

HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

Chrysler A727

Smart-Tech® Input Shaft & Piston Kit

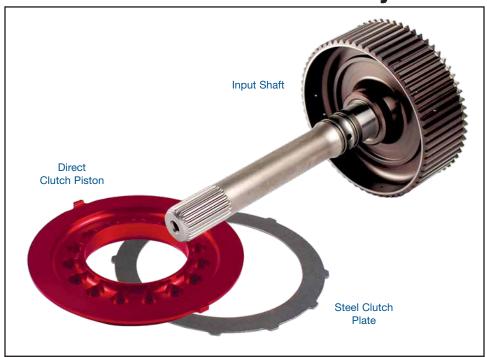
Part No. 22119B-02K

• Input Shaft w/ Extended Hub

• Direct Clutch Piston w/Anti-Rotation Tabs

• Steel Clutch Plate .068" w/Missing Lugs

NOTE: Replaces '67-'89 shafts with two sealing rings.



1. Direct (Front) Drum Assembly

- a. Assemble Sonnax direct clutch piston using normal procedures.
- b. Place Sonnax steel clutch plate (.068") against Sonnax direct clutch piston; orient plate's missing lugs over piston's anti-rotation tabs.
- c. Assemble clutch pack with one additional OE thickness friction and steel.

2. Alternate Clutch Selection

The extended hub and thinner billet direct clutch piston increase overall clutch pack distance between piston and backing plate, allowing a variety of combinations of friction plates and steels. The chart below lists some that are available.

Friction Plates	.095" Thick
	.085" Thick
	.064" Thick
	.061" Thick
Steel Plates	.068" Thick
	.070" Thick
	.085" Thick
	.090" Thick