



PANEL VIBRATION CONTROL MATERIAL

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

Panel Vibration Control Material is a two component epoxy/urethane blend for reducing noise and vibration on roof skins and intrusion beams.

FEATURES

- Dual-Mix™ Forever Warranty
- Excellent sag resistance
- Reduces noise and vibration
- Protects against corrosion
- Superior flexibility
- Up to 60 minutes of working time

SUITABLE SUBSTRATES

- Plastic
- Primed or painted surfaces
- Metal

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39977	Panel Vibration Control Material	Black	7 oz. Cartridge

Working time:	60 minutes @ 70°F (21°C)
Set time:	60 minutes @ 70°F (21°C)
Cure time:	60 minutes @ 70°F (21°C)

HANDLING AND APPLICATION

PREPARATION:

When possible, clean surface thoroughly with **SEM Solve** or **Zero VOC Surface Cleaner**. Apply according to directions.

MIXING:

Place cartridge into **Universal Manual Applicator** or **Universal Pneumatic Applicator**. To remove cap, insert flat head screwdriver into slot and pry upward.

Note:

For cap replacement, match circles and squares, and snap back into place. Prior to installing **Static Mixer**, equalize cartridge by dispensing product until both parts flow equally. Install **Static Mixer**. Cut tip to desired application size.



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STATIC MIXERS:

Part:	Product Name:	For:	Container:
70011	Integral Nut Square Static Mixers	7 oz. cartridge	6 pack
70012	Integral Nut Square Static Mixers	7 oz. cartridge	50 pack

APPLICATION:

ELIMINATING PANEL VIBRATIONS:

1. Dry fit the panel to verify the proper fit and remove to give direct access to the vibrating panel or intrusion beam.
2. Place tip of **Static Mixer** on back of vibrating panel and apply a bead of **Panel Vibration Control Material**.

Note:

During cure time, do not apply pressure to the exterior surface or rest door on new skin.

STORAGE:

Panel Vibration Control Material should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Panel Vibration Control Material** is 2 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
38371	SEM Solve	Gallon
38373	SEM Solve	Aerosol
38374	SEM Solve	Quart
38375	SEM Solve	5 Gallon
40401	Zero VOC Surface Cleaner	Gallon
40404	Zero VOC Surface Cleaner	Quart
70011	Integral Nut Static Mixers	6 Pack
70012	Integral Nut Static Mixers	50 Pack
71119	Universal Manual Applicator	Each
70039	Universal Pneumatic Applicator	Each