

SOUTHERN TRUCK

Lift your life.

**2005-15 F250 Super Duty 4WD; 2005-15
F350 Super Duty 4WD 2" Leveling Spacers**

25002

2 - Coil Spacers

2 - 14mm x 100mm Bolts

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any lifting devices. Any and all claims implied in this document excluded.

NOTES:

Check spacers regularly to ensure tightness.

REQUIRED TOOLS:

Floor Jack

Jack Stands

18mm Wrench

10mm Wrench

23mm Wrench

INSTALLATION INSTRUCTIONS

STEP 1: Place floor jack under differential. Jack up vehicle and remove front wheels.

STEP 2: Place jack stands under frame rails. Lower, but do not remove floor jack.

STEP 3: Remove lower shock bolts. (18mm Wrench - Save factory hardware)

STEP 4: Remove brake line bracket. (10mm Wrench)

STEP 5: Remove sway bar link bolt to allow axle to be lowered. (18mm Wrench)

STEP 6: Use floor jack to lower axle. Remove coil spring.

STEP 7: Remove stock lower spring pad. (18mm Wrench)

STEP 8: Install new spacer with included 14mm x 100mm bolt. (23mm Wrench)

STEP 9a: 05-08 Models - Install stock brake line bracket on new spacer block with factory hardware.

STEP 9b: 09 F250 Models - Install stock brake line bracket in original location with factory hardware.

STEP 10: Reinstall coil spring and jack up front of vehicle to apply pressure to coils.

STEP 11: Reinstall shocks with factory hardware and tighten. (18mm Wrench)

STEP 12: Reinstall front wheels and lower vehicle to ground.

STEP 13: Reinstall stock sway bar link with factory hardware and tighten. (18mm Wrench)

POST-INSTALLATION

STEP 1: Check for proper torque on all fasteners. Check steering for proper working order and check for interference. Test brake system. Check clearance between all rotating, mobile, fixed and hot parts.

STEP 2: Readjust headlights to proper alignment.

MAINTENANCE: After 500 miles, re-torque all fasteners. (Recommended every 1000 miles thereafter) Have all suspension, driveline and steering components inspected by a certified technician during routine maintenance (Recommended every 3000 miles)