

GMRW55

GM, ISUZU

Rear suspension package

INSTALLATION INSTRUCTIONS

- Raise vehicle allowing the axle to hang freely.
- Remove existing bump stop assembly.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren assembly to axle using Timbren supplied fasteners as shown in the adjacent diagram.

Note: Narrow taper towards front.

- Lower vehicle.

NOTES:

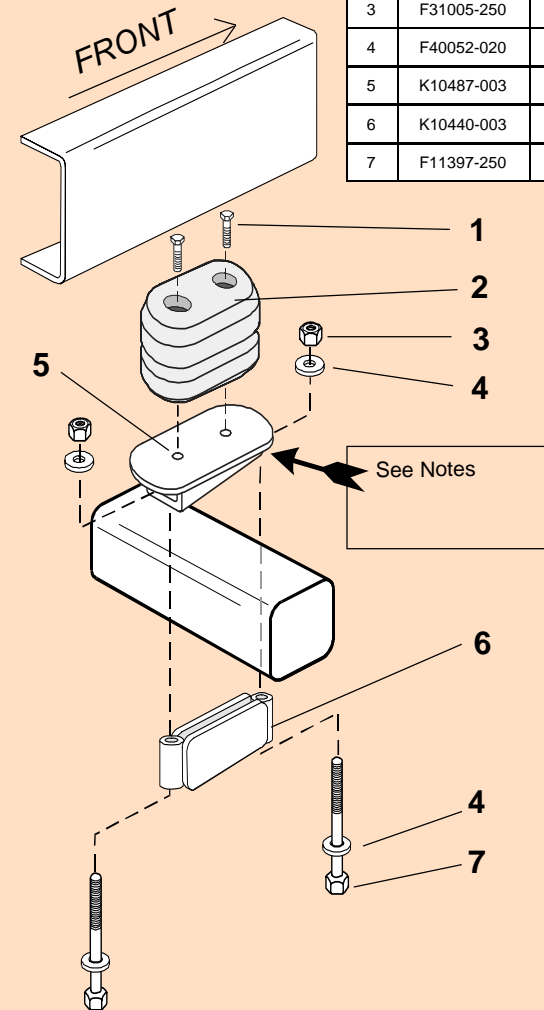
Check that brake line or brake cable locations do not interfere with Aeon spring bracket.

Torque 1/2" fasteners to 75 lb-ft.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	F11064-250	4
2	A00200-65Q30	2
3	F31005-250	4
4	F40052-020	8
5	K10487-003	2
6	K10440-003	2
7	F11397-250	4



GMRW55

PART NUMBER	DESCRIPTION	QTY	LOCATION
F31005-250	NYLOCK LOCKNUT 1/2 UNC GR 5 Z	4	G1B
F40052-020	WASHER FLAT USS 1/2 x 1-3/8 GR 2 Z	8	G1D
F11064-250	HCS 3/8 x 1-3/4 UNC GR 5 Z	4	G3D
F11397-250	HCS 1/2 x 7-1/2 UNC GR 5 Z	4	G3A
A00200-65Q30	Hollow Rubber Spring	2	C17B
K10487-003	GMRW55 WELDMENT PAINTED	2	D12C
K10440-003	GMRW55 WELDMENT PAINTED	2	D12C
B90223	10-3/4 x 9-1/2 x 7 DW Carton	1	A1A
B10100	NEWSPRINT 18" ROLL	1	
B00029-010	BARCODE LABEL FOR KIT	1	

ASSEMBLY NOTES:

**PACK F11397-250 BOLTS
LOOSE IN CARTON.**

Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.