

# Installation Instructions for 1991-up GM 4L80E Torque Converter Clutch Solenoid

1. Locate the TCC lock-up solenoid in the valve body as illustrated in FIGURE 1.
2. Unplug transmission wire harness from old solenoid.
3. Remove old solenoid from the valve body by removing the hairpin style SPRING-CLIP shown in FIGURE 2.

**CAUTION! SPRING-CLIP MAY EJECT SUDDENLY. USE PROTECTIVE EYEWARE.**

4. Insert new solenoid into valve body and connect to wire harness.
5. Replace SPRING-CLIP in valve body. Ensure it is fully seated.

**NOTE: This is a P.W.M. lock-up type solenoid. Do not substitute this unit for an on/off type solenoid. Permanent damage to the transmission or ECM may occur.**

