

# T-REX

## GRILLES



## UPPER CLASS MAIN GRILLE

MAIN GRILLE OVERLAY - #54128 / #51128

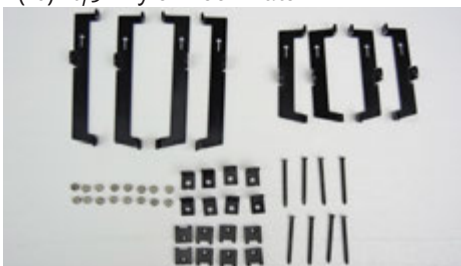
2016-2017 CHEVROLET SILVERADO

### PARTS INCLUDED

- (1) 2 piece - Main Grille overlay
- Polished - Part #54128 OR
- Black - Part #51128 OR

### HARDWARE INCLUDED

- (8) #8 x 3" Phillips Flat Head Sheet Metal Screws - Stainless Steel - Black Coated
- (8) #8 Flat Nuts
- (8) #8 U Nuts
- (8) L Shaped Anchor Brackets
- (4) Large Bracket Mounts
- (4) Small Bracket Mounts
- (16) 10/32 Nylon Lock Nuts



\* Image of Hardware

### TOOLS REQUIRED

- Screwdriver set (Phillips)
- Needle Nose Pliers
- Socket Set
- Ratchet Tool

### GRILLE REMOVAL & GRILLE INSTALLATION GUIDE

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

#### STEP 1 FRONT BUMPER REMOVAL

- 1) Turn off engine and chalk tires with stop block. Open Hood. Disconnect Battery.

#### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.

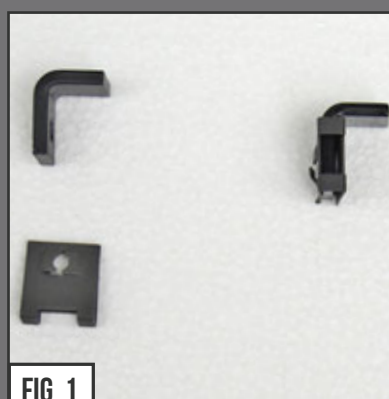


FIG 1

#### STEP 2

- 2) Begin by assembling your provided hardware. Mate the Flat Nut Plates to the L Shaped Anchor Bracket.

Note the orientation in Figures 1 & 2. Set aside to use later in just a few more steps.

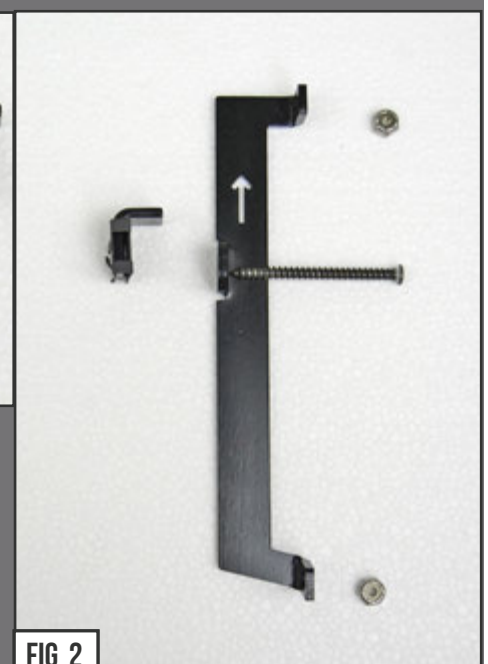
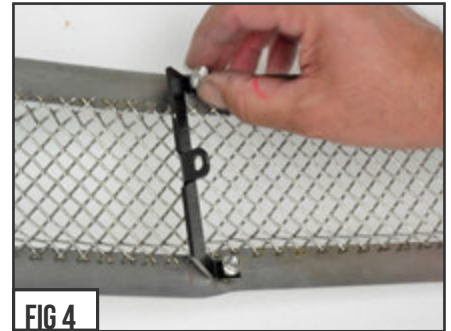


FIG 2

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 3

### SEE FIGURES 3

3) Starting with the smaller grille overlay (the top piece), place it face down on a clean soft cushioned surface, so as to not scratch the grille face.

\* IMPORTANT \* Note the grille overlays feature a notch out, that accommodates and fits the factory grille bow-tie badging.

Take the smaller sized mounting brackets, put them into position so that all brackets present the arrow pointing up and the mounting tab is pointing inside to the middle. You will note that there are specific mounts for both the left and right side.

### STEP 4

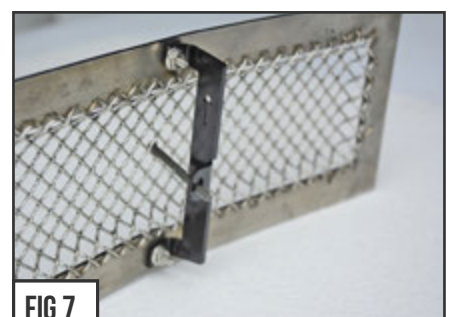
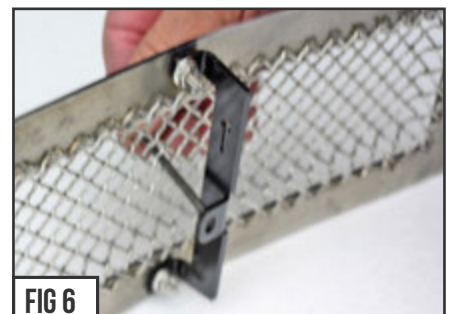
### SEE FIGURES 4 & 5

4) With the mounting brackets properly placed into position, and matching the orientation presented here, go ahead tighten down the brackets to the grille with the provided nuts with a 10mm nut driver, socket, or wrench.

### STEP 5

### SEE FIGURES 6 & 7

5) From outside the grille face, slide the provided screws through the wire mesh and through the mounting tab.



### STEP 6

### SEE FIGURES 8 & 9

6) Take your assembled hardware from Step 2 & Figure 1, thread onto the screw a few good turns. Make sure to note that the L Shaped Anchor Bracket presents the tab as seen in Figure 8.

### STEP 7

### SEE FIGURES 8 & 9

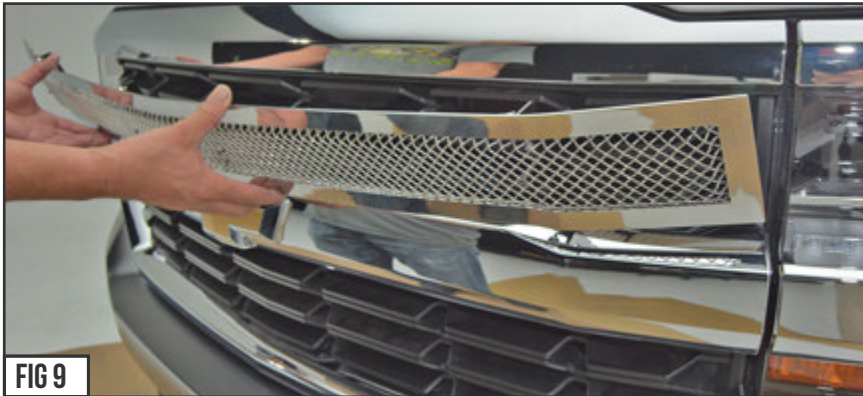
7) Go ahead and repeat these same steps and assemble and mount the hardware to the lower grille overlay.



# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 8

SEE FIGURES 9 & 10

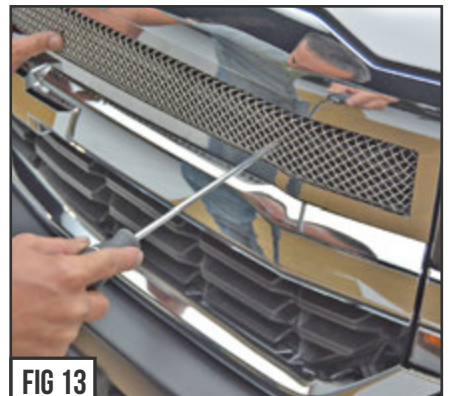
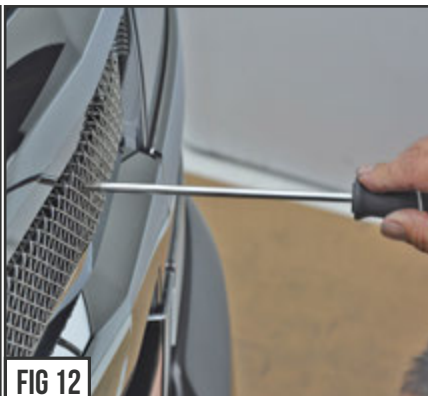
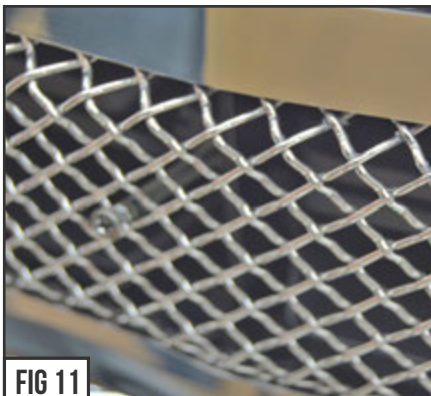
8) You are now ready to position and put into place the upper grille overlay.



### STEP 9

SEE FIGURES 9 & 10

9) With both hands, overlay the grille and fit it into place.



### STEP 10

SEE FIGURES 11 - 13

10) Once you are satisfied with the gaps and alignment, press the screw / bracket assembly so that the brackets slide through the factory grille mesh openings.

### STEP 11

SEE FIGURES 11 - 13

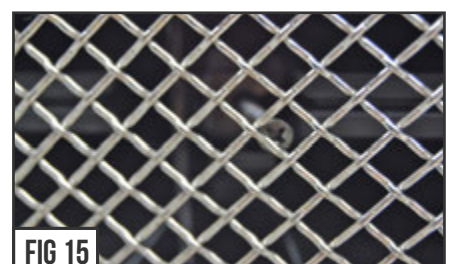
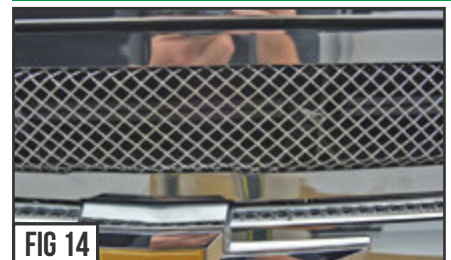
11) Looking through the grille overlay, screw down the brackets so they catch and grab the backside of the factory grille behind and then tighten till overlay is secure.

### STEPS 12 - PRO TIP

SEE FIGURES 14-15

12) If you having trouble with the bracket properly securing itself against the factory grille, stick a second screwdriver through to help position the bracket into place while tightening down.

## INSTALLER'S PRO TIP



## GRILLE SHELL DISASSEMBLY PROCESS CONTINUED

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 13

SEE FIGURES 16 & 17

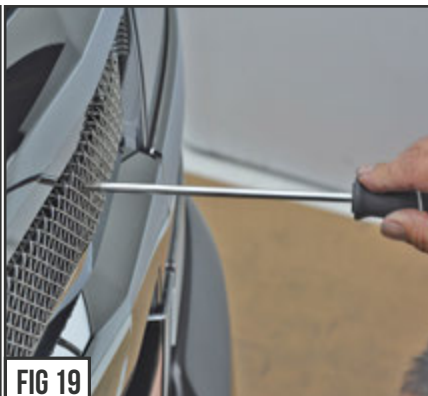
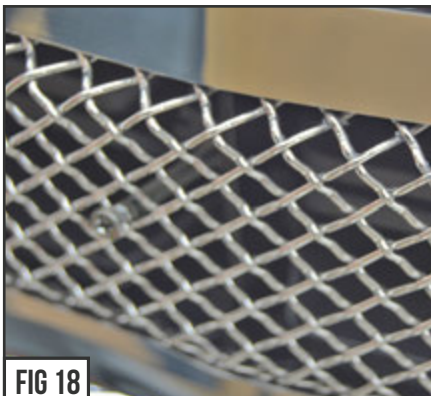
13) You are now ready to position and put into place the lower grille overlay.



### STEP 14

SEE FIGURES 16 & 17

14) With both hands, overlay the grille and fit it into place.



### STEP 15

SEE FIGURES 18 - 20

15) Once you are satisfied with the gaps and alignment, press the screw / bracket assembly so that the brackets slide through the factory grille mesh openings.

### STEP 16

SEE FIGURES 18 - 20

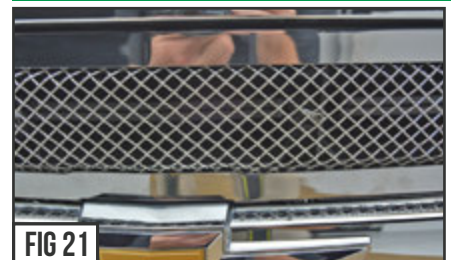
16) Looking through the grille overlay, screw down the brackets so they catch and grab the backside of the factory grille behind and then tighten till overlay is secure.

### STEPS 17 - PRO TIP

SEE FIGURES 21 - 22

17) If you having trouble with the bracket properly securing itself against the factory grille, stick a second screwdriver through to help position the bracket into place while tightening down.

## INSTALLER'S PRO TIP



## GRILLE SHELL DISASSEMBLY PROCESS CONTINUED

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

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FIG 23



FIG 24

### STEP 18

SEE FIGURES 16 & 17

18) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen & remove the hardware mounts and shift side to side or up & down to achieve proper look.

## GRILLE INSTALL - COMPLETE



FIG 25