



## Timing Chain Cover

### **Installation** #65500, 65501, 65555, 65600

The dowel pin holes are intentionally enlarged to allow you the adjustment to properly center the cover on the balancer. The crank centerline to dowel pin relationships may vary due to align boring and initial machining variances from the factory.

For proper installation and a leak free seal, mount the timing cover including gaskets, sealer and bolts only loose at this point. Install the balancer and allow the cover to find its center on the crankshaft / balancer. In this position tighten all bolts to final torque of 21 ft/lbs while maintaining proper cover placement.