

# T-REX TRUCK PRODUCTS INC.

## 20950

96-98 TOYOTA

4-Runner

**BILLET INSERT**

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**BILLET INSERT**

### Tools Required:

Die Grinder w/ Cut-Off Wheel  
Drill  
1/8" Drill Bit  
Files or Sandpaper  
Phillips screwdriver

### Hardware / Parts Included:

1 - Billet Grille Insert (11 bars)  
8 - #8 x 3/4 Phillip Screws  
8 - #8 Flat Nuts

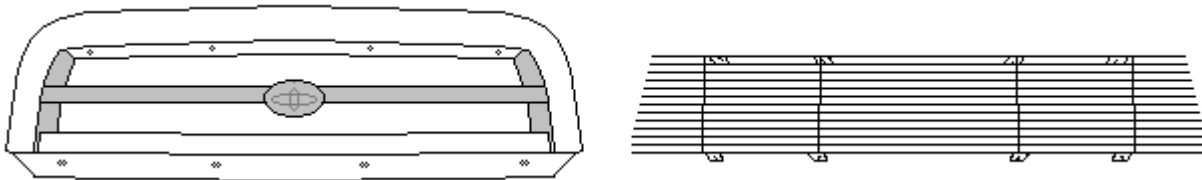
## Read and understand instructions before attempting installation

### Step 1.

Open the hood and remove the factory grille by unfastening the clips along the top and bottom.

### Step 2.

Cut the center cross bar out of the grille shell (We recommend masking tape on the face of the grille to prevent scratching). Note that the insert is longer than the center opening to allow the billets to overlap behind the chrome edge on both sides. To do this, you must cut enough material to allow the billet insert to sit flush against the rear edge of the chrome face on each end (see shaded areas in the diagram below); You want to Be sure not cut the grille mounting clips or any material above or below the grille opening.



### Step 3.

File any rough edges smooth. Place the billet insert behind the opening in the grille shell. Center the insert and hold firmly in place. Drill a 1/8" hole at each bracket hole along the top. Fasten a screw and flat clip at each bracket.

Now drill a hole at each bracket along the bottom and install a screw and clip. Tighten the hardware.

### Step 4.

Re-install the grille shell on the vehicle. Installation is now complete. *Thank you for purchasing a T-Rex Billet Grille.*