

2001-2005 Fuel Pickup Kit
(1130510)
Installation Guide

Note: Legal in California only for racing vehicles which may never be used on the highway.

PPE offers super tanks that are easy to install and fit perfectly beneath your vehicle without compromising clearance or performance. Super tanks hold more than twice the amount of fuel as stock and are made from the same polyethylene alloy as OEM. Best of all, these super fuel tanks are made to work with the standard gauges already equipped on the vehicle. You should consider this upgrade when installing the Fuel Pickup Kit.

CAUTION: Installation of this kit should only be performed by persons knowledgeable in the repair and modification of high performance automotive fuel systems.

WARNING: Fuel system may be under pressure!

Do not loosen fuel system connections until relieving pressure. Fuel may leak when loosening fuel system connections. Eliminate potential fire hazards before loosening any fuel system connections. Always wear appropriate personal safety equipment such as safety goggles and other apparel as needed, for protection from debris and sprayed diesel fuel. Work in a well-ventilated area and keep an approved fire extinguisher nearby. Extinguish any open flames and eliminate all sources of ignition in the area of the vehicle before proceeding with the installation.

NOTE: Before beginning installation, you will need two disconnect tools for fuel lines. The **BLUE** tool in the figure below corresponds to 3/8" diameter and is used to remove the return line; the **RED** tool in the figure below corresponds to 1/2" diameter and is used to remove the fill line. You can purchase these tools at any auto parts store or Snap-on, Mac or Matco.



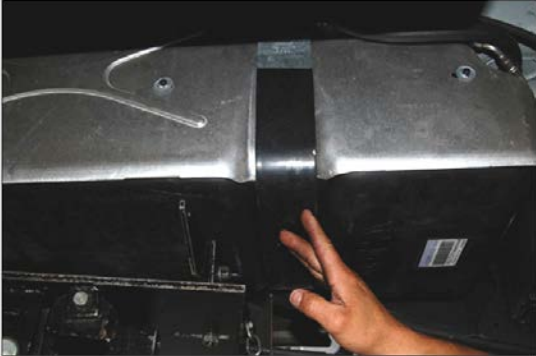
GM Fuel Line Disconnect Tool (Matco Set Pictured)

Installation Guidelines for Fuel Pickup Kit

1. Remove drive shaft to allow for easy access to fuel tank



2. Remove tank straps (Use a jack to hold fuel tank in place)



3. Remove clamp from fuel hose



4. Disconnect return and fill lines with fuel line disconnect tool
(Caution: Fuel will leak from the lines!)



5. Lower fuel tank to allow for easy access to sending unit (No Image)
6. Disconnect sending unit sensor plug



7. Disconnect return and fill fuel lines from sending unit with fuel line disconnect tool.



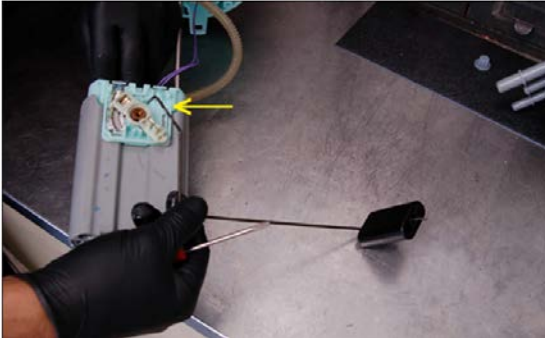
8. Remove sending unit base bracket



9. Remove sending unit from fuel tank (Be sure to drain all fuel)



10. Remove sending unit level



11. Remove sending unit base cover



12. Remove spring from sending unit base



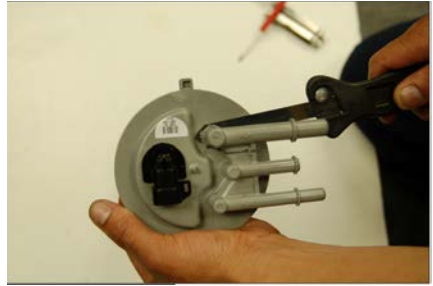
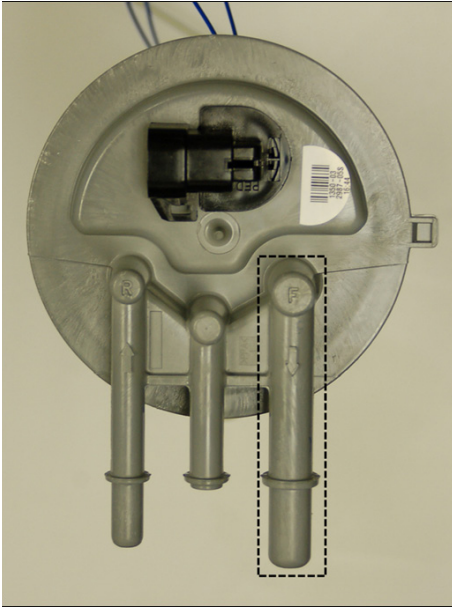
13. Cut the larger plastic corrugated hose



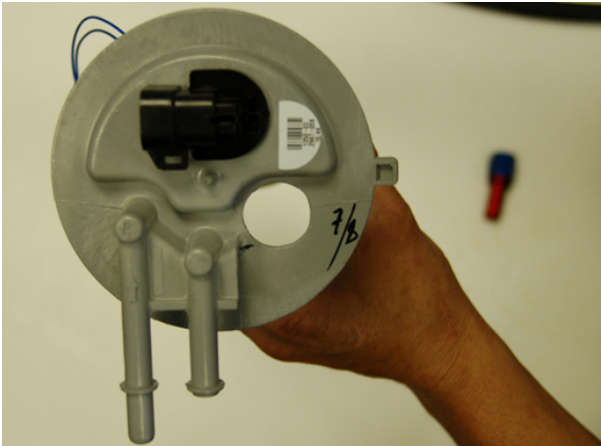
14. Unclip grey fuel pickup from sending unit and remove



15. Cut fill line nozzle from sending unit (Note: The nozzle will be labeled with an 'F')



16. Cut 7/8" hole where the fill line nozzle was removed



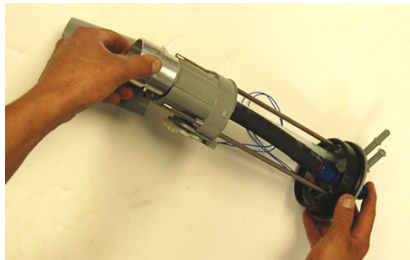
17. Insert flare bulkhead into 7/8" hole and fasten with lock nut



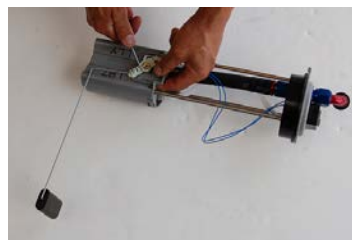
18. Lubricate both ends of 5/8" fuel line (9") and insert billet aluminum fuel pickup nozzle and 10" straight socketless fitting.



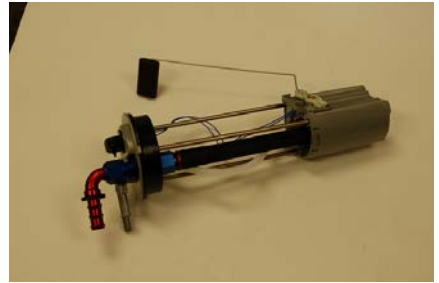
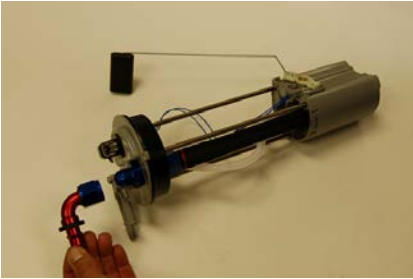
19. Slide assembled 5/8" x 11 5/8" fuel line with billet aluminum fuel pickup and straight socketless fitting into the sending unit; tighten the fitting straight socketless and clip fuel pickup into place.



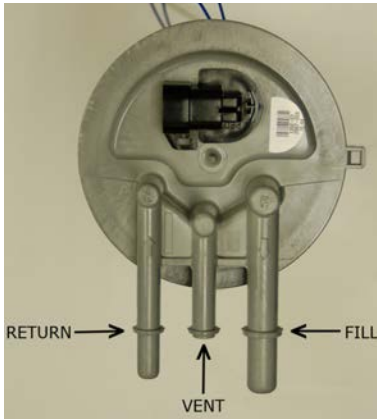
20. Reassemble cover and reattach sending unit level



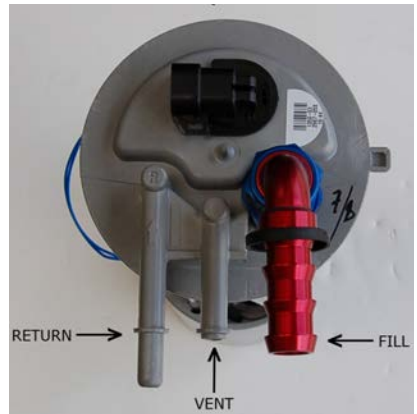
21. Attach 90 degree socketless fitting to straight socketless fitting on assembled sending unit



22. Reassemble sending unit into fuel tank



Stock sending unit configuration



Modified sending unit configuration

23. Install fuel tank. Reconnect all fuel lines, sending unit sensor plug, fuel tank straps and fuel hose. Install drive shaft.
(No Image)