

THE INDUSTRY STANDARD SINCE 1984

TRIM BLACK

COWL PANELS, WIPER ARMS



GRILLS



MIRROR HOUSINGS



WINDOW TRIM



- Easily restore faded or peeling trim parts
- Smooth, consistent finish on most plastics & metals
- Maximum adhesion and flexibility
- No primer needed



EURO JET BLACK

ORIGINAL TRIM BLACK

LOW VOC 2.8

Manufactured in the USA





STEP 1 PREP

ALUMINUM, STEEL & STAINLESS STEEL

Clean surface with **SEM Solve** or **Zero VOC Surface Cleaner**. Sand surface with 400 grit sand paper. Blow or wipe off dust and re-clean with **SEM Solve** or **Zero VOC Surface Cleaner**.

PLASTIC

Clean surface with **SEM Soap** and a gray scuff pad. Rinse with water and dry. Clean with **Plastic & Leather Prep**. If contamination still exists, water will bead on the surface. Repeat this step until beading no longer occurs.

To promote adhesion on ABS, PVC and other similar plastics, apply a medium wet coat of **Sand Free**. Apply color while **Sand Free** is still wet. As the **Sand Free** evaporates, the color is drawn into the surface, creating excellent adhesion.

To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter** per instructions.

Part	Product	Container
3837()	SEM Solve	Multiple Sizes
4040()	Zero VOC Surface Cleaner	Multiple Sizes
39362	SEM Soap	16 oz. Tube
3836()	Sand Free	Multiple Sizes
3986()	Plastic Adhesion Promoter	Multiple Sizes
7772()	XXX Adhesion Promoter	Multiple Sizes

STEP 2 APPLICATION

AEROSOL

Agitate thoroughly! Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use when can temperature is approximately 70°F (21°C).

Coats: 2 – 3 medium wet

Flash Time: 3 – 5 minutes

BULK

Mix thoroughly. Reduce 1:1 with a high quality urethane reducer. A low VOC reducer must be used to maintain 2.8 VOC level of **Trim Black Low VOC**.

Trim Black Euro Jet Satin is ready to spray. Do not reduce.

Air Pressure: 20 – 25 psi with non-HVLP equipment
8 – 10 psi at the cap with HVLP

Fluid Tip Size: 1.2 – 1.4

Coats: 2 – 3 medium wet

Flash Time: 5 – 10 minutes

PRODUCT SERIES

Part	Product Name	Color	Container
39033	Trim Black Charcoal Metallic	Charcoal Metallic	16 oz. Aerosol
39063	Trim Black Gloss	Gloss Black	16 oz. Aerosol
39068	Trim Black Gloss	Gloss Black	Pint
39141	Trim Black	Black	Gallon
39143	Trim Black	Black	20 oz. Aerosol
39144	Trim Black	Black	Quart

Part	Product Name	Color	Container
39141-LV	Trim Black Low VOC	Black	Gallon
39144-LV	Trim Black Low VOC	Black	Quart
41013	Trim Black Euro Jet Matte	Matte Black	16 oz. Aerosol
41023	Trim Black Euro Jet Satin	Satin Black	16 oz. Aerosol
41024	Trim Black Euro Jet Satin	Satin Black	Quart
41033	Trim Black Euro Jet Gloss	Gloss Black	16 oz. Aerosol