



TRUE FRAME MOUNTED CAMPER TIE DOWNS

IMPORTANT OWNER-OPERATOR INSTALLATION INSTRUCTIONS

T3301/FMTTOYRO

REAR TIEDOWNS

WITH OR WITHOUT STANDARD FACTORY TOW PACKAGE

***WILL NOT FIT H.D. TOW PACKAGE (SEE T3302)

Minor movement (or settling) can occur in some incidental harsh driving conditions
(on or off road).

A rubber bed mat is not a requirement to maintain the lifetime warranty on a Torklift system, but a strong recommendation, simply as a safety precaution to protect the truck bed, the bottom of the camper and to give the camper additional support.

Warning!!

TORKLIFT DOES NOT RECOMMEND: Installing your truck camper in your truck on top of a drop in plastic bed liner!!! THIS WILL VOID YOUR WARRANTY!

The drop in plastic bed liners can slide on top of the truck bed surface, and the camper can slide on top of the slick surface of the bed liner. The liner can also act as a spring causing a trampoline effect increasing vertical truck camper movement, independent of the vehicle, possibly resulting in truck bed damage and/or camper damage!

T3301 PARTS INVENTORY

2	- TIE DOWN RECEIVERS	10	- 1/2" FLAT WASHERS*
2	- BENT TIE DOWN INSERTS	4	- 1/2" LOCK WASHERS
4	- M12 X 1.25 X 40 - 8.8 HEX BOLTS*	2	- 1/2" NUTS
2	- M12 X 1.25 HEX NUTS*	2	- 1/2" X 2" HEX BOLTS
2	- 1" X 2" PLATE WASHERS	2	- 1/4" PINS
2	- 1/2" STAR WASHERS		

**EXTRA BOLTS, NUTS AND FLAT WASHERS PROVIDED FOR CUSTOMERS THAT DO NOT HAVE A FACTORY HITCH.*

INSTALLATION INSTRUCTIONS:

1. Locate and inventory all parts to become familiar with all brackets.
2. Find the tie down receivers. Remove the spare tire. Remove the four rear most bolts which attach the factory receiver to the frame of the truck. **Do not remove the two receiver to bumper bolts as they will hold the hitch in position during the installation.** Next **loosen** the two forward most (towards the front of the truck) factory receiver hitch bolts. Next **loosen** the two-receiver hitch to bumper bolts (Hint do not remove these bolts as the receiver hitch will fall off). Loosening these four bolts will allow the receiver hitch to drop a 1/4". Next slide in the tie down receiver between the vehicle hitch and the frame (**see photos D**). Use the supplied longer fine thread black metric bolts and lock washers. **HINT: The front two hitch/frame bolts have welded nuts on them, the rear hitch/frame bolt has a removable nut)**
3. Next install the two 1/2" X 2" hex bolt with a star washer through the large hole in bed of truck and use the 1" x 2" plate washer, flat washers, lock washers and nuts (**see photos on page 6 for correct assembly**). Now retighten all of the fasteners. Reinstall spare tire.
4. Find one bent tie down insert and 1/4" pin and put the insert into the receiver using the hole in the insert. Install 1/4" pin.
5. You should have at least 1" clearance between the insert and the lip of the box or after market accessory. Tighten all fasteners. Torque 1/2" bolts to 60 ft. lbs.

ILLUSTRATED DIAGRAMS

Photo A



Photo B



Photo C



Photo D



INSTRUCTIONS FOR MAINTENANCE OF POLISHED STAINLESS STEEL PRODUCTS



Torklift utilizes quality grade 304 stainless steel in this product.

304 stainless steel is well known for its anti corrosive properties, however in some environments such as coastal regions or when in contact with some road chemicals, corrosion may occur.

We recommend occasional polishing of our product to maintain its attractive finish. Use an approved stainless steel cleaning/polishing product which can be purchased from any automotive supplier.

Frame Mounted Tie Downs



Leading the camper tie down industry in strength, quality, advanced design and installation. TorkLift TRUE frame mounted tie downs are far superior to all tie down systems available.

The TorkLift system is unique in its design and is patented. Four independent tie down points (with no belly or crossbar) working much like your receiver type trailer hitch as the inserts are removable allowing the system to be virtually undetectable when not in use.

They are designed for each make and model to fit tight to the frame so as not to compromise ground clearance. TorkLift tie downs are not universal 'one size fits all' therefore all the problems with correct fit for each particular application have been eliminated.

Super Hitch

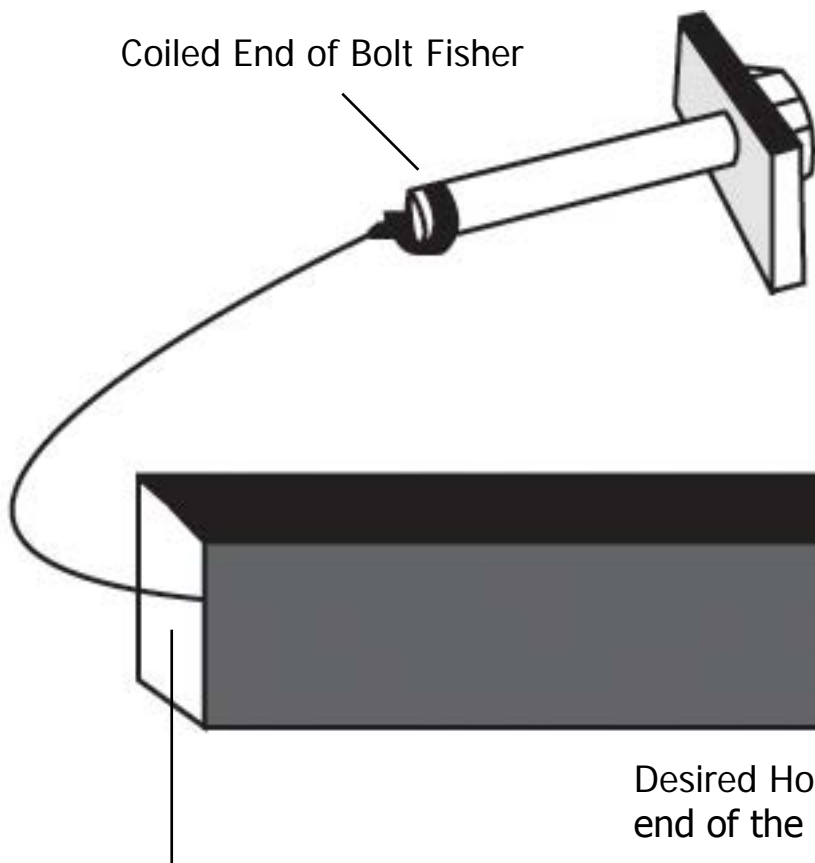
High strength extended hitch system engineered for safely towing all types of trailers behind your truck and camper. With a towing capacity of 12,000 lbs. with an extension, (17,000 lbs. without) the SuperHitch is rated the strongest in the industry.



TORKLIFT'S BOLT FISHING GUIDE

Your guide to understanding the installation of our frame mounted tie downs.

Coiled End of Bolt Fisher

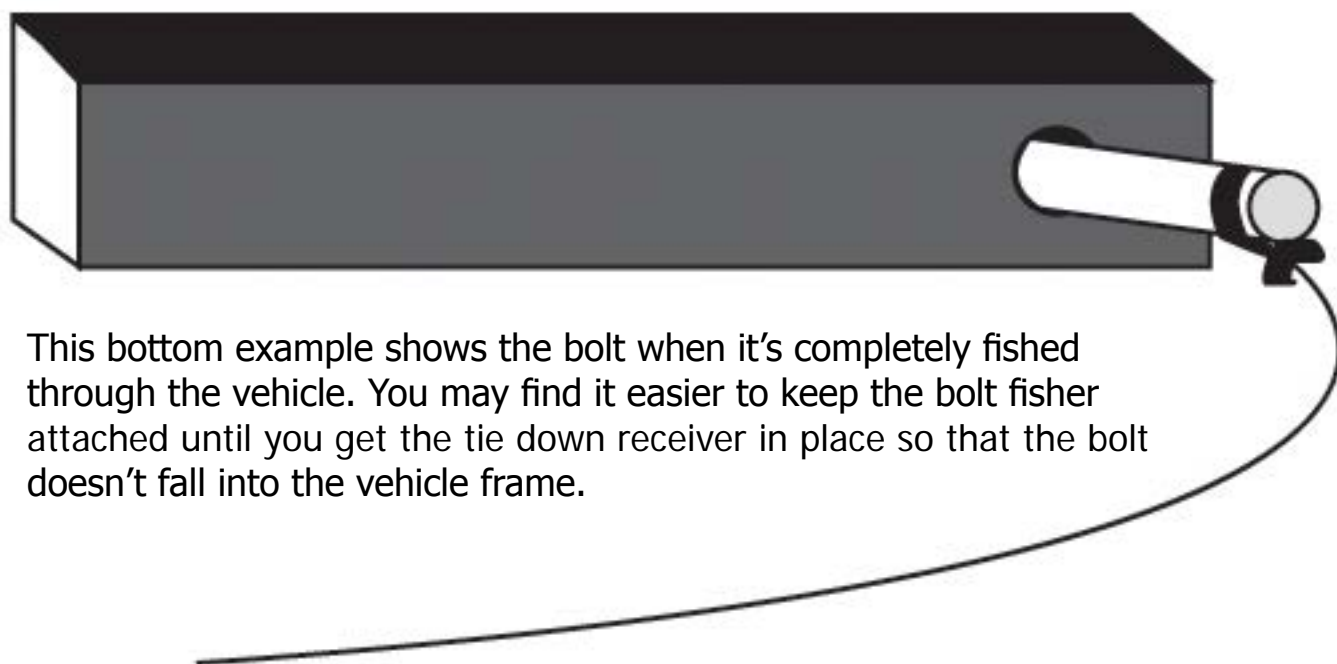


Note: The hardware may vary as to what is being fished along with the bolt. In this instance a 1" X 2" plate washer is being fished along with the hex bolt. Different applications may require fishing through various star washers and flat washers for example.

Desired Hole on Vehicle (Place the coiled end of the bolt fisher through this hole).

This side of the Bolt Fisher should come out of a hole where the required hardware (for example 1" X 2" plate washer) can pass through

Opposite End of Bolt Fisher



This bottom example shows the bolt when it's completely fished through the vehicle. You may find it easier to keep the bolt fisher attached until you get the tie down receiver in place so that the bolt doesn't fall into the vehicle frame.

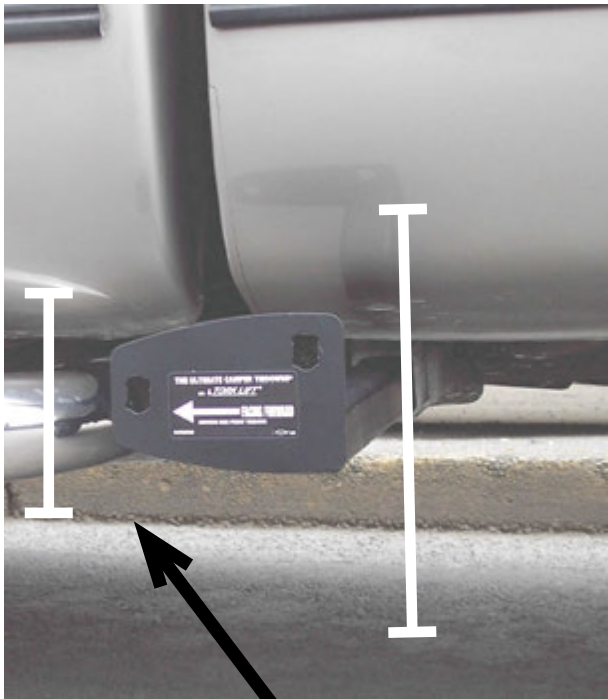
WARNING: PULLING TOO HARD ON THE BOLT FISHER CAN RESULT IN LOST FASTENERS, OR BROKEN BOLT FISHER.

TIEDOWN INSERT INSTALLATION INSTRUCTIONS

On one end of each of your tiedown inserts is a triangular plate referred to by Torklift as a bullet plate. Your tiedown inserts should be installed with the shorter side of the bullet plate facing away from each other, i.e.. The shorter side of the front insert should point to the front of the truck and the shorter side of the rear insert should point towards the rear of the truck.

Once installed, attach the TorkLift directional stickers to the face of the bullet plate on the insert as a reminder.

DRIVERS SIDE FRONT



DRIVERS SIDE REAR



SHORTER SIDE

TURNBUCKLE SPRINGLOAD OPTIONS

CONTACT YOUR LOCAL DEALER FOR MORE DETAILS

Torklift requires all 4 tiedown points to be spring loaded in order to qualify for our manufacturer's

Industry Exclusive Camper Anchor and Truck Frame Warranty

BASIC SPRINGLOAD KIT - \$9000

**Includes 2 External Springload Units
& 2 Heavy Duty Forged Turnbuckles.
Lifetime Guarantee**



FASTGUNS LEVER ACTION TURNBUCKLES

**S9520-GREY SS / S9521-WHITE SS / S9527-POLISHED SS
FOR BED MOUNTED TIEDOWNS**

**S9522-GREY SS/ S9523-WHITE SS/ S9526-POLISHED SS
S9529-BLACK SS**

FRAME OR BUMPER MOUNTED TIEDOWNS

**Includes 2 Stainless Steel Turnbuckles with an Internal
"Set" Spring. Available in 2 Lengths and 3 Finishes
(Grey, White or Polished Stainless Steel)
Lifetime Guarantee**



FASTGUN DERRINGERS

Zinc S9524

Stainless Powdercoat S9525

Polished Stainless S9528

**Transforms Your Pre-Existing Conventional
Turnbuckles into a Lever Action
FastGun Style Turnbuckle.
Kit includes 4 lever action Derringers**



SPRINGLOAD XL KIT - \$9050

**This set includes 2 Long Chrome Barreled
Turnbuckles with an Internal "Set" Spring.
The Springload XL Kit comes with a Pol-
ished Chrome Finish and is compatible
with the FastGun Derringers.
2 year warranty**

RECOMMENDED TRUCK CAMPER

INSTALLATION INSTRUCTIONS

When securing any heavy load (especially a camper) in your truck bed, your front tie down points should pull the load forward as much as possible. Some camper anchor points may differ with different manufacturers, as well as the camper jack mounting locations. Your Torklift tie down inserts have offset triangular brackets to increase the angle of pull. These are designed to be used in the front facing forward, and the rear facing rearward but can be used in either front or rear. These recommendations are to be considered and followed as a basic rule of thumb . Obviously there will be some applications where this may not be possible. At a minimum, if opposite pull of both front and rear tiedowns cannot be achieved for whatever reason, you should have at least a forward pull at the front or rear location.

If your camper does not come with Rubber Bumpers on the front lower portion of the camper, installing Rubber Bumpers (Torklift has Rubber Bumpers available Part A7001) or using a block of wood such as a 2 x 4 in the bed, will prevent the camper from damaging the front bulk head of the truck bed.

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INSTRUCTIONS FOR FINISH MAINTENANCE **OF TORKLIFT PRODUCTS**

POWDER COATED STEEL:

To keep your Torklift products looking good follow these guidelines. All steel powder coated Torklift products are sandblasted for maximum adhesion and use a high quality industrial urethane based powder coat. Due to the extreme, harsh, undercar environment that your Torklift products live in, (consistently sprayed with corrosive road chemicals such as salt, and road debris), Torklift does not warranty the powder coated finish.

To minimize corrosion from these factors on powder coated steel products, Torklift recommends regularly cleaning and inspecting the powder coated surface and touching up any affected areas with an enamel or urethane based aerosol paint product. If there are any areas of surface rust, there are also aerosol spray rust converters available on the market that can be used as a preparation to touch-up paint application. These finish maintenance products are available at any automotive parts supplier.

POLISHED STAINLESS STEEL :

Torklift utilizes quality grade 304 stainless steel in our stainless steel polished products. 304 stainless steel is well known for its anti-corrosive properties. However, in some environments such as coastal regions or when coming in contact with some road chemicals, corrosion may occur.

For a quick clean simply use WD40 and a cloth rag. We also recommend occasional polishing of our polished stainless products to maintain their attractive finish. Use an approved stainless steel chrome or aluminum mag wheel polish cleaning product which can be purchased from any automotive parts supplier.