



## Air Brake - NTA Fittings

### Assembly Instructions

1. Cut tubing square within 15°.
2. Remove any debris from fitting.
3. Insert tube in fitting until it bottoms out.
4. Tighten fitting by follow the chart to the right to complete installation

Tube Size	Additional Number of Turns Past Hand Tight
1/4	2 - 2 1/2
3/8 & 1/2	4
5/8 & 3/4	3 1/2



Part No. 5035  
Stk. Code 51180  
**Hose & Tube Cutter**



Part No. SC-1  
Stk. Code 26111  
**Nylon Tube Cutter**