



Technical Data Sheet

Permatex® Anaerobic Gasket Maker

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Anaerobic Gasket Maker is a single component, medium strength, thixotropic, anaerobic sealant that cures rapidly. The product cures when confined in the absence of air between close fitting aluminum surfaces. It provides a tough, resilient, solvent and temperature resistant seal that flexes with flange movement caused by vibration, pressurization or thermal changes. OEM specified. NSF White Book registered.

PRODUCT BENEFITS

- No mixing
- No curing outside of joint
- Non-corrosive to aluminum or cast iron parts

TYPICAL APPLICATIONS

- For use on machined aluminum metal components
- Pumps
- Thermostats
- Housings
- Axle covers
- Gear cases
- Split crankcases

DIRECTIONS FOR USE

1. Surfaces to be sealed should be free of grease, oil and dirt. Use Permatex® Brake and Parts Cleaner to remove oil. Use Permatex® Gasket Remover to remove old gaskets.
2. Apply manually to one side of flange, making sure a continuous bead is applied.
3. Assemble parts.
4. Torque to normal specifications.
5. Parts may be returned to service in one hour.

For Cleanup

1. Wipe off excess material with a clean cloth.
2. Clean hands with Permatex® Fast Orange® hand cleaner or soap and water.

For Disassembly

1. For smaller assembled parts, heat part to 400°F to 450°F.
2. Use cautious, light prying or tapping motion to loosen the parts. Repeat heating/prying sequence as needed.
3. For larger assembled parts use prying/cleaving tools in combination with a light hammer and cautiously tap and pry the sides of the part to break the gasketed surfaces loose.
4. Once parts are disassembled, allow all surfaces to cool to room temperature.
5. Use Permatex® Gasket Remover to remove dried

anaerobic material.

PHYSICAL PROPERTIES

| | Typical Value |
|--------------------|---|
| Chemical Type | Dimethacrylate Ester |
| Appearance | Gel |
| Color | Red |
| Odor | Acrid |
| Specific Gravity | 1.13 |
| Viscosity cP | 750,000/3,750,000 Thixotropic |
| Gap cure (inch) | 0.010 diametral (Unprimed) 0.050 diametral (Primed) |
| Cure Speed (Hours) | 4 – 24 (Unprimed) 30 Minutes – 4 (Primed) |
| Flash Point (°F) | >200 |

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

| Part Number | Container Size |
|-------------|-------------------|
| 51817 | 6 ml. tube |
| 51813 | 50 ml. tube |
| 51845 | 300 ml. cartridge |

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8°C to 28°C (46°F to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.