



1K HS CLEAR

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

New formula! **1K HS Clear** is a high solids clearcoat, perfect for refinishing small accessories, door jambs, and new part cut-ins.

FEATURES

- Improved fan pattern is second only to a spray gun
- Increased gloss for a showroom finish
- Lays flat to blend perfectly with spray gun patterns
- Quick drying for increased production
- Shop floor compliant (NESHAP)
- Save time and material
- Maximize shop efficiency

SUITABLE SUBSTRATES

- Ez Coat™
- Factory Pack™
- Basecoat

TYPICAL PROPERTIES

Part:	Product Name:	Finish:	Container:
40903	1K HS Clear	Gloss	20 oz. Aerosol
MIR:		Category CCP < 0.80	
VOC Europe:		473 g/L (3.95 lb/gal)	

HANDLING AND APPLICATION

MIXING:

Shake well before using.

APPLICATION:

Allow basecoat to flash according to manufacturer's instructions.

Coats:	2 full coats or 3 medium coats
Distance:	6 – 8"
Flash time:	3 – 5 minutes between coats



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Coverage: 23.4 sq.ft. at 1 mil DFT

Allow **1K HS Clear** to dry for at least 1 hour before handling.

IMPORTANT:

If too much **1K HS Clear** is applied or it is applied before the basecoat has flashed off properly, re-wetting of the basecoat could occur.

Note:

If clogging develops, remove spray button with a twisting motion and clean with **XXX Gun Cleaner** or **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

Note:

After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE:

1K HS Clear should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **1K HS Clear** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
77743	XXX Gun Cleaner	20 oz. Aerosol
77763	XXX Universal Gun Cleaner	20 oz. Aerosol
