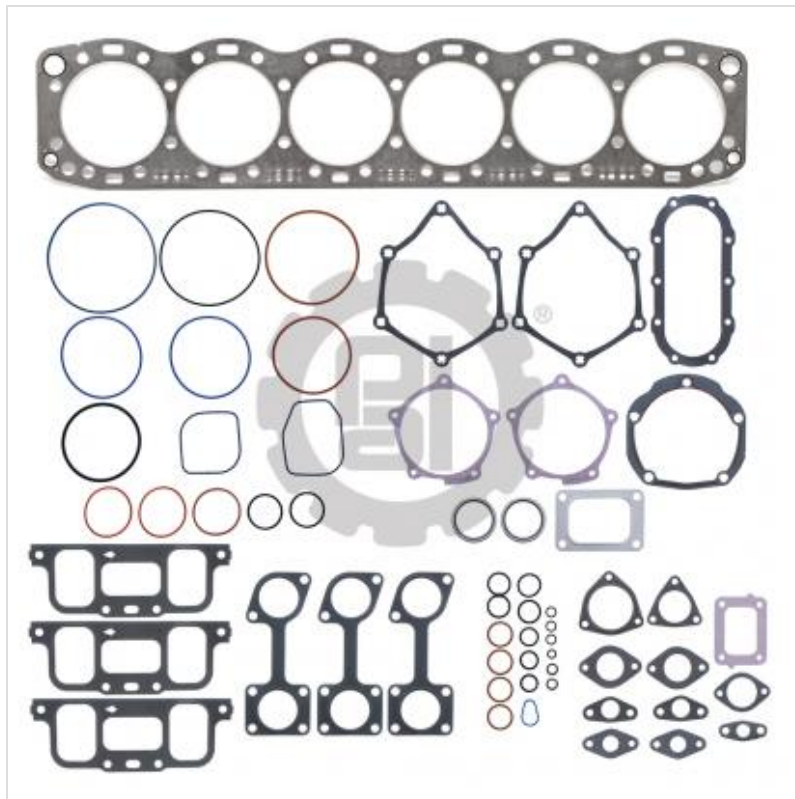


OVERHAUL GASKET SET

631251



Description:	OVERHAUL GASKET SET
SKU:	631251
OEM:	23532720
Product Group:	ENGINE PARTS
Product Class:	ENGINE GASKETS, O-RINGS & GASKET SETS
UPC Code:	193807054298
Sell Pack:	1 EA
Weight:	5.22 LBS
Package Dimensions (LxWxH):	43 x 9 x 2 inches
Warranty:	2 Years

Details:
 Overhaul Gasket set
 Non-EGR Engine
 Detroit Diesel Series 60 application

E-Catalog Pages:	
Catalog Page	Description
	<p>Detroit Diesel Engine 2019 Inframe Kits - w/o Crown - Series 60</p>

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OVERHAUL GASKET SET

631251



Detroit Diesel Engine 2019
Inframe Kits - w/o Crown and Skirt - Series 60

Detroit Diesel Engine 2019
Gasket Sets - Series 60

Consists Of:				
SKU	OEM	Image	Description	Quantity
631251-150	N/A	.	HEAD GASKET SUB KIT	1
631251-151	N/A	.	OIL PUMP GASKET SUB KIT	1
631251-152	N/A	.	FRONT COVER GASKET SUB KIT	1
631251-153	N/A	.	OIL COOLER GASKET SUB KIT	1
631251-154	N/A	.	WATER PUMP GASKET SUB KIT	1
1256	N/A	.	631251	1
631266	23538406		CYLINDER HEAD GASKET	1
631293	23533983		MANIFOLD GASKET	3
631294	23517875		INTAKE MANIFOLD GASKET	3
1236	N/A	.	SHEET, INSTR.	1





Component Of:		
SKU	Image	Description

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OVERHAUL GASKET SET

631251

601000		BASIC OVERHAUL KIT
601000C	.	ENGINE OVERHAUL KIT
601000D	.	BASIC OVERHAUL KIT
601000HP	.	HIGH PERFORMANCE OVERHAUL KIT
601000OE	.	BASIC OVERHAUL KIT
601000OEMRC		BASIC OVERHAUL KIT
601001	.	BASIC OVERHAUL KIT
601001C	.	ENGINE OVERHAUL KIT
601001HP	.	HIGH PERFORMANCE OVERHAUL KIT
601001OEMRC	.	HIGH PERFORMANCE OVERHAUL KIT
601002		BASIC OVERHAUL ENGINE KIT
601002E	.	BASIC OVERHAUL KIT
601002HP	.	HIGH PERFORMANCE BASIC OVERHAUL ENGINE KIT
601003		BASIC OVERHAUL KIT
601003C	.	BASIC ENGINE OVERHAUL KIT
601003HP	.	HIGH PERFORMANCE BASIC OVERHAUL KIT
601003OEMHP	.	HIGH PERFORMANCE BASIC OE OVERHAUL KIT





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OVERHAUL GASKET SET

631251

601004		MINOR OVERHAUL KIT
601004C		MINOR ENGINE O/H KIT
601004OEMRC		MINOR OVERHAUL KIT
601006		MINOR OVERHAUL KIT
601007		MINOR OVERHAUL KIT
601007C		MINOR ENGINE OVERHAUL KIT
601007HP		HIGH PERFORMANCE MINOR OVERHAUL KIT
601009		BASIC OVERHAUL KIT
601009H		HIGH PERFORMANCE BASIC OVERHAUL KIT
601009HP		HIGH PERFORMANCE BASIC OVERHAUL KIT
601009OEMR		BASIC OVERHAUL KIT
601009OERH		BASIC OVERHAUL KIT
601010		BASIC OVERHAUL KIT
601010H		HIGH PERFORMANCE BASIC OVERHAUL KIT
601010HP		HIGH PERFORMANCE BASIC OVERHAUL KIT
601011		BASIC OVERHAUL KIT
601011H		HIGH PERFORMANCE BASIC OVERHAUL KIT
601011HP		HIGH PERFORMANCE OVERHAUL KIT
601011OEMR		BASIC OVERHAUL KIT
631339		SPECIAL GASKET KIT
S60114-049		ENGINE KIT

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OVERHAUL GASKET SET

631251

S60115-001	.	ENGINE KIT
S60115-017	.	ENGINE KIT
S60115-017HP	.	HIGH PERFORMANCE ENGINE INFRAME KIT
S60121-049	.	INFRAME ENGINE KIT
S60130-001	.	ENGINE KIT
S60130-033	.	INFRAME ENGINE KIT
S60130-049	.	INFRAME ENGINE KIT
S60131-001	.	ENGINE KIT
S60131-001C	.	INFRAME ENGINE KIT
S60131-001OEMRC	.	ENGINE KIT
S60131-017	.	CROWNLESS ENGINE KIT
S60131-018	.	CROWNLESS ENGINE KIT
S60140-001	.	PISTONLESS ENGINE KIT
S60140-033	.	INFRAME ENGINE KIT
S60140-034	.	INFRAME ENGINE KIT
S60141-001	.	PISTONLESS ENGINE KIT
S60141-017	.	INFRAME ENGINE KIT
S60141-033	.	INFRAME ENGINE KIT
S60144-001	.	PISTONLESS ENGINE KIT
S60611-081	.	ENGINE OVERHAUL KIT
S60611-081HP	.	HIGH PERFORMANCE ENGINE KIT
S60615-033	.	ENGINE OVERHAUL KIT
S60615-033HP	.	HIGH PERFORMANCE ENGINE OVERHAUL KIT

Cross Reference:

Manufacturer	OEM Number
DETROIT DIESEL	23531601
DETROIT DIESEL	23532720
DETROIT DIESEL	23512691
DETROIT DIESEL	23532332

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PAI Gasket Kit Packing List

ISO 9001 CERTIFIED

PAI Reference 631251 | OEM Reference DDC23532720 Detroit Diesel Series 60 Upper Gasket Set Packing List

631251-150 Cylinder Head Gasket Kit			
PAI Reference	OEM Reference	Description	Qty.
136102	CUM3963990	Fuel Seal(12mm)	2
631288	DDC23521894	Cam Plate Gasket	1
631301	DDC23521935	Cam Plate Gasket	1
631302	DDC23522975	Cap Seal	1
631300	DDC23528491	Plate Seal	1
EGS-3890-020	MAK590GB1189A	Gasket	1
EOS-3305	MAK447GC216A	Thermostat Seal	2
EF30140	FUL14645	O-Ring	1
631295	DDC8929130	Cover Gasket	2
131494	CUM3899343	Oil Gasket	1

631251-151 Oil Pump Gasket Set			
PAI Reference	OEM Reference	Description	Qty.
631273	DDC23505992	Oil Pump Pickup Gasket	1
621211	DDC23505891	O-Ring	1
621212	DDC23505892	O-Ring	1
631271	DDC8929344	Oil Pump Outlet Gasket	2
631272	DDC8929347	Oil Pump Outlet Gasket	2
631270	DDC5117269	Oil Regulator Gasket	2

631251-152 Front Cover Gasket Kit			
PAI Reference	OEM Reference	Description	Qty.
621267	DDC8929740	Rectangular Ring	3
631290	DDC23505248	Mounting Gasket	1
631298	DDC23515145	Compressor Mounting Gasket	1
631303	DDC5150193	Mounting Gasket	1
621219	DDC8929253	Accessory Drive Housing O-Ring	2
631297	DDC8929299	Compressor Mounting Gasket	2

631251-153 Oil Cooler Gasket Set			
PAI Reference	OEM Reference	Description	Qty.
621266	DDC8929340	Oil Filter Adapter Ring	1
121179	CUM3033898	Sensor Seal	1
621251	DDC8929342	Oil Filter Adapter Ring	1
621261	DDC23532850	Seal Ring	1
621260	DDC23508392	Seal Ring	4
621218	DDC8929289	O-Ring	2
631296	DDC8929348	Oil Cooler Housing Gasket	1
621265	DDC8929280	Seal Ring	2
631299	DDC8929302	Oil Fill Gasket	1
121280	CUM3033525	Rectangular Ring	1

631251-154 Water Pump Gasket Set			
PAI Reference	OEM Reference	Description	Qty.
621214	DDC8929158	O-Ring	1
621213	DDC8929510	O-Ring	1
621263	DDC23505024	Rectangular Ring	1
621262	DDC23520377	Rectangular Ring	1

Other Components			
PAI Reference	OEM Reference	Description	Qty.
631266	DDC23538406	Cylinder Head Gasket	1
631293	DDC23533983	Exhaust Gasket	3
631294	DDC23517875	Intake Gasket	3

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