Pitman Arm
Installation Instructions
(Find Proper Application Listed Below)

REQUIRED TOOL LIST:

- **Safety Glasses**
- **Metric / Standard Wrenches & Sockets**
- **Torque Wrench**

Figure # 1

Part # FA400 / FA600 (With Power Steering)

- 80-96 Ford F150 / Bronco
- 83-97 Ford Ranger / Bronco II
- 90-94 Ford Explorer
- 80-98 Ford F250 / F350
- 99-2/99 Ford F250 / F350 Super Duty 4WD

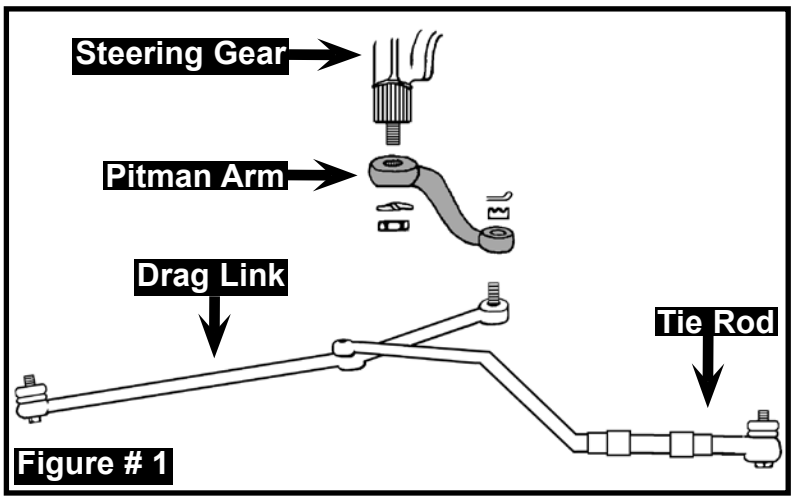


Figure # 2

Part # FA499 / FA699 (With Power Steering)

- **3**/99-04 Ford F250 / F350 Super Duty 4WD

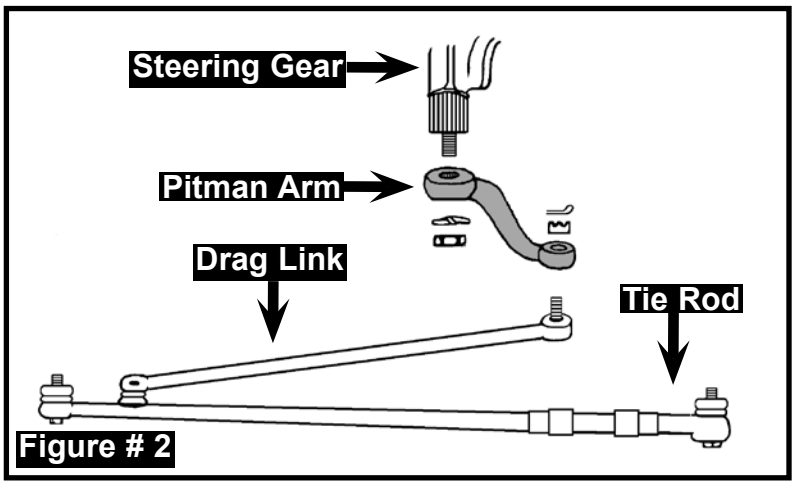
Part # JA150 (With Manual Steering)

- 76-86 Jeep CJ & Scrambler (3.5"- 4" Lift)

Part # JA250 (With Power Steering)

- 76-86 Jeep CJ & Scrambler (3.5"- 4" Lift)

Part # JA350 (With Power Steering)



- 74-91 Jeep Cherokee (Full Size), Grand Wagoneer, J10, & J20 Pick Up 4WD (3.5"- 4" Lift)

Part # JA500 (With Power Steering)

- 97-06 Jeep TJ, 84-01 Jeep XJ, 93-98 Jeep ZJ (6"-10" Lift)

Part # JA550 (With Power Steering)

• 72-75 Jeep CJ (3"- 4" Lift)

Part # JA650 (With Manual Steering)

• 72-75 Jeep CJ (3"- 4" Lift)

Part # JA750 (With Power Steering)

• 87-06 Jeep Wrangler TJ & YJ (4"- 6" Lift)

Part # JA850 (With Manual Steering)

• 87-06 Jeep Wrangler TJ & YJ (4"- 6" Lift)

Part # JA552 (With Power Steering)

• 72-75 Jeep CJ (1.5"- 2.5" Lift)

Part # JA652 (With Manual Steering)

• 72-75 Jeep CJ (1.5"- 2.5" Lift)

Part # JA770 (With Power Steering)

• 07-up Jeep Wrangler JK (4"- 7" Lift)

Figure # 3

Part # FA300 / FA500
(With Power Steering)

• 76-79 Ford F100 / F150 4WD

• 78-79 Ford Bronco

• 66-77 Ford Bronco
(With or Without Power Steering)

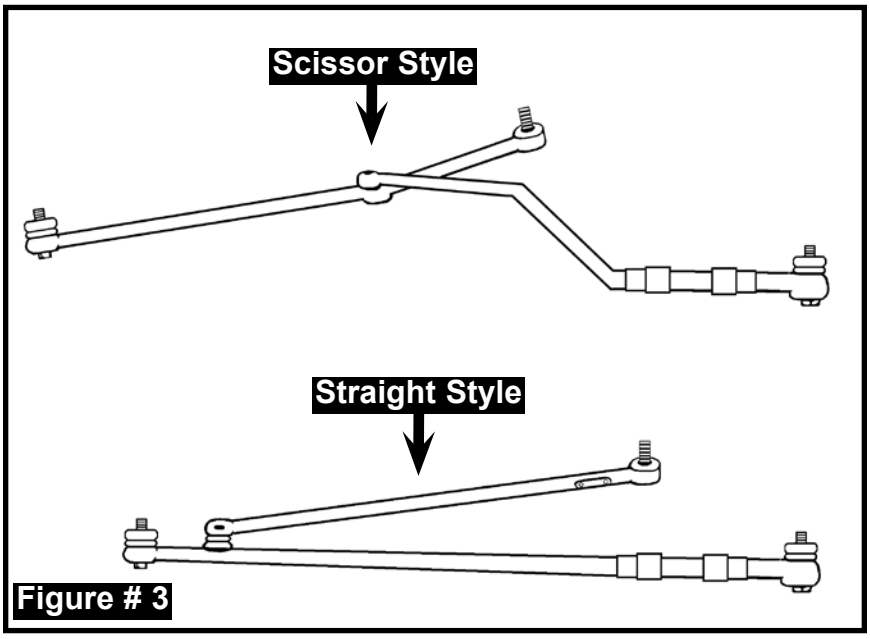


Figure # 3

Note: The Skyjacker Part #'s FA300 & FA500 are OEM replacements. However, on models equipped with "Scissor Style" steering found on the 76-77 Ford F100 / F150 & Bronco. The drag link & tie rod assembly will require changing to the "Straight Style" steering in order to install a drop pitman arm. (See Figure # 3)

Installation:

1. Remove the OEM tie rod from the OEM pitman arm & lower the tie rod.

2. Remove the OEM nut & washer from the output shaft of the OEM steering gear box.

3. Using a pitman arm puller, remove the OEM pitman arm from the OEM steering gear box & install the new Skyjacker pitman arm using the OEM nut & washer.

4. Attach the OEM tie rod the new Skyjacker pitman arm using the OEM hardware. **Note:** If you changed styles of steering, reset the toe-in / toe-out & tighten all tie rod assembly hardware.

5. Retorque all hardware after the first 100 miles.