

GF4552-3B

GM CONTROL MODULE (HEI Ignition) Installation Instructions

IMPORTANT: *All work must be done with the ignition turned OFF!*

1. Disconnect the battery feed and coil connectors from the distributor cap.
2. Loosen distributor cap screws and remove cap.

NOTE: *If it is necessary to remove the ignition wires at the distributor cap, remember to tag their positions.*

3. Remove rotor.
4. Remove two screws holding module to distributor base and one capacitor mounting screw (where required).
5. Lift module and disconnect connectors.
6. Before installing new module, clean the mounting surface in the distributor housing, removing all dirt and grease.
7. Apply a liberal coating of the enclosed silicone compound to the module's metal mounting plate, to prevent damaging heat build-up.

NOTE: *Tamish on module or harness connectors can prevent the module from functioning. When installing a new module:*

- a. *Clean module terminals with an eraser or abrasive, and;*
 - b. *Connect and disconnect the module and harness several times to insure good contact.*
 - c. *If the harness connectors are not making a tight contact onto the module terminals, tighten them slightly by bending with an appropriate size screwdriver. Otherwise, marginal connections will fail after a short period of service.*
8. Replace connectors, and fasten module with two screws to distributor base. Torque to 8-12 inch-lbs. Replace capacitor mounting screw (where required).
 9. Complete the distributor reassembly by performing steps 1-3 in reverse order.

Standard provides the best in replacement ignition parts equipment.