## ALLOY RADIAL CHAIN

## Heavy Duty Cable Chains (Singles)

Installation and Removal Instructions


ALLOY RADIAL CHAIN is SCC's newest choice in heavy duty winter traction products for large trucks. Please read and follow the installation and useage tips shown here. A few moments spent familiarizing yourself with this product's features will yield many hours of safe and trouble-free winter driving.

* This product is intended for use on snow and ice covered roads. As such, it is legal in every state and province in North America, including those where studded tires are prohibited.
* Refer to page three of this booklet for important information regarding the use of this product.

A properly installed chain:

Important: We strongly recommend that the chains be fitted to the tire prior to actual use to ensure proper fit. Tire sizes may vary because of age, manufacturer, tread or type. Please ensure that the following points are correct when installing your chains.

1. The cable chain should drape at least 3 inches over each side of the tire from the edge of the tread.
2. The round hook connector should be on the inside of the tire; flat hook connector should be on the outside of the tire. Smooth portion of connectors and cross member hooks should be against tire. (Marked "TIRE SIDE".)
P.O. Box 949

Clackamas, OR 97015-0949
© SCC, divsion of Peerless Industrial Group

Installation


Park vehicle on firm level ground, away from traffic. Unroll the set and lay each half pair on the ground next to the tire it is intended to cover. Make sure that there are no twists or kinks in the cable chain


0Connect the "speed hook" on the inside of the tire (the side away from you). As a starting point, we recommend that you fasten it so that there are no more than two "free" links. It may be necessary to drive forward two to three feet so that the inside connection can be made more easily.


Make sure that the smooth side of the eyelets (marked "TIRE SIDE") are against the tire. If the smooth side is not toward the tire, damage will occur.


Connect the outside fastener at it's loosest setting, then pull the cable towards you to create as much slack as possible. Make sure that none of the cross members are caught in the "shoulder" area of the tire tread.


3 Drape the chain over the top of the tire so both ends can touch the ground and the long metal latch is on the outside of the tire (toward you) and is draped toward the back of the vehicle. The two half sets are made so that one fits only on the left and one only on the right. See Close-up below


Fasten the outside connector by passing the long lever through one of the chain links, folding it back in the opposite direction and securing the "keeper" link on the end of the lever. If care is taken to make this connection as tight as possible, it may not be necessary to retighten after driving. If you find that the inside fastener also has to be adjusted to assure a snug fit, you should do it before fastening the outer fastener.

## Removal

Removal of Alloy Radial Chain can be accomplished by reversing the installation steps. For easier dismounting, it is recommended that the tire be positioned so that the fasteners are somewhere between the 9 o'clock and the 3 o'clock positions on the tire.

## Close-up of outside fastening system


~ Metal latch to rear of vehicle

## Important:

* We strongly recommend that the chains be fitted to the tire prior to actual use to ensure proper fit. Tire sizes may vary because of age, manufacturer, tread or type.
* Vehicle manufacturers' determine the clearance requirements based on the original (OEM) tires provided with the vehicle. Placing different size tires on your vehicle may affect the clearance necessary to operate this product.
* During installation of the chain, ensure that the chain drapes at least 3 inches over each side of the tire from the edge of the tread.
* With traction devices installed, the vehicle will handle differently (for example, a longer braking distance on pavement without snow or ice). Adjust your driving to these changed conditions.
* Alloy Radial Chain is intended for use on snow and ice-covered roads. As such, it is legal in every state and province in North America, including those where studded tires are prohibited. (Check local laws and regulations for any restrictions in your area.)


## For maximum chain life:

* Avoid speeds over 30 mph and use on bare pavement. Traction coils on cross members will fragment and cause cross members to break. Damage could occur to chains, tires and vehicles.
* Avoid spinning tires: start slowly, even in uphill conditions.
* Avoid locking brakes: the best braking technique is a pumping action.
* If a cross member should break, stop \& remove or replace it immediately.
* After use, clean and spray with an all-purpose lubricant.


## One Year Limited Warranty

This product is warranted free from defect in workmanship and material for one year from the date of delivery to the user. Defective product may be returned to the manufacturer, freight prepaid, within 10 days of alleged defect. Inspection will be made to determine cause of failure. Chain determined to be defective will be repaired or replaced. Buyer shall not be entitled to recover any incidental or consequential damages. No compensation will be made for any labor claim, delays or damages incurred by using this product. Although this warranty gives you specific rights, you may have other legal rights which differ from state to state.

