive

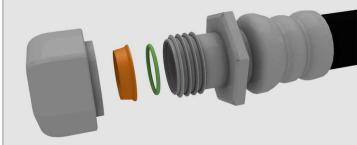
DURAMAX AND ALLISON SPECIALISTS



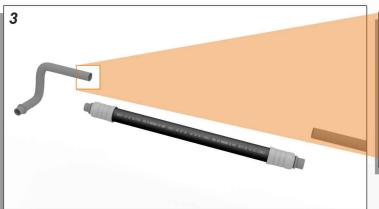


Layout the line so as to note the orientation of the bends to aid in reassemble. Using a mini pipe cutter, cut the steel line as close to the crimp as possible, removing the crimped rubber line.

TRANSMISSION LINE REPAIR KIT



* The **Transmission Line Repair Kit** fittings do not need to be disassembled. If for any reason the fitting is disassembled, view the image above for proper reassembly.





The cut ends of the steel line need to be deburred before installing the repair kit. A piece of scotch bright or emery paper works well for this, as well as removing any light surface debris.



With the steel lines clean and deburred, put a small amount of oil on the end of the line before sliding the repair line fitting over the steel line. The fittings are shipped assembled but loose so it will bottom out in the fitting. Tighten the nut on the repair line fitting until you can no longer turn the steel line in the fitting. After lining up the orientation of the line as noted in step 2, you can tighten the other side.

Be sure to install cooler lines back into all factory locating clamps to avoid rubbing on suspension or other compenents.