

T-REX

Billet Grilles

31100

02-06 CHEVY

SILVERADO

BILLET OVERLAY

VERTICAL

31100

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BILLET OVERLAY

VERTICAL

Tools Required:

5/16" Nut Driver or Just Pliers
Phillip Screw Driver

Parts list:

1 - Upper Billet Insert (65 bars)
1 - Lower Billet Insert (63 bars)
8 - 6-32 x 1.5" Machine Screws
8 - 6-32 Nylock Nuts
8 - #6 Flat Washers
8 - 2" Flat Flange Brackets

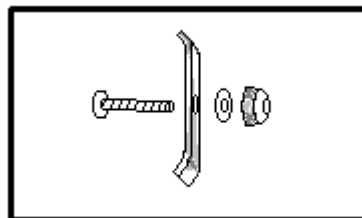
Read and understand instructions before attempting installation

Step 1.

Identify the upper and lower inserts. Test fit each billet in the openings in the grille shell. Open the hood and remove the black plastic radiator top cover.

Step2.

Set the lower billet in the bottom opening of the grille shell. Insert four screws in the brackets welded to the back of the billet. Now place a flange bracket and flat washer from the rear of the grille; then thread a Nylock nut on each screw. Snug each nut down so the billet insert is held firmly in place.



Step 3.

Repeat the instructions from Step2 on the upper insert.

Step 4.

Make sure the inserts are straight and all fasteners are tight. Re-install the top cover on the vehicle. Installation is now complete. *Thank you for purchasing a T-Rex [billet grille](#).*