



# 1979-1985 Toyota Pick-Up Dual Steering Stabilizers

**Part # 7275 / 7276**

**Part # 9275 / 9276**

**REQUIRED TOOL LIST:**

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Measuring Tape
- Torque Wrench

**Component Box Breakdown:**

**Part #: 7275 / 7276 / 9275 / 9276**

Item #	Description	Qty	Item #	Description	Qty
7900WS	WHITE STEERING DAMPER (Included With 7275 & 7276)	2	BTIE	RED BOOT TIE (Included With 7275 & 7276)	2
9900WS	SILVER STEERING DAMPER (Included With 9275 & 9276)	2	BTIE-K	BLACK BOOT TIE (Included With 9275 & 9276)	2
83092	MAIN BRACKET (Included With 7275 & 9275)	1	HSS	HYDRO SHOCK DECAL (Included With 7275 & 7276)	2
83100	TIE ROD BRACKET (Included With 7275, 7276, 9275, & 9276)	1	SSD	SILVER STABILIZER DECAL (Included With 9275 & 9276)	2
83101	MAIN BRACKET (Included With 9275 & 9276)	1	HB-7275	HARDWARE BAG: 7275 / 9275 (Included With 7275 & 9275)	1
B10RS	RED BOOT (Included With 7275 & 7276)	2	HB-7276	HARDWARE BAG: 7276 / 9276 (Included With 7276 & 9276)	1
B10KS	BLACK BOOT (Included With 9275 & 9276)	2	I-7275/7276	INST SHEET: 7275 / 7276 9275 / 9276	1

## Hardware Bag Breakdown:

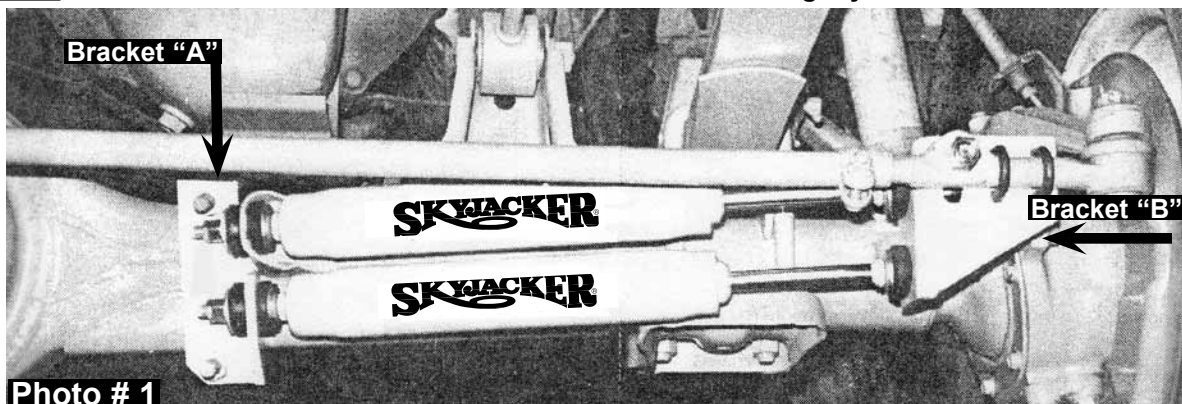
### Part # HB-7275 / HB-7276

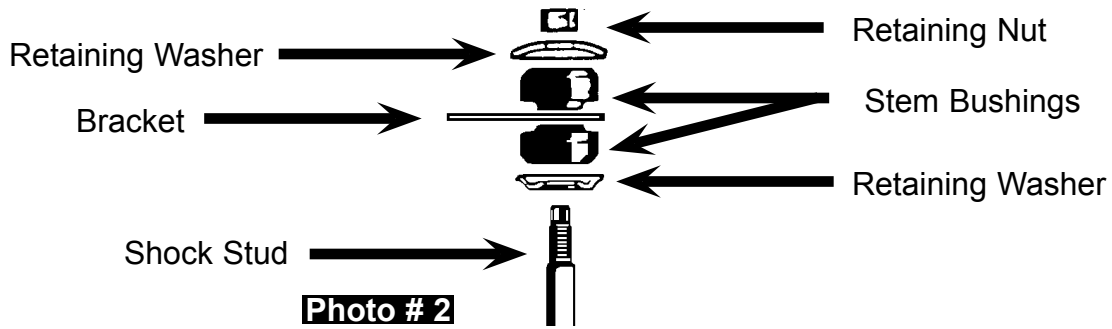
Item #	Description	Qty	Item #	Description	Qty
38X418X4U	3/8 X 4 1/8 X 4 U-BOLT SQ	1	716X112FTB	7/16 X 1 1/2 FINE THRD BOLT	1
516X1X134U	5/16 X 1 X 1 3/4 U-BOLT RD	2	716FTN	7/16 FINE THREAD LOCK NUT	1
38CTN	3/8 COARSE THRD LOCK NUT	2	716SAEW	7/16 SAE WASHER	2
516CTN	5/16 COARSE THR LOCK NUT	4	STEM BUSH-SST	STEM BUSHING	8
38SAEW	3/8 SAE WASHER	2	142120	STAB WASH PKG	4
516SAEW	5/16 SAE WASHER	4			

## Installation:

1. Park the vehicle on a level concrete or asphalt surface with the front tires / wheels pointing straight forward.
2. Set the emergency brake & block the rear tires / wheels.
3. Install the new Skyjacker main bracket "A" around the front face of the axle using the supplied square u-bolts, washers, & nuts. (See Photo # 1) **Note:** Do not tighten at this time.
4. Install the new Skyjacker tie rod bracket "B" to the OEM tie rod using the supplied 7/16" x 1 1/2" bolt through the new tie rod bracket. Install the supplied washer between the new tie rod bracket & the OEM tie rod & secure loosely with the washer & lock nut. (See Photo # 1)
5. Install the body end of the new Skyjacker steering stabilizers to the main bracket & connect the shaft end to the new tie rod bracket using the supplied stem bushings, washers, & nuts. (See Photos # 1 & # 2)
6. Extend the new steering stabilizer shafts out exactly 4.08" & adjust the new brackets so full clearance is obtained. Tighten all hardware at this time.
7. Cycle the tires / wheels left to right & check for adequate clearance.

**Note:** Photo shows 79-83 models. The main bracket will look slightly different on 84-85 models.





**Final Notes:**

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

<b>TORQUE SPECIFICATIONS</b>					
<b><u>INCH SYSTEM</u></b>			<b><u>METRIC SYSTEM</u></b>		
<b>Bolt Size</b>	<b>Grade 5</b>	<b>Grade 8</b>	<b>Bolt Size</b>	<b>Class 8.8</b>	<b>Class 10.9</b>
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FTLB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**