

SOUTHERN TRUCK

Lift your life.

Ford F150 2WD/4WD 2.0" Front Strut Extension

25027

2 - Front Strut Extensions 6 - 3/8" Flange Lock Nuts

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any lifting devices. Any and all claims implied in this document excluded.

NOTES:

The following instructions assume the use of factory wheels with size 35x12.50x18 tires. The use of wider tires will require trimming and offset wheels.

REQUIRED TOOLS:

15mm Wrench 15mm Socket 29mm Socket 1 1/16" Wrench
21mm Wrench 21mm Socket 16mm Wrench 3/8" Wrench
9/16" Wrench 9/16" Socket Hammer Floor Jack & Stands

Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20 ft/lbs	6MM	6ft/lbs	8ft/lbs
3/8"	30 ft/lbs	35 ft/lbs	8MM	16ft/lbs	22ft/lbs
7/16"	45 ft/lbs	60 ft/lbs	10MM	40ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90 ft/lbs	12MM	54ft/lbs	70ft/lbs
9/16"	95 ft/lbs	130 ft/lbs	14MM	89ft/lbs	117ft/lbs
5/8"	135 ft/lbs	175 ft/lbs	16MM	132ft/lbs	175ft/lbs
3/4"	185 ft/lbs	280 ft/lbs	18MM	182ft/lbs	236ft/lbs

INSTALLATION INSTRUCTIONS

- STEP 1:** Jack up front of vehicle so that front wheels are off the ground. Support vehicle with jack stands.
- STEP 2:** Remove front wheels. (21mm deep well socket)
- STEP 3:** Support suspension with jack.
- STEP 4:** Remove sway bar nut and bushings. (15mm wrench - Save factory hardware)
- STEP 5:** Disconnect upper sway bar end links.
- STEP 6:** Remove strut bolt from lower control arm. (29mm Socket and 1 1/16" Wrench)
- STEP 7:** Remove front lower control arm bolt and nut.
- STEP 8:** Remove rear lower control arm bolt and nut.
- STEP 9:** Use jack to lower control arm from frame pockets.
- STEP 10:** Pry out ABS line clip near upper strut mount.
- STEP 11:** Remove nuts on upper strut tower that holds assembly in place. (15mm wrench)
- STEP 12:** Remove strut assembly from vehicle.
- STEP 13:** Install strut extension on top of strut and tighten with factory hardware.
- STEP 14:** Install strut assembly into strut tower (rotating 180 degrees). Secure with included 3/8" flange lock nuts. (9/16" Wrench - Torque to 30 ft/lbs) Reinstall ABS line clip.
- STEP 15:** Lift lower control arm into position and reinstall factory bolts.
- STEP 16:** Push suspension down and reinstall factory strut bolt.
- STEP 17:** Repeat steps 3-16 on opposite side of vehicle
- STEP 18:** Reinstall front wheels. (21mm deep well socket)
- STEP 19:** Jack up vehicle and remove jack stands. Lower vehicle to floor. Torque all bolts to factory specs.
- STEP 20:** Have alignment done to factory specifications by a certified alignment professional.

POST-INSTALLATION

- STEP 1:** Check for proper torque on all fasteners. Check steering for proper working order and check for interference. Test brake system. Check clearance between all rotating, mobile, fixed and hot parts.
- STEP 2:** Check distance between tire sidewall and the brake hose during full-turn to full-turn steering sweep. Do not skip this step! Any contact may result in component failure.
- STEP 3:** Adjust headlights to proper alignment.

MAINTENANCE: After 500 miles, re-torque all fasteners. (Recommended every 1000 miles thereafter) Have all suspension, driveline and steering components inspected by a certified technician during routine maintenance (Recommended every 3000 miles)