

Instructions for:

7771A 211-185

Ford Power Steering Pump Pulley Installer



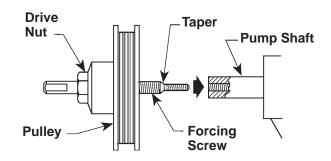
CAUTION: To prevent personal injury, wear eye protection that meets ANSI Z87.1 and OSHA standards.

- 1. Assemble drive nut and pulley onto forcing screw as shown.
- 2. Thread forcing screw into pump shaft until forcing screw taper touches against pump shaft.
- 3. Verify pulley is flush with pump shaft.
- 4. Hold forcing screw in place, and turn drive nut against pulley until pulley is pressed onto pump shaft to correct depth.

CAUTION: To prevent equipment damage,

- Do NOT force or over tighten forcing screw into pump shaft. Hand tighten only.
- Regularly lubricate forcing screw using No. 280934 pressure lubricant or equivalent.

USE OF AN AIR TOOL WITH THIS INSTALLER WILL VOID WARRANTY.





Form No. 550622

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