

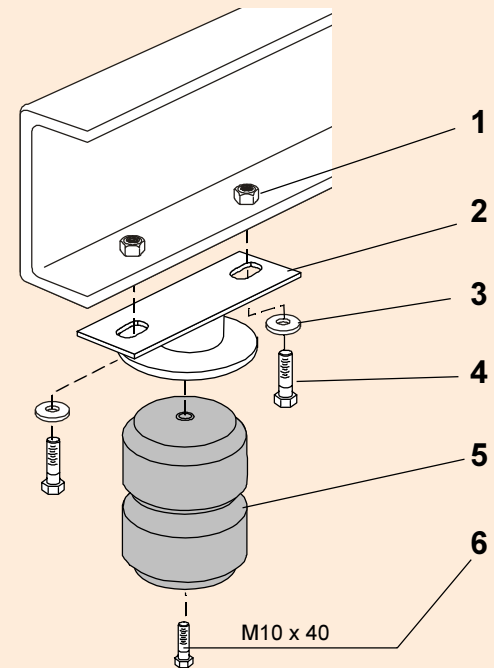
INSTALLATION INSTRUCTIONS

- Raise vehicle allowing the axle to hang freely.
- Remove existing bump stop assembly.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren assembly using existing holes & Timbren supplied fasteners.
- Lower vehicle.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	F31050-350	4
2	K10435-003	2
3	F40300-020	4
4	F11508-350	4
5	A00540-65Q30	2
6	F11538-350	2



IVR110B

PART NUMBER	DESCRIPTION	QTY	LOCATION
F11508-350	HCS M8 x 40 x 1.25 Gr 8.8 Z	4	H3C
F40300-020	WASHER FLAT M8 GR 4.6 Z	4	H3D
F31050-350	NYLOCK LOCKNUT M8 x 1.25 Gr 8.0 Z	4	H3D
F11538-350	HCS M10 x 40 x 1.5 Gr 8.8 Z	2	I1C
A00540-65Q30	Hollow Rubber Spring	2	C8B
K10435-003	IVR110B WELDMENT PAINTED	2	E4C
B90200-CR	SMALL REAR BOX - 9.5 x 7 x 5.5	1	A--E
B10000	8" x 12" BUBBLE FOR KITS	1	
B00029-010	BARCODE LABEL FOR KIT	1	

Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.