



# FFFL80 FREIGHTNINER

# Front suspension package

**Ref.** = Reference

## INSTALLATION INSTRUCTIONS

- a) Raise vehicle allowing the axle to hang freely.
- b) Remove top shock mounting bolts.
- c) Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- d) Mount Timbren spring assembly between shock mount bracket and chassis frame.
- e) Tighten using Timbren fasteners provided torque to OEM specifications.
- f) Lower vehicle.

Part = Part #. $\mathbf{Qty.} = Quantity$ Ref Part Qty F31005-150 2 F40053-020 2 3 F31007-150 2 F40071-020 2 K10163-003 1L-1R 2 F11142-150 F11102-150 2 A00540-65E60 2 F11103-150 1/2" x 1-3/4" UNF 9 FFFL80

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

# FFFL80

PART NUMBER	DESCRIPTION	QTY	LOCATION
F31007-150	NYLOCK LOCKNUT 5/8 UNF GR 5 Z	2	H2E
F40071-020	WASHER FLAT USS 5/8 x 1-3/4 GR 2 Z	2	H2E
F11142-150	HCS 5/8 x 1-1/2 UNF GR 5 Z	2	H2E
F31005-150	NYLOCK LOCKNUT 1/2 UNF GR 5 Z	2	G1D
F40053-020	WASHER FLAT 1/2 x 1-1/2 GR 2 Z	2	G4A
F11102-150	HCS 1/2 x 1-1/2 UNF GR 5 Z	2	G1D
F11103-150	HCS 1/2 x 1-3/4 UNF GR 5 Z	2	G1D
A00540-65E60	Hollow Rubber Spring	2	C8B
K10163LH-003	FFFL80 WELD'T (PAINTED)	2	D8E
K10163RH-003	FFFL80 WELD'T (PAINTED)	2	D8E
B90223	10-3/4 x 9-1/2 x 7 DW Carton	1	A1A
B10100	NEWSPRINT 18" ROLL	1	
B00029-010	BARCODE LABEL FOR KIT	1	

#### **ASSEMBLY NOTES:**

APPLY 'LEFT' LABEL TO L/H BRACKET.

### **Clearance Instructions:**

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.  $% \label{eq:control_eq}$ 

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.