

2024+ TACOMA LUGGAGE RACK + CROSS BAR (DELUXE EDITION)



CUSTOMER INFORMATION

The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfs."USE AND CARE,Check the roof rail mounting bolts frequently, andre-tighten if necessary.

WARNING

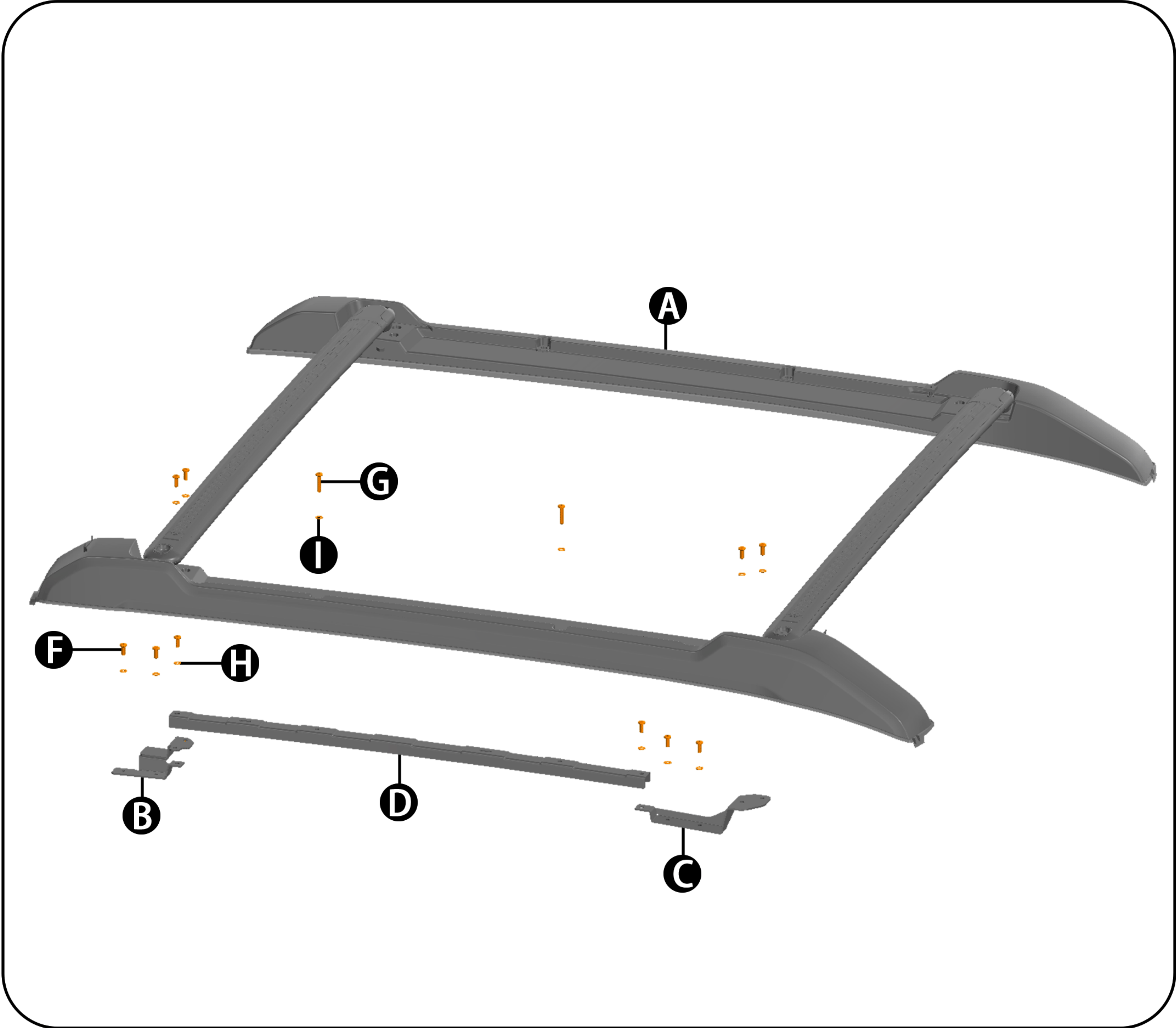
IT IS CRITICAL THAT ALL PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: we will not be responsible for any damage caused by the failure to install the product according to these instructions. Please contact us if you have any questions about the installation of this product.

1 PARTS LIST

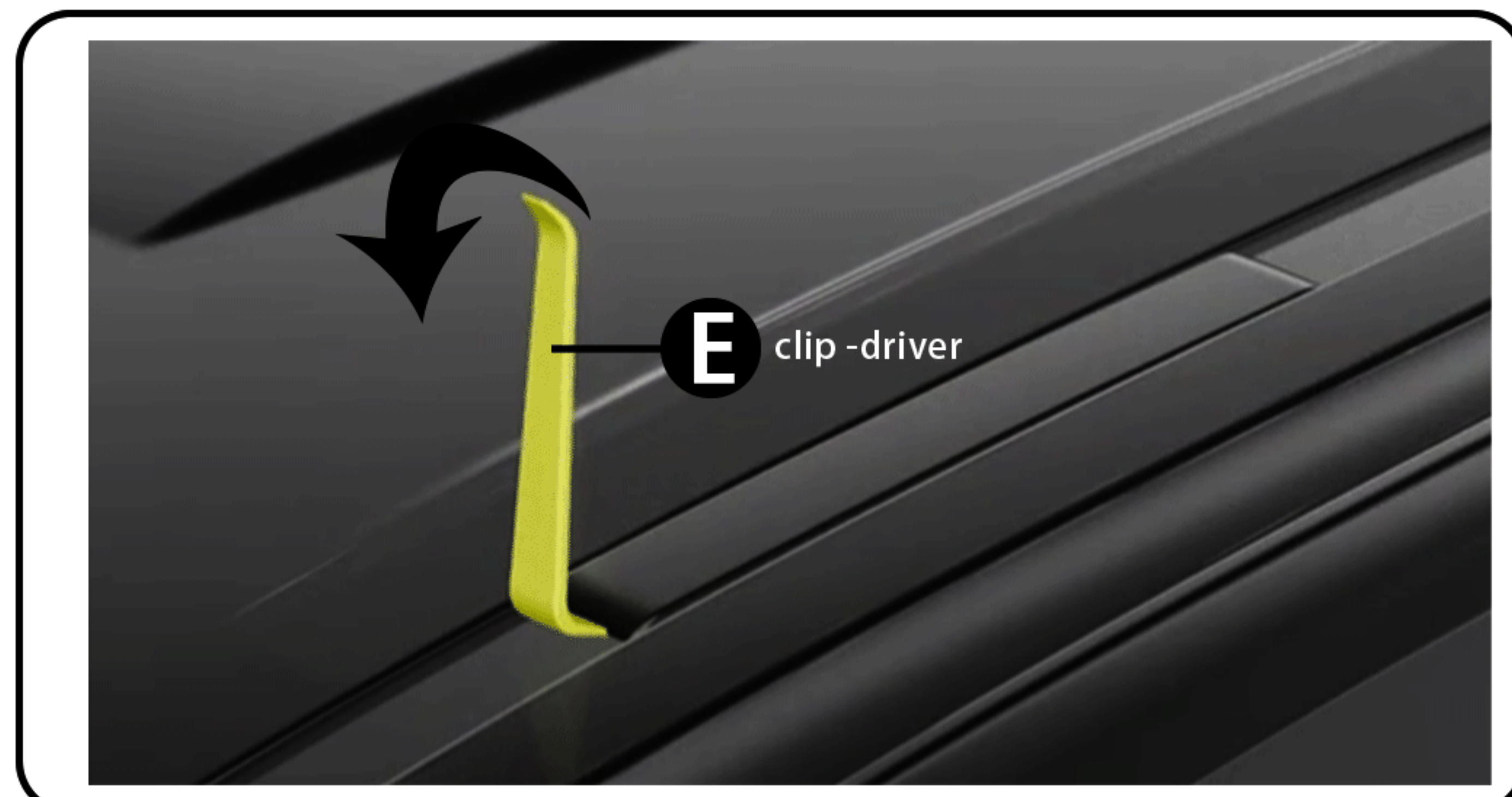
quantity		name
A	x 2	Side Rail
B	x 2	Front iron support (L, R)
C	x 2	Rear iron support (L, R)
D	x 2	Iron joint bracket
E	x 1	clip -driver
F	x 20	M6X16MM TORX SCREWS
G	x 4	M6X30MM TORX SCREWS
H	x 24	6*12 washer
I	x 1	T30 Wrench
J	x 1	sealant

Figure1.1



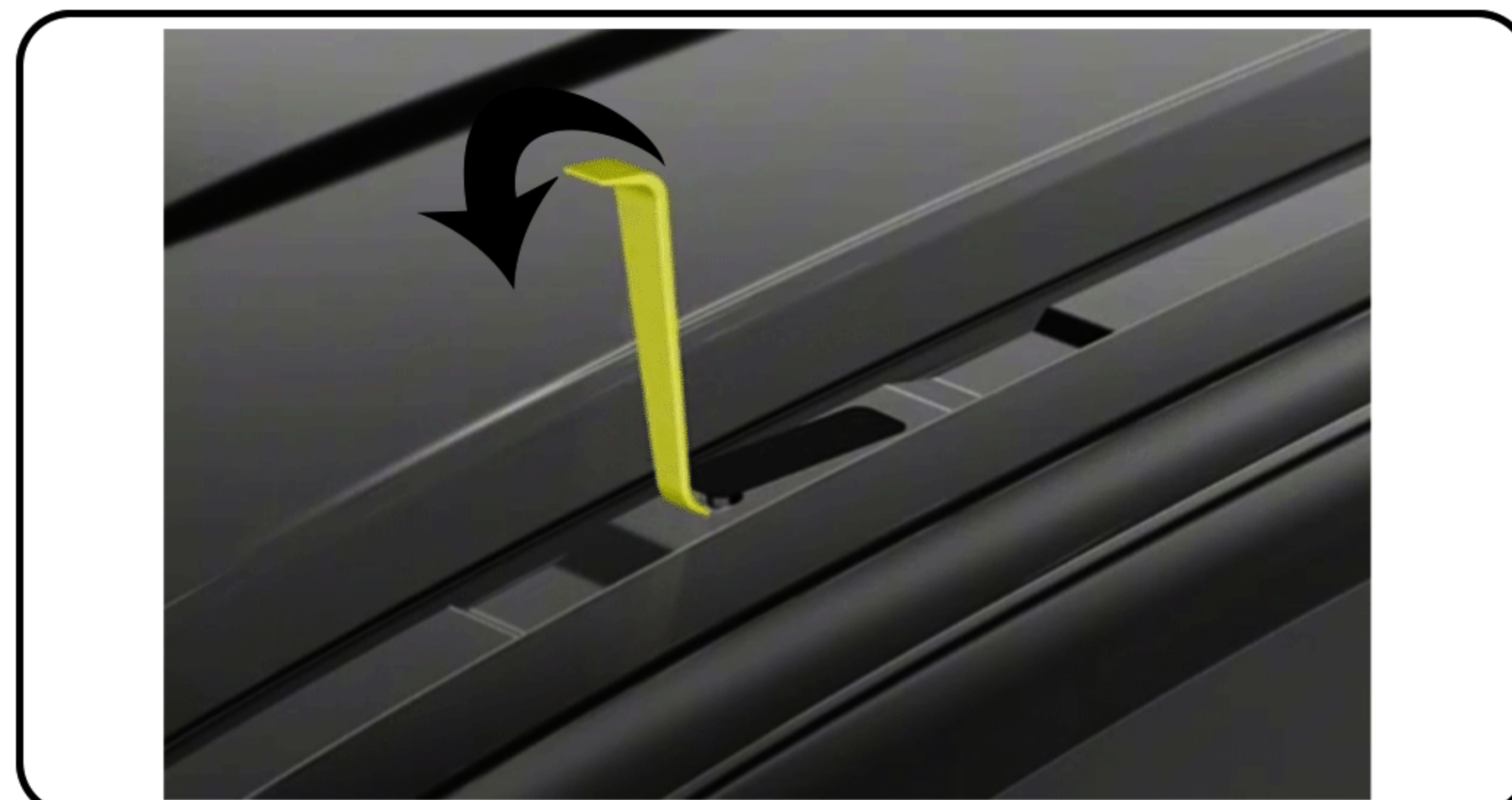
2 INSTALLATION STEPS

Figure 2.1



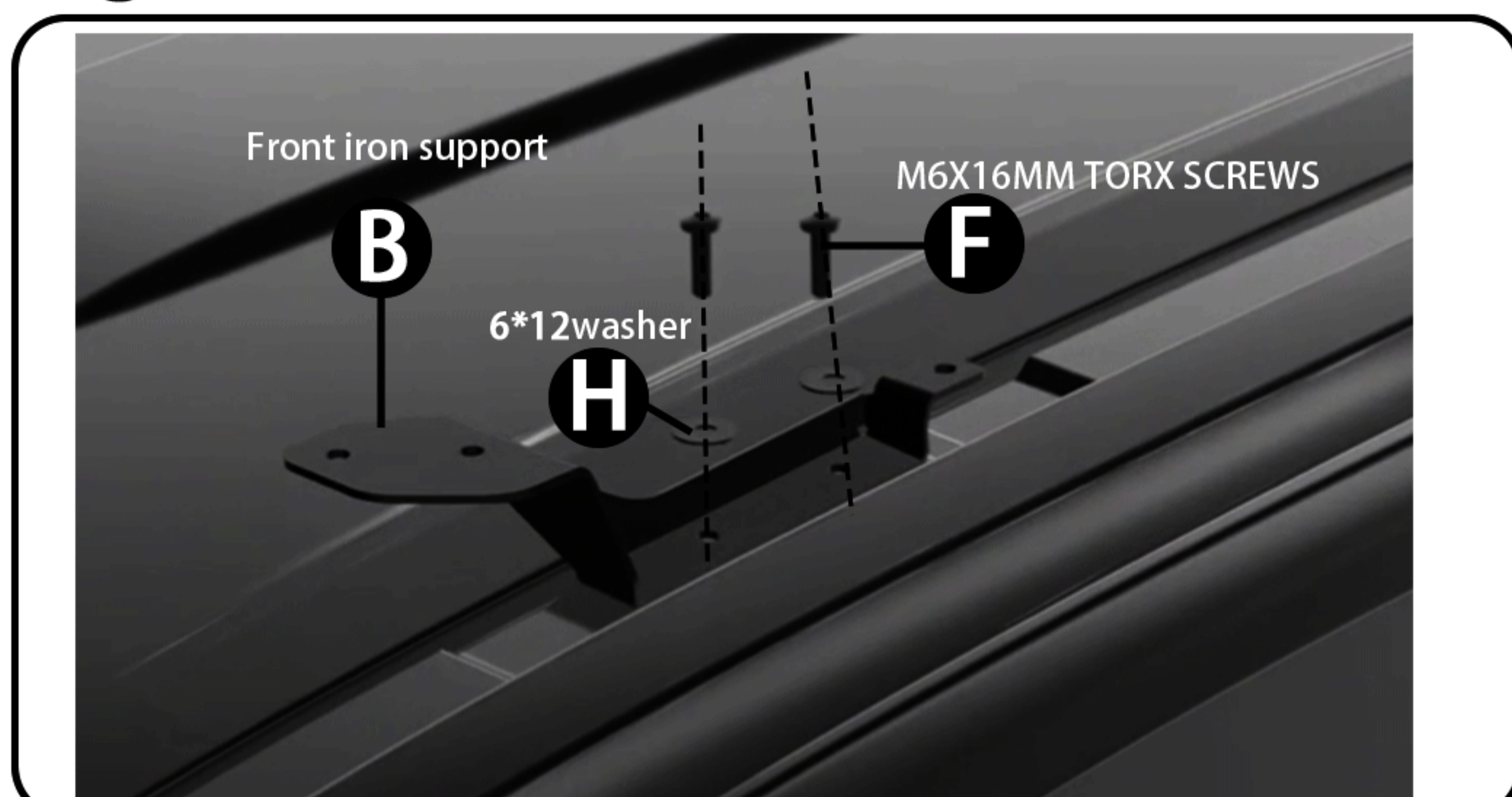
Remove the original roof cover

Figure 2.2



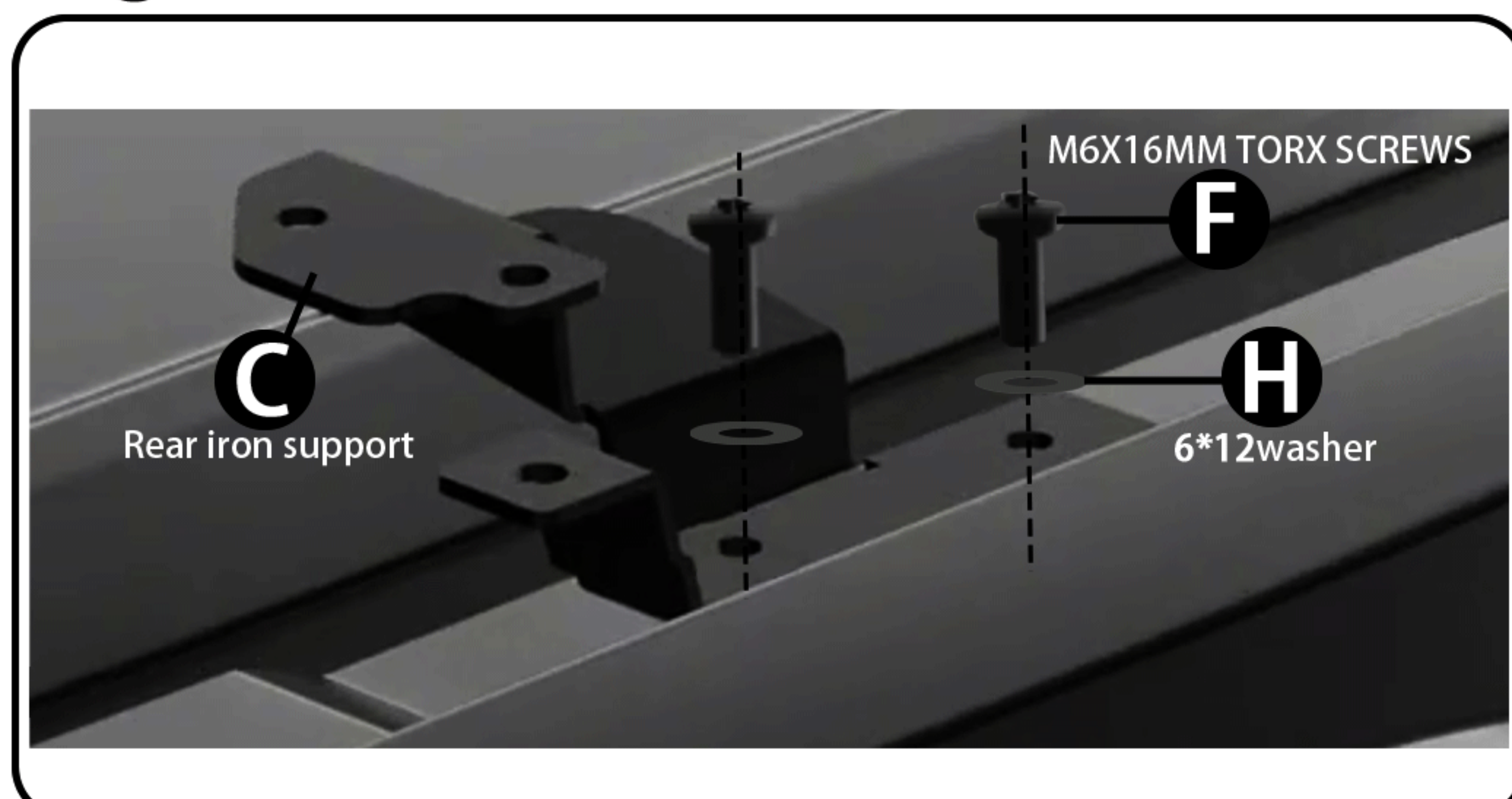
Remove the adhesive from the original car

Figure 2.3



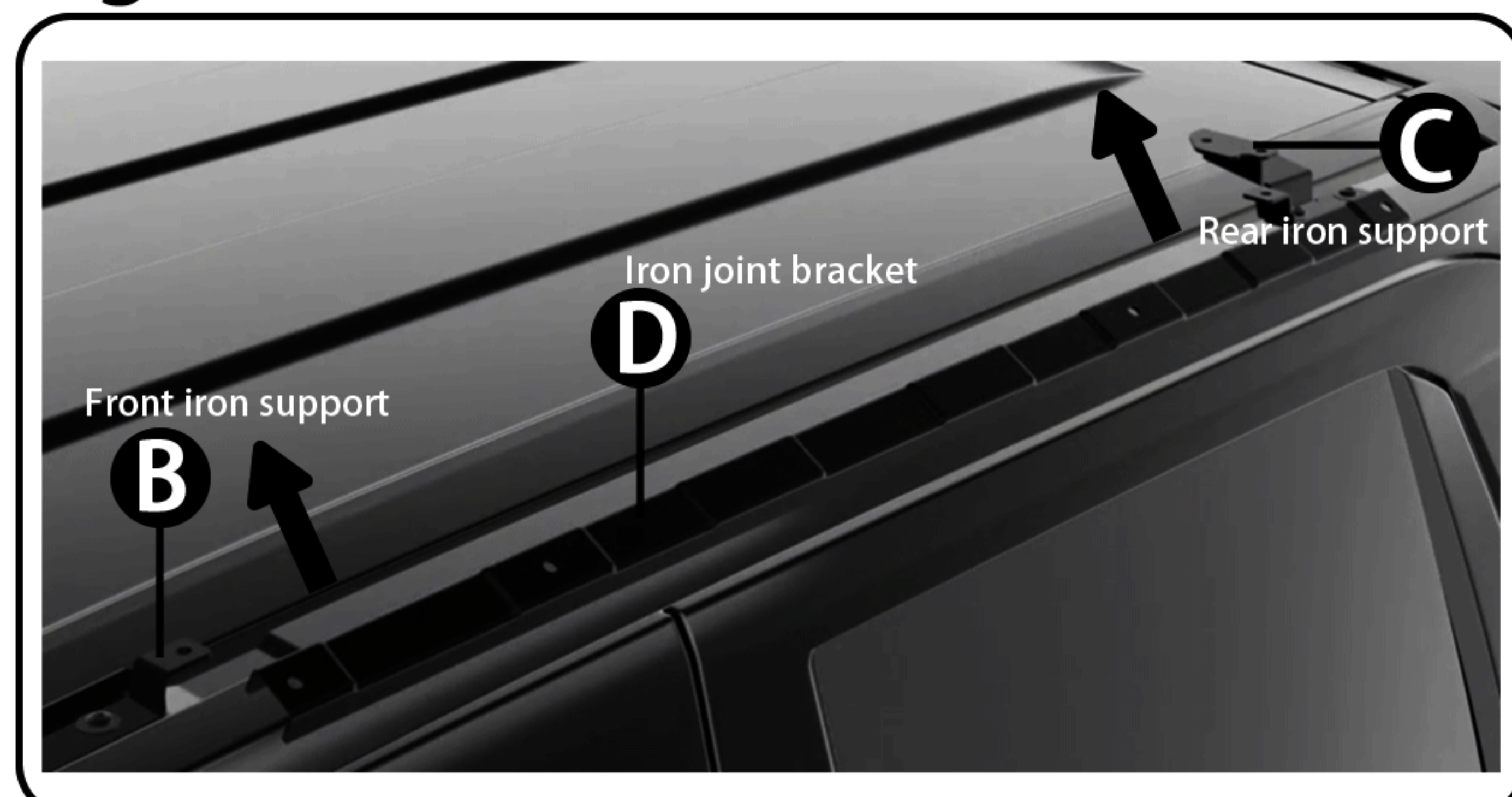
Place the front iron support on the left front and right front and align it with the original hole Use M6X16MM TORX SCREWS and 6*12washer to lock (Note that the front iron bracket is divided into left and right)

Figure 2.4



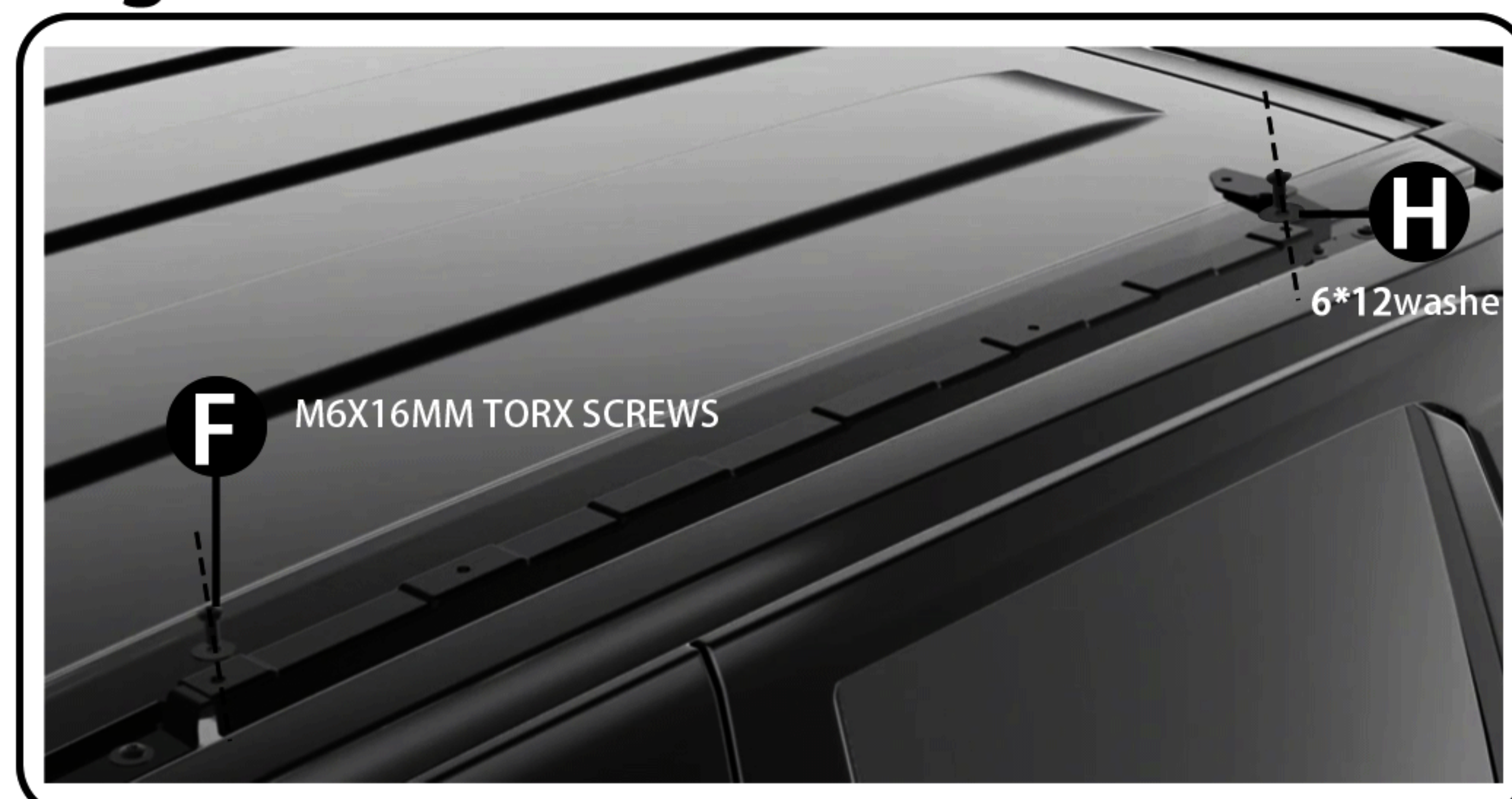
Place the rear iron support on the left rear and right rear, and align it with the original hole use M6X16mm torx screws and 6*12 washer to lock (Note that the rear iron bracket is divided into left and right)

Figure 2.5



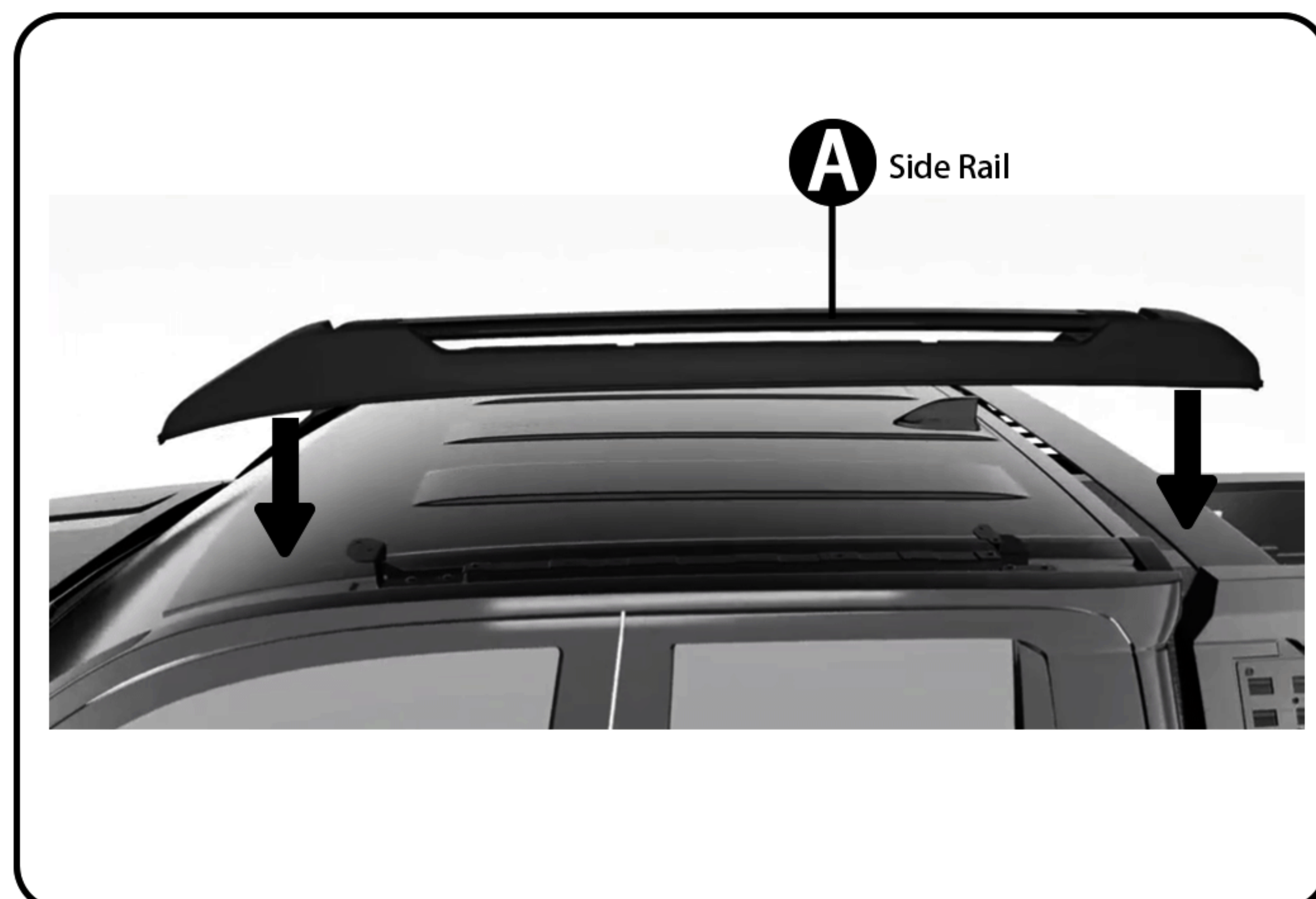
Place the Iron joint bracket on the Front iron support and the Rear iron support

Figure 2.6



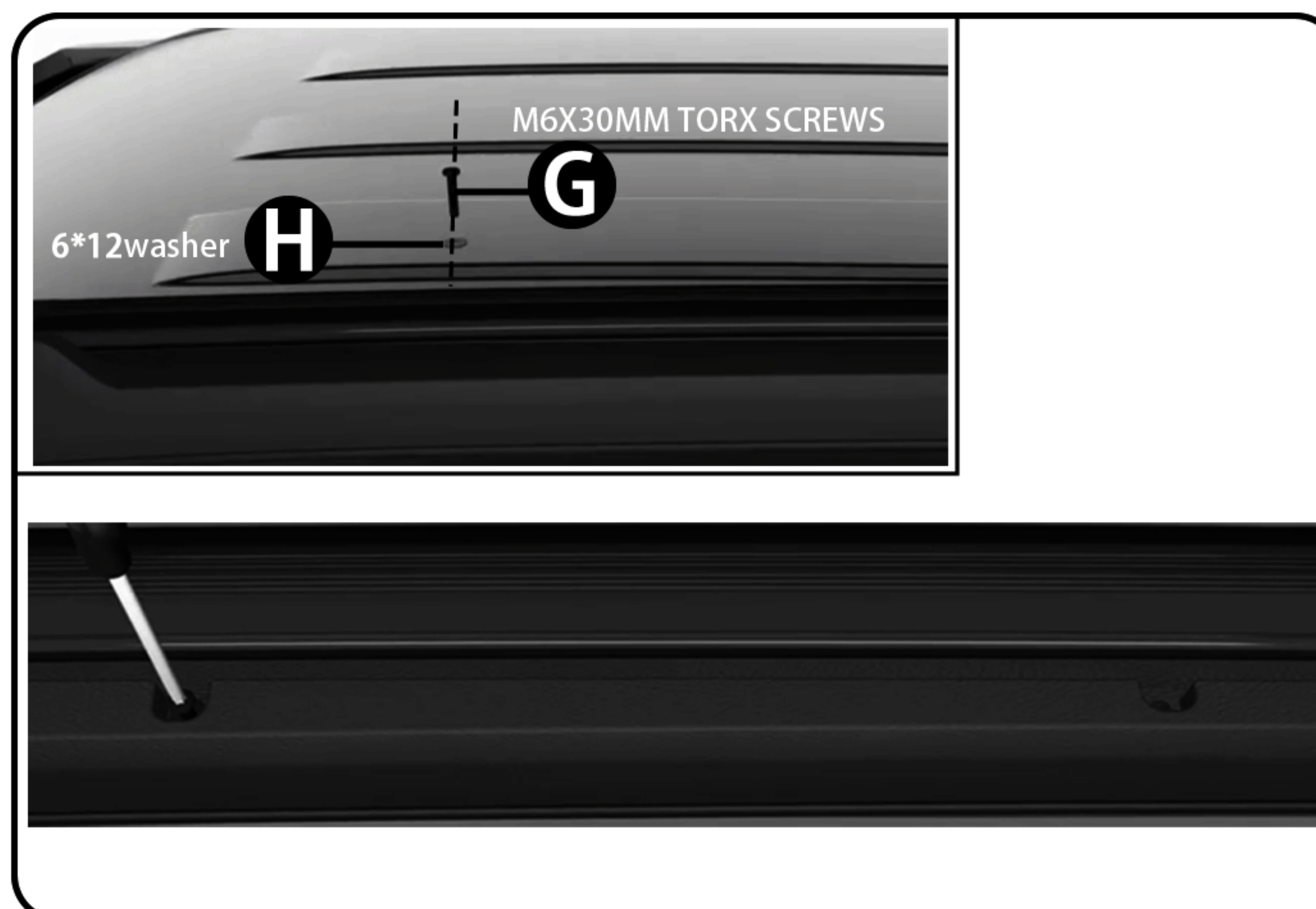
Lock with M6X16MM TORX SCREWS and 6*12washer

Figure 2.7



Place Side Rail as shown

Figure 2.8



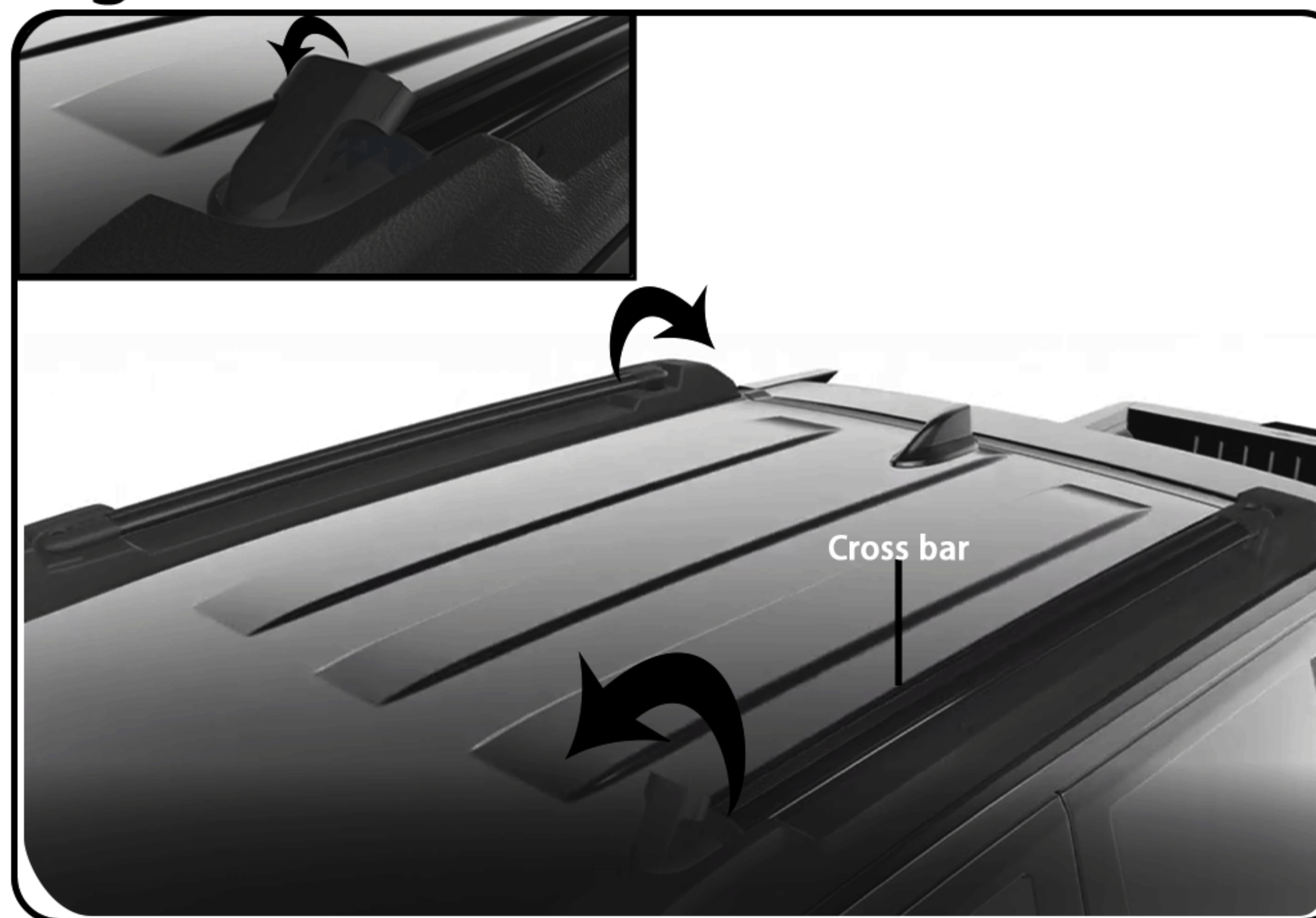
Use M6*30mm torx screws and 6*12 washer, align with the upper hole of the luggage rack and lock.

Figure 2.9



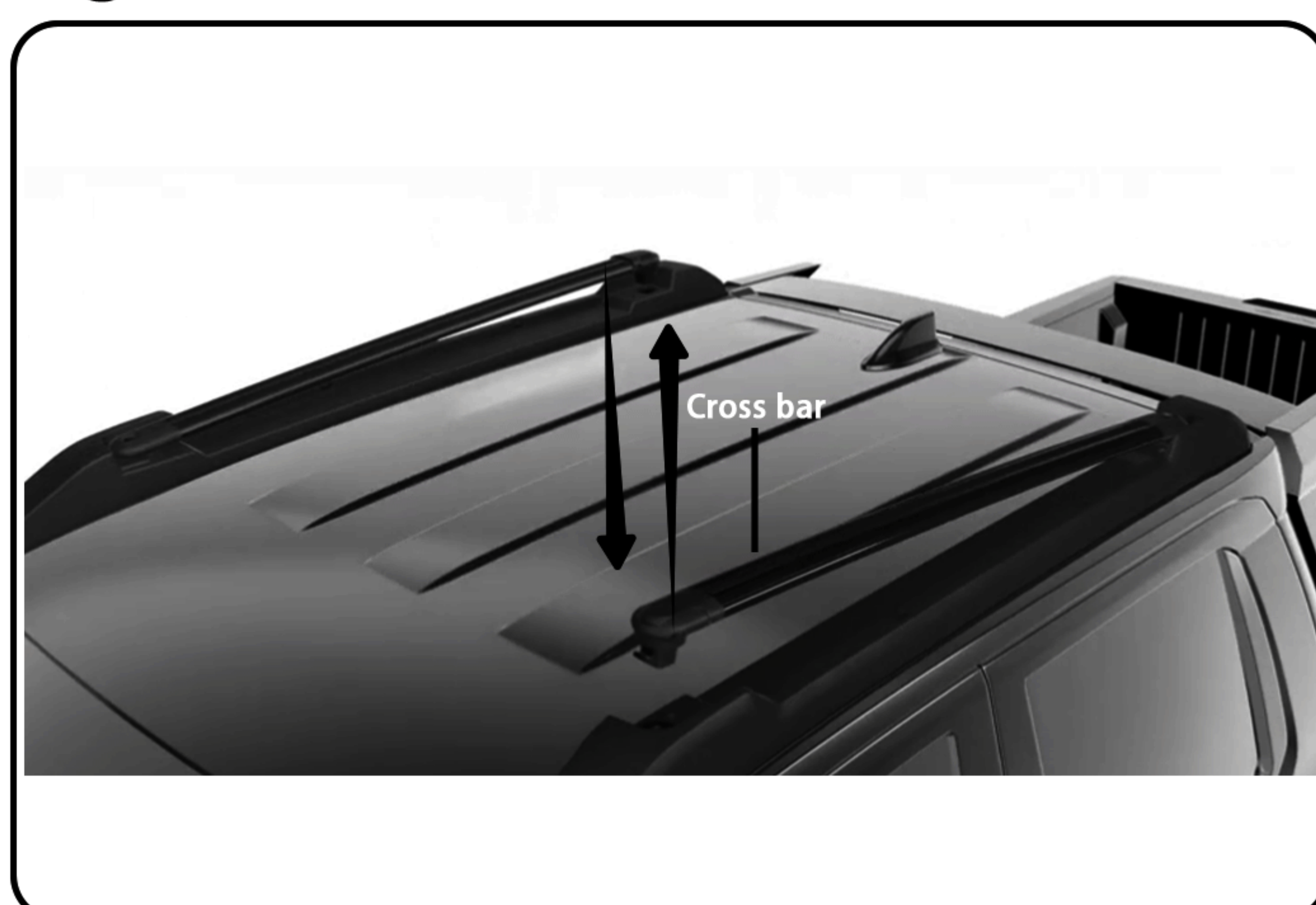
The Side Rail is installed

Figure 2.10



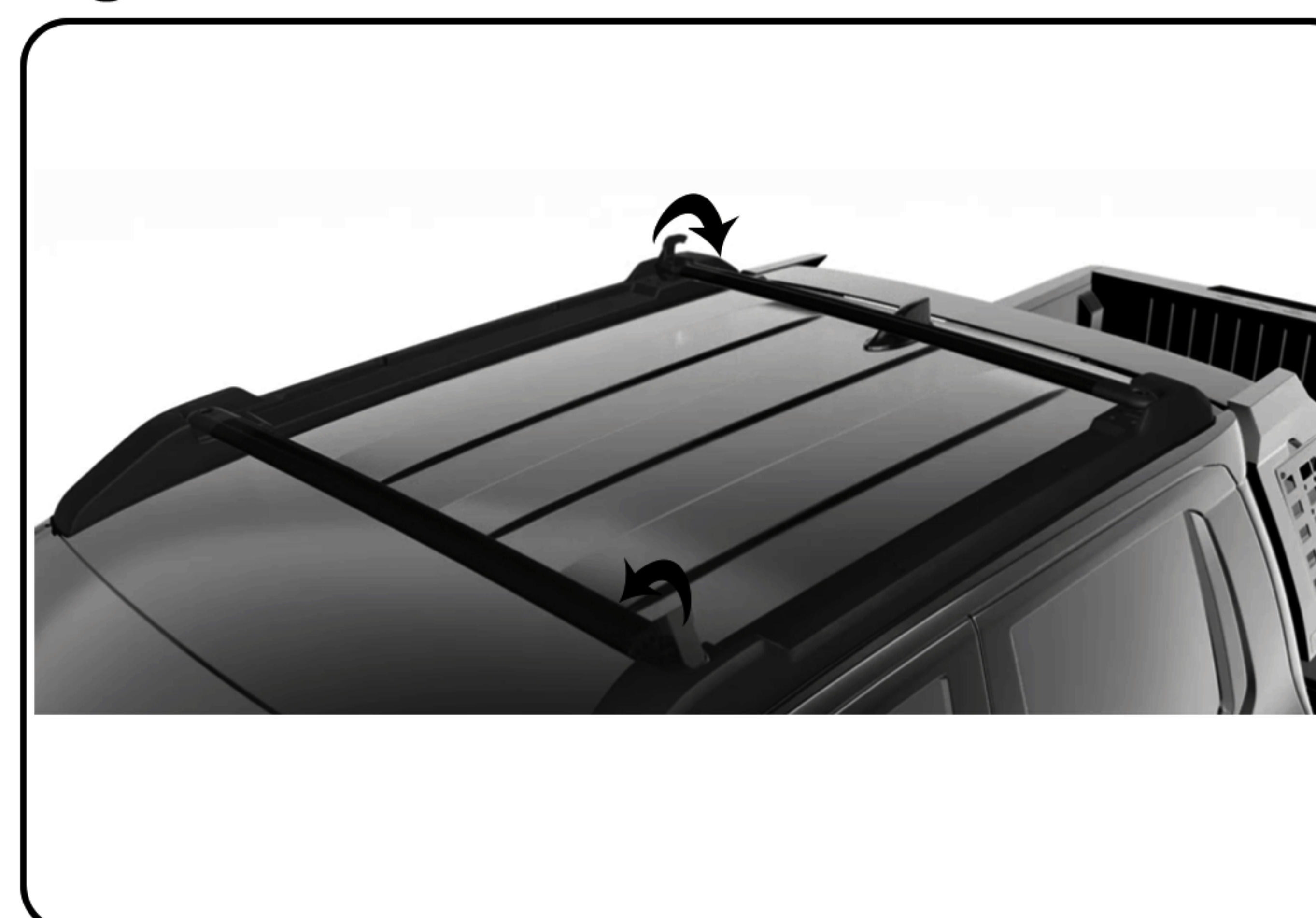
Open the bar cover to 90 degrees as shown

Figure 2.11



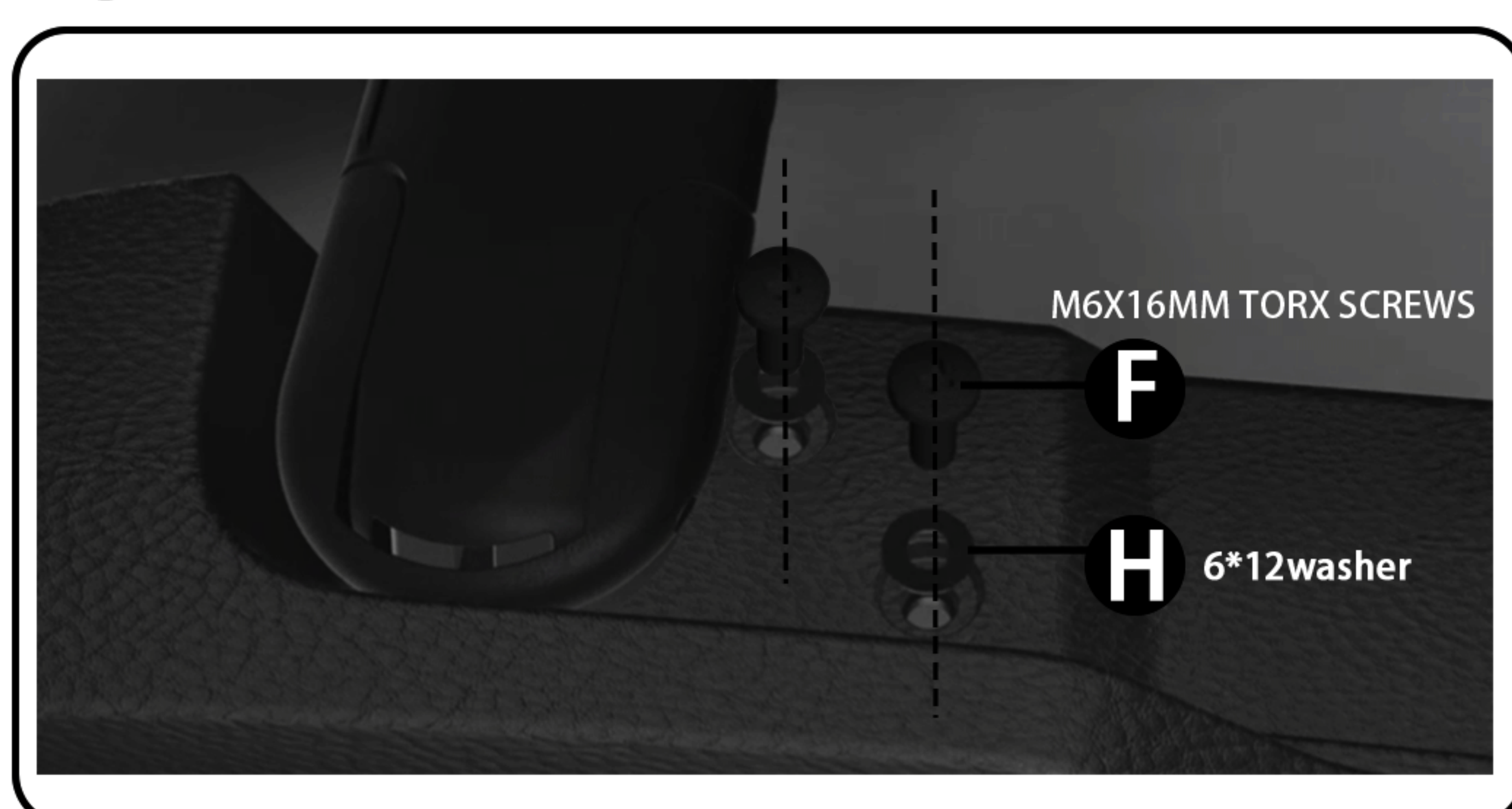
Move the bar to the position shown

Figure 2.12



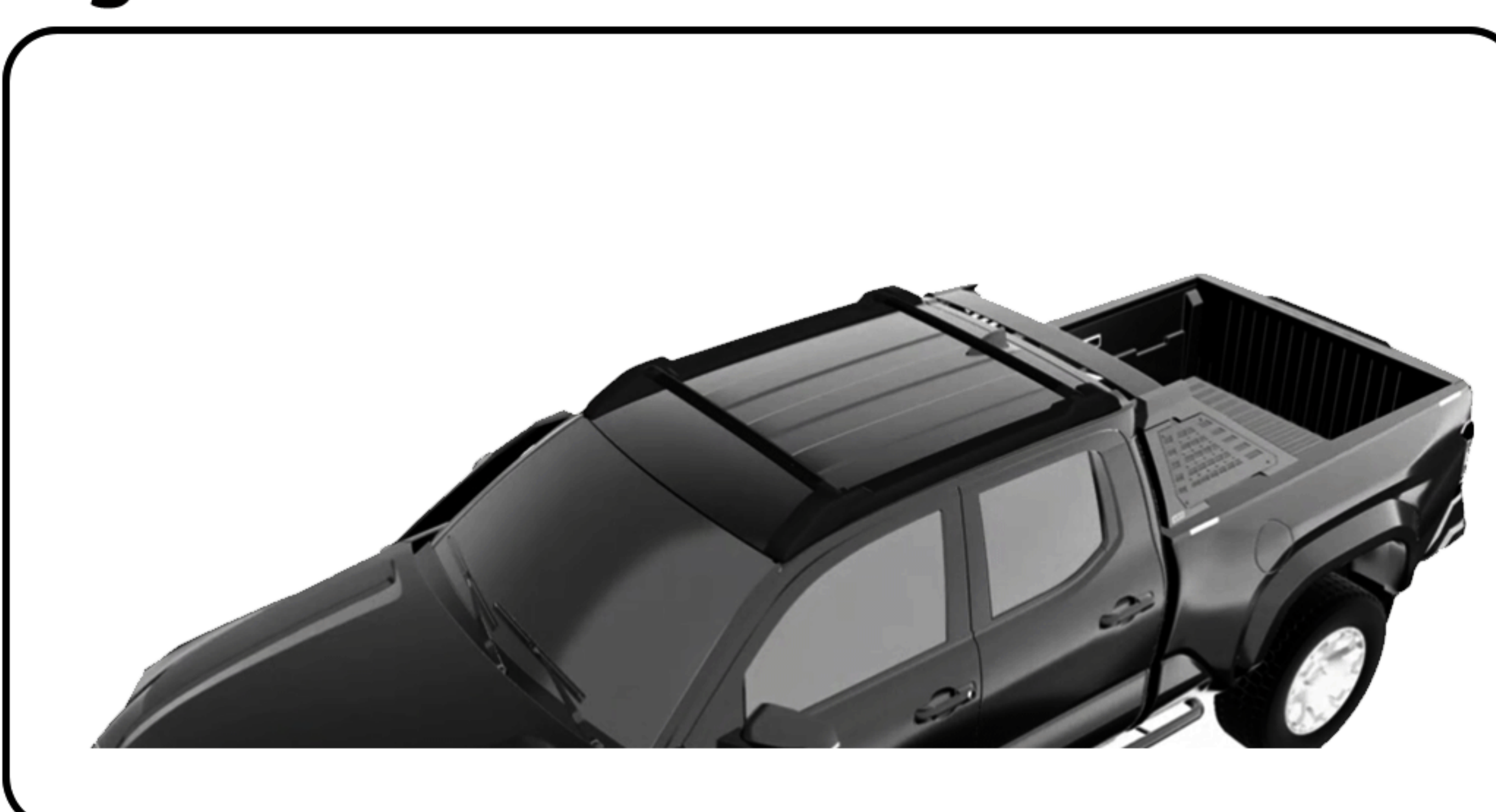
Buckle the lid

Figure 2.13



In the position of cross bar as shown in the figure, use M6*16mm torx screws and 6*12 washer to lock.

Figure 2.14



Installation complete