

Front Steel Fenders, Wrangler JK



Components

1. Front Right Fender	(1)
2. Front Left Fender	(1)
3. Rubber seal (cut to fit)	(1)
4. M8-1.25 Hex Bolt	(18)
5. M8 Flange Nuts	(18)
6. M8 Washers	(18)



Front Steel Fenders, Wrangler JK

1. Loosely attach Front Fender Liner using OE hardware to underside of front inner fender well. Use 10mm socket to remove the 5 bolts. Keep hardware to install inner fender panels.



2. Remove body clips that attach the inner fender to the body. Use special removal tool or flat head screwdriver to pry out.



3. Pull the fender away from the body of the Jeep. Pull in a upright and away from the vehicle. Remember to unplug the marker light from the harness.





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4. Fender clips have a tendency to break. Remove any remaining clips from the body. Clean the OE fender where the new tube fender will install.

If your reinstalling the plastic OE inner fender please watch the install video provided in these instructions.



5. To attached the seal to the fender first thoroughly clean the fender surface with degreaser or alcohol. Allow the surface to fully dry before installing the adhesive back seal.



6. When applying the fender seal, peel back a small portion and apply to the fender. Peel and press along the entire top edge of the fender. Once you reach the bottom rear edge of the fender trim seal with a scissors or utility blade.





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7. Place fender on OE fender brace. This will assist in installing by holding the fender in place. Align the first mounting hole towards the front of the fender. Install provided hardware and hand tighten at this time. Continue to install the remaining hardware in each hole of the fender.



8. Use a 12mm and 14mm open end wrench to tighten hardware. Must use a open ended wrench due to the tight space between the OE sheet metal. Tighten all hardware in a alternating pattern.

Now reinstalled trimmed plastic fender or custom inner fenders to complete install.



Rear Steel Fenders, Wrangler JK



Components

1. Rear Right Fender	(1)
2. Rear Left Fender	(1)
3. Rubber seal (cut to fit)	(1)
4. M6-1.25 Hex Bolt	(10)
5. M6 Nuts	(10)
6. M6 Washers	(10)
7. M8-1.25 Hex Bolt	(4)
8. M8 Flange Nuts	(4)
9. M8 Washers	(4)



Rear Steel Fenders, Wrangler JK

1. Begin by attaching the seal to the fender. First thoroughly clean the fender surface with degreaser or alcohol. Allow the surface to fully dry before installing the adhesive back seal.



2. When applying the fender seal, peel back a small portion and apply to the fender. Peel and press along the entire top edge of the fender. Once you reach the bottom rear edge of the fender trim seal with a scissors or utility blade.



3. The entire rear fender and liner is attached with body clips. Pull and/or pry the inner fender clips away from the body first. Now the inner fender is free left up and out to pull the fender away from the body.





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4. Some of the clips might have broke during the removal of the fender. Pry any broken clips away. Then clean the surface of the Jeep that the fender will attach.



5. The fender is attached to the body using nutserts. There are available at most automotive tool stores or online. We recommend using the tool shown here.

Use the fender as a guide to determine which OE holes you'll need to apply a nutsert to. The top two holes use bolts and nuts and the rest require nutserts installed.



6. To install the nutsert, load tool properly with a nutsert. We recommend applying a small amount of RTV silicone to the edge of the hole to fully seal the nutsert to the body and to avoid water or debris to enter. Insert nutset into the body of the Jeep and crimp. Take your time crimping to assure it's fully crimped. This will avoid the nutsert from spinning or being crooked.





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7. Place fender into place, it's best to have a assistant to lift and hold the fender in place as you install hardware. Install the two top bolts first. They attach with nut not the nutserts. This hardware will assist in holding the fender in position. Only hand tighten at this time.



8. Now tread the bolts into the remaining nutserts. Avoid using power or air tools, now tighten all hardware with hand tools in a alternating pattern. That completes the install of your steel tube fenders.

