

# T-REX TRUCK PRODUCTS INC.

## 25567

**99-04 FORD**  
**F250 / F350 and**  
**EXCURSION**  
BUMPER BILLET  
with  
Factory Fog Lights

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### **Tools Required:**

7/16" Wrench  
Drill  
¼" Drill Bit

### **Hardware / Parts Included:**

1 - Billet Bumper Insert (8 Bars)  
2 - ¼-20 x ¾ Bolts  
2 - ¼-20 Nuts  
2 - ¼ Flat Washers  
2 - ¼ Lock Washers

## **Read and understand instructions before attempting installation**

### **Step 1**

Place the billet insert in the center with the brackets in the opening first. Then align the insert as it will mount in the opening. The bottom of the billet should be sitting on the plastic.

### **Step 2**

The two brackets will sit on top from the rear of the bumper. Be sure the insert is correctly positioned and then drill a ¼" hole at each bracket. Insert a screw in each hole and a flat clip from behind. Tighten both screws.

### **Step 3**

Installation of the billet bumper insert is complete. *Thank you for purchasing your T-Rex billet grille.*

11/17/03 T-Rex Truck Products Inc.