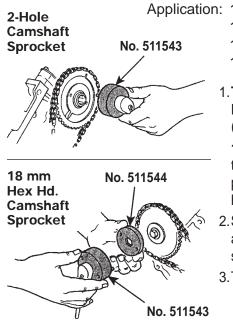


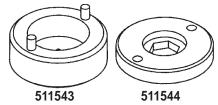
Operating Instructions for:

6476 (511543 & 511544)



## Ford Camshaft Positioning Tool Set

- Application: 1997 2002 4.6L Econoline, F-Series Truck (VIN W)
  - 1997 2002 5.4L Econoline, Expedition, F-Series Truck 1997 – 2002 6.8L V10 Econoline
    - 1998 2002 5.4L Navigator
    - 1. **Two-hole Camshaft Sprocket:** Use tool No. 511543 to position camshaft sprocket (2-hole) on the engine as shown.
      - **18 mm Hex Hd. Camshaft Sprocket:** Use tool No. 511543 with tool No. 511544 to position camshaft sprocket (18 mm hex hd.) on the engine as shown.
    - 2. Service the timing chain as required according to procedures in the vehicle service manual.
    - 3. Torque fasteners to factory specifications.



NOTE:

- 511543 is the same as Ford No. 303-569 (T96T-6256-AR1) and 511544 is the same as Ford No. 303-570 (T96T-6256-AR2).
- This tool is used with No. 6477 (511545) Ford Camshaft Holding Tool.

