

INSTALLATION & CARE

SPEC-D
Tuning

INNOVATE PROFESSIONAL SERVICE

2016-2021 TOYOTA TACOMA PROJECTOR HEADLIGHT INSTALLATION INSTRUCTION

BEFORE INSTALLATION:

- If you experience any difficulties that the instructions did not cover, please seek assistance at a local automotive shop.
- Please wear proper protective equipment before you work on any vehicle.
- An assistant is recommended when removing the front bumper from your vehicle.
- Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.
- Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

1/4" Ratchet	Trim Pad Remover	10 mm Socket	Flathead Screwdriver
			

PRODUCT NUMBER

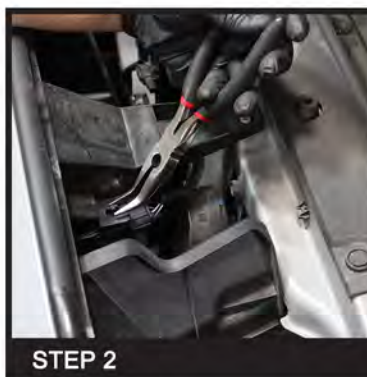
2LHP-TAC16-SQ-RS
2LHP-TAC16JM-SQ-RS
2LHP-TAC16SM-SQ-RS



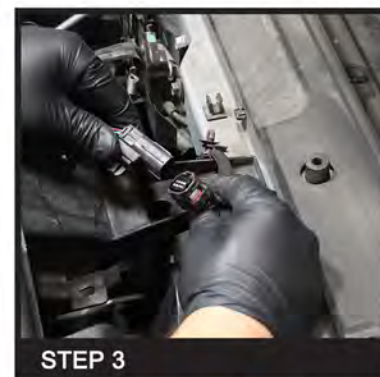
LET'S START THE INSTALLATION



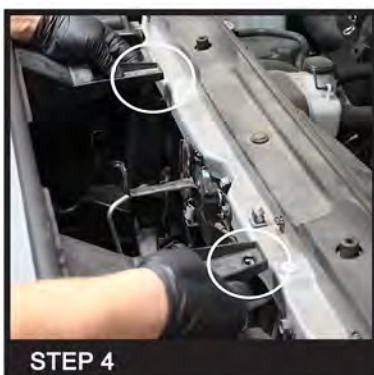
Remove the two plastic retainers and the two 10mm bolts at the top of the front grille



Loosen the outside temperature sensor harness



Disconnect the outside temperature sensor harness



Pull up to loosen the top part of the front grille



Pull out the bottom to remove the front grille



Remove the six plastic retainers at the top center of the front bumper



STEP 7

Remove the plastic retainer and the 10mm bolt at the side of the front bumper



STEP 8

Pull out the front bumper edge



STEP 9

Remove the 10mm headlight mounting bolt at the bottom of the headlight



STEP 10

Remove the two 10mm headlight mounting bolts at the top of the headlight



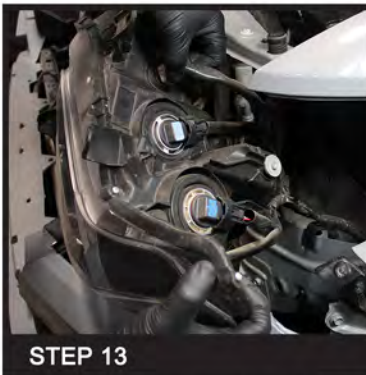
STEP 11

Pull up to loosen the top part of the headlight



STEP 12

Pull out the headlight mounting leg at the side of the grille



STEP 13

Disconnect the headlight harness and remove the factory headlight housing



STEP 14

Remove the parking light socket and the signal light socket from the factory headlight housing



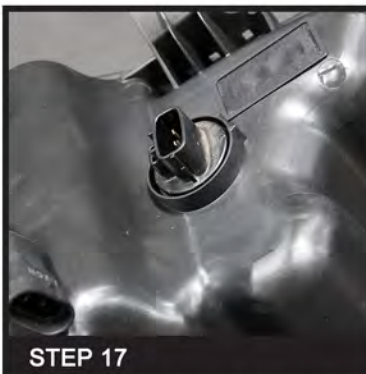
STEP 15

Remove the parking light bulb and the signal light bulb from the socket



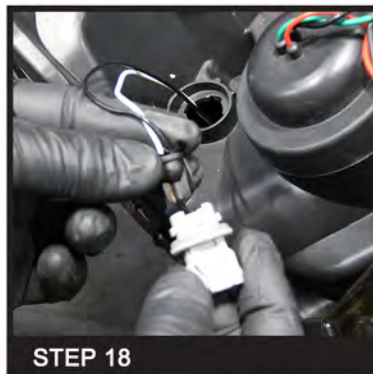
STEP 16

Insert the signal light plug from the new headlight housing to the signal light socket, make sure (+) to (+) and (-) to (-)



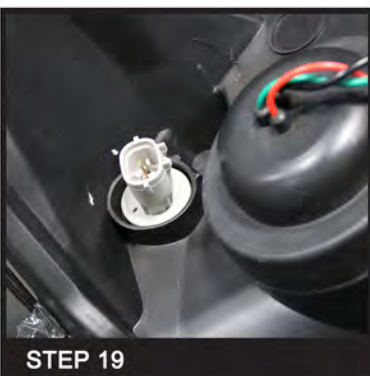
STEP 17

Install the signal light socket to the new headlight housing



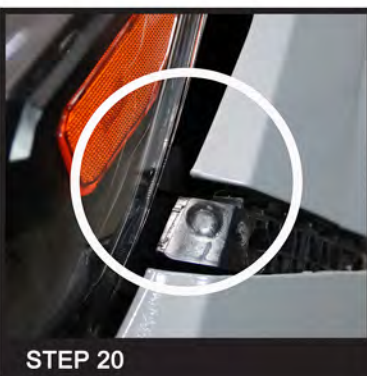
STEP 18

Insert the parking light plug from the new headlight housing to the parking light socket, make sure (+) to (+) and (-) to (-)



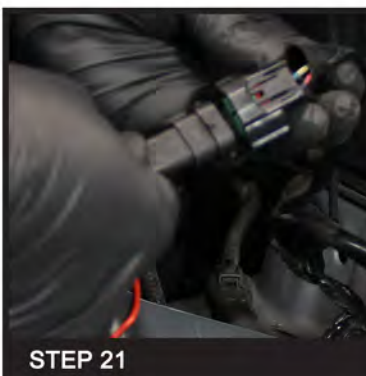
STEP 19

Install the parking light socket to the new headlight housing



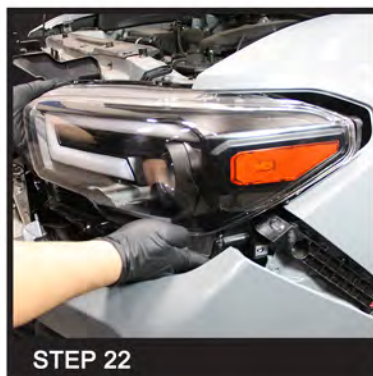
STEP 20

Before installing the new headlight housing, **PLEASE BE CAREFUL not to scratch the lens onto the fender**



STEP 21

Connect the headlight harness



STEP 22

Seat the new headlight assembly in place



STEP 23

Push to lock the headlight mounting leg at the side of the grille



STEP 24

Tighten the two 10mm headlight mounting bolts at the top of the headlight



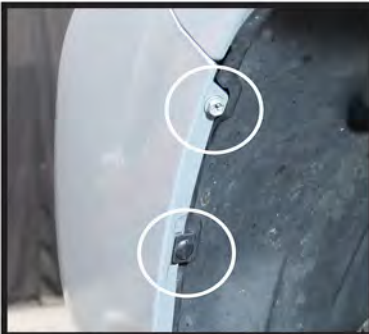
STEP 25

Tighten the 10mm headlight mounting bolt at the bottom of the headlight



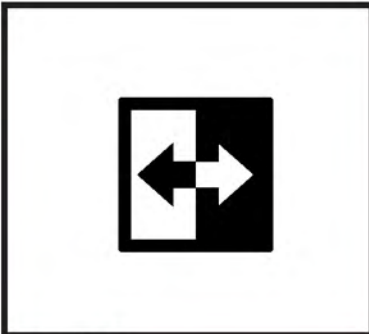
STEP 26

Reinstall the front bumper



STEP 27

Reinstall the plastic retainer and tighten the 10mm bolt at the side of the front bumper



STEP 28

Please repeat the steps from 7 to 27 for the opposite side



STEP 29

Reinstall the six plastic retainers at the top center of the front bumper



STEP 30

Reinstall the front grille



STEP 31

Reinstall the two plastic retainers and tighten the two 10mm bolts at the top of the front grille



STEP 32

Reconnect the outside temperature sensor harness



STEP 33

Seat the outside temperature sensor in place



STEP 34

Close the hood to complete the installation



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BEAM ADJUSTER

Learn more about custom and factory headlights we have.