

# **T-REX**

## **Billet Grilles**

20083

04-09 CHEVY

**KODIAK**

**4500-8500**

20083

04-09 CHEVY

**KODIAK**

**4500-8500**

### **1 PC BILLET GRILLE**

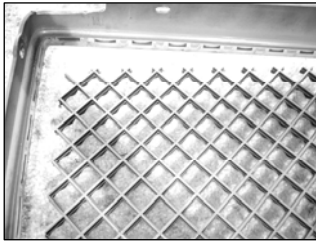
#### **Recommended Tools:**

Die Grinder W/ Cut-Off Wheel  
Drill & 1/8" Drill Bit  
Phillips Screwdriver  
Socket or Nut Driver Set

#### **Parts List / Hardware:**

1	Billet Inserts (24 Bars)
8	#8 x 3/4" Phillips Screws
8	#8 Flat Nuts
2	6-32 x 1.5 Machine Screws
2	#8 U-Nuts
2	2" Flange Brackets

### **Read and understand instructions before attempting installation**

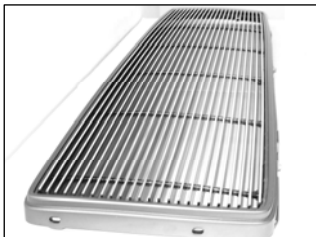


#### **Step 1**

Remove the grille shell from the vehicle. Remove the chrome cross bar from the grille. At this time the grille mesh may be cut from the opening. Make your cuts on the inside edge; where the mesh meets the outer perimeter of the opening. The picture (left) shows the mesh cut from the outer shell. Do not cut too close to the inner edge of the opening. The billets will rest inside the inner edge when installed.

#### **Step 2**

Center the billet into the opening of the grille shell. Hold the billet in place. Drill a 1/8" hole aligned with the mounting tabs on top and bottom (8 total). Use the screws and flat nuts to secure the billet in place.



#### **Step 3**

The factory chrome crossbar may be re-installed on the grille but is not necessary. The centering tabs must be trimmed with a die grinder to fit between the billet bars. Slide a U-nut onto the plastic behind the cross-bar. Test fit the cross-bar over the billet. Make sure the chrome cross bar aligns to the chrome bars on the vehicle; Drill a 1/8" hole. Use the 2" Flange brackets and machine screws to secure the cross bar.



#### **Step 4**

Re-install the grille assembly back onto the vehicle. Installation is now complete.

*Thank you for purchasing your T-Rex billet grille. 6/17/05*