

GMRC70

GM

Rear suspension package

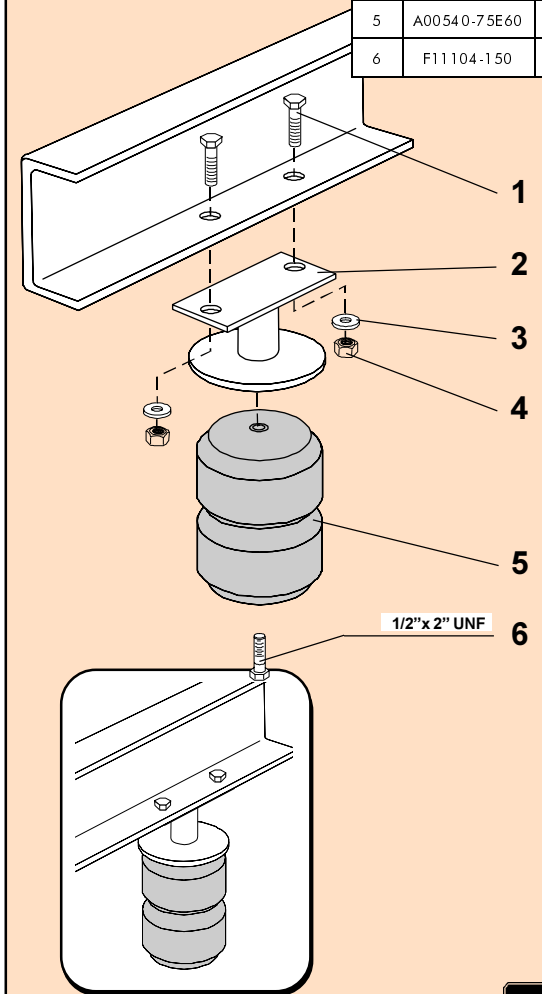
INSTALLATION INSTRUCTIONS

- a) Raise vehicle allowing the axle to hang freely.
- b) Remove existing bump stop assembly.
- c) Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- d) Mount Timbren assembly using existing holes & Timbren supplied fasteners.
- e) Lower vehicle.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	F11043-250	4
2	K10032-003	1L-1R
3	F40020-020	4
4	F31002-250	4
5	A00540-75E60	2
6	F11104-150	2



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PART NUMBER	DESCRIPTION	QTY	LOCATION
F31002-250	NYLOCK LOCKNUT 5/16 UNC GR 5 Z	4	H1E
F40020-020	WASHER FLAT USS 5/16 GR 2 Z	4	H1E
F11043-250	HCS 5/16 x 1-1/2 UNC GR 5 Z	4	H1D
F11104-150	HCS 1/2 x 2 UNF GR 5 Z	2	G1D
A00540-75E60	Hollow Rubber Spring	2	C8A
K10032LH-003	GMRP30 WELD'T (PAINTED)	2	D17D
K10032RH-003	GMRP30 WELD'T (PAINTED)	2	D17D
B90200-CR	SMALL REAR BOX - 9.5 x 7 x 5.5	1	A--E
B10000	8" x 12" BUBBLE FOR KITS	1	
B00029-010	BARCODE LABEL FOR KIT	1	

ASSEMBLY NOTES:

APPLY 'LEFT' LABEL TO L/H BRACKET.

Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.