



2005 - 2017 Ford Super Duty Pitman Arm Installation Instructions Part # FA450

Installation:

1. Park the vehicle on level ground, set the emergency brake, & block the rear tires / wheels.
2. Remove the OEM drag link assembly from the pitman arm. Loosen the pitman arm nut from the steering sector using a 1 13/16" socket. (See Photo # 1) Using a pitman arm puller, remove the pitman arm from the sector. (See Photo # 2)
3. **Note:** Before installing the new Skyjacker pitman arm, it is **extremely important** that the following steps be followed. The dri-lock compound on the threads of the OEM nut & the threads on the steering sector shaft **must be thoroughly cleaned off & the threads dried before applying thread locking compound.**
4. Using the supplied thread locking compound, apply a heavy bead all the way around the entire threads of the nut. (See Photo # 3) Once the thread locking compound has been applied, install the new Skyjacker pitman arm & OEM nut. **Torque to 350 Ft. Lbs.** (See Photo # 4)
5. Reattach the OEM drag link assembly.



Photo # 1



Photo # 2



Photo # 3



Photo # 4

Seat Belts Save Lives, Please Wear Your Seat Belt.