

THE INDUSTRY STANDARD SINCE 1984

# TRIM BLACK

COWL PANELS, WIPER ARMS



GRILLS



MIRROR HOUSINGS



WINDOW TRIM



- Easily restore faded or peeling trim parts
- Smooth, consistent finish on most plastics & metals
- Maximum adhesion and flexibility
- No primer needed



EURO JET BLACK

ORIGINAL TRIM BLACK

LOW VOC 2.8

Manufactured in the USA





## STEP 1 PREP

### ALUMINUM, STEEL & STAINLESS STEEL

Clean surface with **SEM Solve** or **Zero VOC Surface Cleaner**. Sand surface with 400 grit sand paper. Blow or wipe off dust and re-clean with **SEM Solve** or **Zero VOC Surface Cleaner**.

### PLASTIC

Clean surface with **SEM Soap** and a gray scuff pad. Rinse with water and dry. Clean with **Plastic & Leather Prep**. If contamination still exists, water will bead on the surface. Repeat this step until beading no longer occurs.

To promote adhesion on ABS, PVC and other similar plastics, apply a medium wet coat of **Sand Free**. Apply color while **Sand Free** is still wet. As the **Sand Free** evaporates, the color is drawn into the surface, creating excellent adhesion.

To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter** per instructions.

| Part   | Product                   | Container      |
|--------|---------------------------|----------------|
| 3837() | SEM Solve                 | Multiple Sizes |
| 4040() | Zero VOC Surface Cleaner  | Multiple Sizes |
| 39362  | SEM Soap                  | 16 oz. Tube    |
| 3836() | Sand Free                 | Multiple Sizes |
| 3986() | Plastic Adhesion Promoter | Multiple Sizes |
| 7772() | XXX Adhesion Promoter     | Multiple Sizes |

## STEP 2 APPLICATION

### AEROSOL

Agitate thoroughly! Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use when can temperature is approximately 70°F (21°C).

**Coats:** 2 – 3 medium wet

**Flash Time:** 3 – 5 minutes

### BULK

Mix thoroughly. Reduce 1:1 with a high quality urethane reducer. A low VOC reducer must be used to maintain 2.8 VOC level of **Trim Black Low VOC**.

**Trim Black Euro Jet Satin** is ready to spray. Do not reduce.

**Air Pressure:** 20 – 25 psi with non-HVLP equipment  
8 – 10 psi at the cap with HVLP

**Fluid Tip Size:** 1.2 – 1.4

**Coats:** 2 – 3 medium wet

**Flash Time:** 5 – 10 minutes

## PRODUCT SERIES

| Part  | Product Name                 | Color             | Container      |
|-------|------------------------------|-------------------|----------------|
| 39033 | Trim Black Charcoal Metallic | Charcoal Metallic | 16 oz. Aerosol |
| 39063 | Trim Black Gloss             | Gloss Black       | 16 oz. Aerosol |
| 39068 | Trim Black Gloss             | Gloss Black       | Pint           |
| 39141 | Trim Black                   | Black             | Gallon         |
| 39143 | Trim Black                   | Black             | 20 oz. Aerosol |
| 39144 | Trim Black                   | Black             | Quart          |

| Part     | Product Name              | Color       | Container      |
|----------|---------------------------|-------------|----------------|
| 39141-LV | Trim Black Low VOC        | Black       | Gallon         |
| 39144-LV | Trim Black Low VOC        | Black       | Quart          |
| 41013    | Trim Black Euro Jet Matte | Matte Black | 16 oz. Aerosol |
| 41023    | Trim Black Euro Jet Satin | Satin Black | 16 oz. Aerosol |
| 41024    | Trim Black Euro Jet Satin | Satin Black | Quart          |
| 41033    | Trim Black Euro Jet Gloss | Gloss Black | 16 oz. Aerosol |



# BUMPER COATER™ AEROSOLS

These colors are representations only. Spray a test panel to ensure proper color.

SFCC  
0215

## OEM BUMPER COLORS | NO ADHESION PROMOTER REQUIRED



**39023** Med. Driftwood Met.  
Color Coat Formula: 4873



**39073** Gloss Silver  
Color Coat Formula: 4561



**39083** Gloss Black  
Color Coat Formula: N/A



**39103** Flexible Bumper Coater  
Color Coat Formula: N/A



**39153** Charcoal  
Color Coat Formula: 4109



**39163** Med. Smoke  
Color Coat Formula: 4305



**39173** Dk. Smoke  
Color Coat Formula: 4307



**39183** Med. Gray  
Color Coat Formula: 4296



**39193** Dk. Gray  
Color Coat Formula: 4295



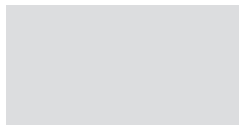
**39253** Med. Titanium Met.  
Color Coat Formula: N/A



**39263** Dk. Titanium Met.  
Color Coat Formula: 4533



**39273** Charcoal Met.  
Color Coat Formula: 4553



**39283** Lt. Titanium Met.  
Color Coat Formula: 4563



**39293** Honda Black  
Color Coat Formula: N/A



**39413** Med. Platinum Met.  
Color Coat Formula: 4721



**39423** Med. Quartz Met.  
Color Coat Formula: 4877



**39583** Lt. Charcoal  
Color Coat Formula: 5818

## TRIM PAINT AEROSOLS | EXCELLENT ADHESION, NO PRIMER NEEDED



**39033** Charcoal Trim Met.



**39063** Gloss Trim Black  
**39068** = Pint



**39143** Trim Black  
**39144** = Quart  
**39141** = Gallon  
**39144-LV** = 2.8 VOC Compliant Quart  
**39141-LV** = 2.8 VOC Compliant Gallon

## HIGH BUILD PRIMER SURFACER AEROSOLS | EXCELLENT ADHESION, FILM BUILD & FLEXIBILITY



**42003** Black



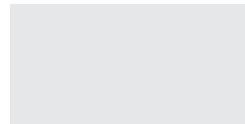
**42013** Gray



**42023** Beige



**42033** Rose



**42043** White

## SELF ETCHING PRIMER AEROSOLS | EXCELLENT ADHESION TO BARE METAL PRIOR TO PRIMING



**39673** Black  
**39674** = Quart  
**39671** = Gallon



**39683** Gray  
**39684** = Quart  
**39681** = Gallon



**39693** Green  
**39694** = Quart  
**39691** = Gallon



# PLASTIC REPAIR

For complete instructions, refer to RAB-2.

Check local VOC regulations to ensure compliance in your area

1



### CLEAN & PREP

Clean front and back with **Scuff & Clean**.

Clean front and back with **Plastic & Leather Prep** or **Zero VOC Surface Cleaner**.

2



### SAND & GROOVE

Sand with 80 grit sandpaper.

Using a grinder, dish out damaged area with 36 grit disc at a low RPM.

Grind back of repair area with a 36 grit disc at a low RPM.

3



### REINFORCE & FILL

Reinforce large holes and cracks by applying **Plastic Repair Contouring Tape** to the back of the repair. Spread a layer of **Dual-Mix™ Multi-Plastic Repair Material** to cover all of the tape.

Fill the front side repair with **Dual-Mix Multi-Plastic Repair Material**. Spread material firmly and build up higher than panel to allow for sanding.

4



### SAND & SKIM

Sand **Dual-Mix Multi-Plastic Repair Material** with 80 grit sandpaper. Then finish with 180 grit sandpaper.

If needed, use a skim coat of **Bumper Bite™ Flexible Glazing Putty**.

Sand with 180 grit paper, and finish with 320 grit paper.

5



### PREP & PRIME

Clean with **Plastic & Leather Prep**. Dry with a lint free cloth.

Prime with **Flexible Primer Surfacer**, **High Build Primer Surfacer** or **World Class™ Waterborne Flexible Primer**.

6



### GUIDE COAT BLACK

Apply **Guide Coat Black** to dried primer.

7



### SAND

Sand with 320 – 400 grit sandpaper.

Finish sanding with 600 grit sandpaper.

8

### OPTIONAL



### TEXTURIZE

If texture is needed, apply **Texture Coating** in light coats.

If texture is not needed, skip to step 9.

9



### PAINT

**SEM Bumper Coater™** and **Factory Pack™** aerosols are available in many OEM Colors.

## PRODUCT LIST

|        |                          |                |
|--------|--------------------------|----------------|
| 19013+ | Factory Pack             | 16 oz. Aerosol |
| 38203  | Guide Coat Black         | 16 oz. Aerosol |
| 38331  | Scuff & Clean            | Gallon         |
| 38338  | Scuff & Clean            | Pint           |
| 38351  | Plastic & Leather Prep   | Gallon         |
| 38353  | Plastic & Leather Prep   | 16 oz. Aerosol |
| 38354  | Plastic & Leather Prep   | Cone Top Quart |
| 39023+ | Bumper Coater Aerosols   | 16 oz. Aerosol |
| 39131  | Flexible Primer Surfacer | Gallon         |
| 39133  | Flexible Primer Surfacer | 16 oz. Aerosol |

|       |  |                 |
|-------|--|-----------------|
| 39134 | Flexible Primer Surfacer               | Quart           |
| 39847 | Dual-Mix Multi-Plastic Repair Material | 7 oz. Cartridge |
| 39853 | Texture Coating                        | 20 oz. Aerosol  |
| 39854 | Texture Coating                        | Quart           |
| 40401 | Zero VOC Surface Cleaner               | Gallon          |
| 40404 | Zero VOC Surface Cleaner               | Quart           |
| 40482 | Bumper Bite Flexible Glazing Putty     | 16 oz. Tube     |
| 50184 | World Class Waterborne Flexible Primer | Quart           |
| 70007 | Plastic Repair Contouring Tape         | Tape 15' roll   |

Shop for other automotive paint & coatings on our website.