

# BDRLCF

## INSTALLATION INSTRUCTIONS

- Raise vehicle allowing the axle to hang freely.
- Remove two bottom OEM bolts on the OEM bumpstop assembly and retain hardware.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren spring assembly using OEM fasteners.
- Lower vehicle.

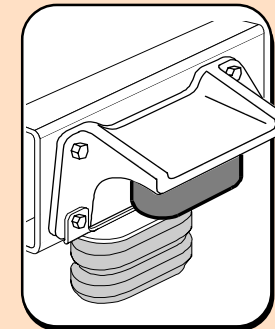
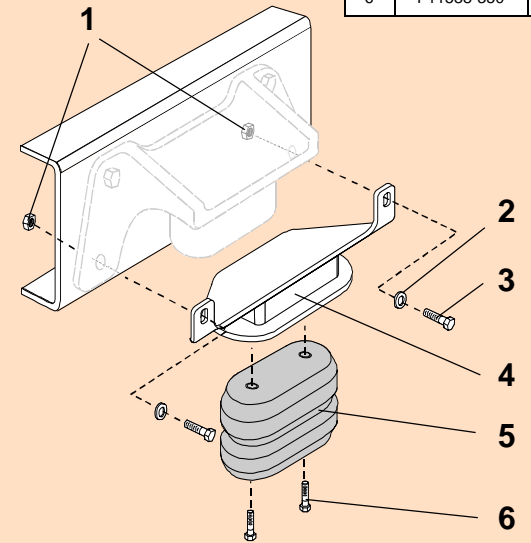
### NOTES:

When removing OEM fasteners, use penetrating fluid.

*Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.*

**Ref.** = Reference  
**Part** = Part #.  
**Qty.** = Quantity

Ref	Part	Qty
1	OEM	
2	OEM	
3	OEM	
4	K10459-003	2
5	A00200-65Q30	2
6	F11538-350	4



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PART NUMBER	DESCRIPTION	QTY	LOCATION
<b>F11538-350</b>	HCS M10 x 40 x 1.5 Gr 8.8 Z	<b>4</b>	<b>I1C</b>
<b>A00200-65Q30</b>	Hollow Rubber Spring	<b>2</b>	<b>C17B</b>
<b>K10459-003</b>	BDRLCF WELDMENT PAINTED	<b>2</b>	<b>D14D</b>
<b>B90223</b>	10-3/4 x 9-1/2 x 7 DW Carton	<b>1</b>	<b>A1A</b>
<b>B10100</b>	NEWSPRINT 18" ROLL	<b>1</b>	
<b>B00029-010</b>	BARCODE LABEL FOR KIT	<b>1</b>	

### Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.