



STEERING BOX BRACE INSTALLATION INSTRUCTIONS WAR 895/897

1. Remove the rear bolt from the spring hanger on the passenger side .
2. Bolt the cross bar steering brace to the frame rail with the bolts provided. Use one of the 1 ½” bolts through the existing frame bracket, (bolt, lock washer, and flat washer). Use one of the 1 ¼” bolts through the frame’s existing hole, (bolt, lock washer, and flat washer). Do not tighten at this time.
3. Install “C” brackets around the bottom of the steering bracket using the bolts and lock nuts provided. Make sure the Pitman Arm has clearance to turn without interference from the bracket.
4. Torque bolts on the frame first to 50 ft lbs. Then torque bolts around the steering box to 50 ft lbs.
5. After a test drive, verify that all of the bolts are tight.

HAPPY 4 WHEELIN’ !

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“Your Knight in Shining Armor!”