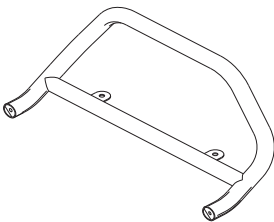
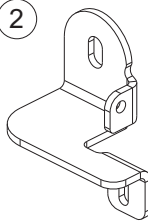
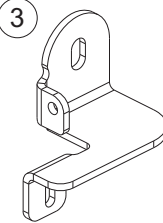




INSTRUCTIONS

APPLICATION: 2001-05 TOYOTA RAV-4

MOUNT KIT 1342B				
ITEM	QTY	CONTENTS	TOOLS	
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 13MM SOCKET 10MM SOCKET 3" EXTENSION RATCHET SMALL FLAT SCREWDRIVER TORQUE WRENCH UTILITY KNIFE	
2,3	2	BRACKET, PASSENGER (2) AND DRIVER (3)		
4	2	1/2-13 X 2.00" HEX HEAD BOLT		
5	4	1/2" FLAT WASHER		
6	2	1/2" LOCK WASHER		
7	2	M8-1.25 X 25MM HEX HEAD BOLT		
8	2	8MM FLAT WASHER		
9	2	8MM LOCK WASHER		
10	2	M6-1.00 X 25MM HEX HEAD BOLT		
11	2	6MM FLAT WASHER		
12	2	6MM LOCK WASHER		

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove six 6mm hex head bolts with 10mm socket and two plastic push pins (near center) with screw driver so that plastic shroud can be moved to access front frame cross member.
- STEP 3. Determine passenger and driver brackets. **NOTE:** Brackets line up with farthest outside 6mm hex head bolts previously removed.
- STEP 4. Attach brackets to cross member using metric fasteners as shown. Recommended torque value is 23 Ft. Lbs. for 8mm fasteners. Leave 6mm fasteners loose.
- STEP 5. Trim a notch in plastic shroud to clear back side of brackets on each side so that it can be re-fastened.
- STEP 6. Remove 6mm fasteners from brackets and reinsert with plastic shroud in place. Replace four factory 6mm hex head bolts and plastic push pins though remaining holes in plastic shroud. **NOTE:** Factory 6mm hex head bolts with shoulder go though plastic bumper tabs. Recommended torque value is 9 Ft. Lbs. for 6mm fasteners.
- STEP 7. Attach Safari Bar to mount brackets using 1/2" fasteners. Level and adjust Safari Bar as desired and

FRONT, FRAME CROSS MEMBER

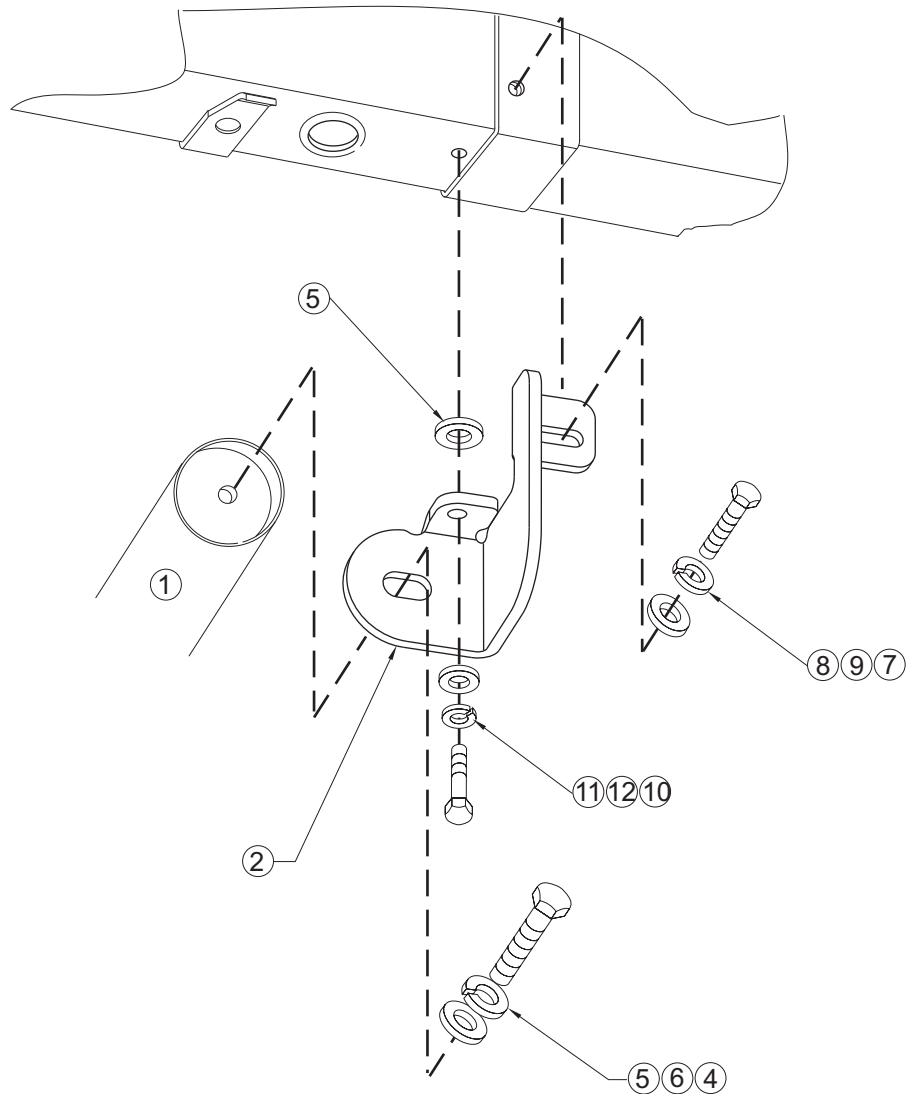


FIGURE 1
INSTALLATION VIEW OF PASSENGER SIDE, DRIVER SIDE OPPOSITE

Learn more about grille guards and bull bars we have.