



KNIGHT GUARD NERF BAR STEPS FOR 2" NERF BARS

P/N: 55007 / 55008 / 55012 / 55013 / 55007BK / 55008BK / 55012BK / 55013BK

INSTALLATION INSTRUCTIONS

LOCATING AND CUTTING THE SLOTS:

1. The Nerf Bar Drop Steps require slots to be drilled/cut into your existing Nerf Bars. The Drop Steps fit best on 2" diameter round Nerf Bars.
2. When deciding where to put the slots, remember the step should be approximately centered in relation to the seat in the cab.
3. Before you cut into your Nerf Bars you may need to remove your Nerf Bars to gain the clearance you need. Before removing your Nerf Bars, mark the Nerf Bar with a marker so you will know where the slots need to be placed.
4. The slots need to be 3/8" x 2-1/2" long and 19" apart on center. They also need to be angled in towards the body at 45 degrees. You can use any method you choose to make the slot. Some examples:
 - Drill a hole on each end of slot and use a jig saw to connect the holes;
 - Use a torch and clean up with a die grinder;
 - Use a milling machine;
 - Use a mill end in a drill motor and move slowly down the length of the slot.
5. Once you have the slots cut, be sure to use touch up paint to clean up the freshly cut metal on your Nerf Bars in order to prevent rust.

MOUNTING THE STEPS:

1. Once your slots are cut in the Nerf Bars you can install your new Drop Steps by simply hooking them on to the Nerf Bar.
2. If you wish to make a more permanent mounting system the included self tapping screws can be used to attach the step the bar. Drill one or two holes per step with a 3/16" drill and install self tapping screws. This method will keep the steps from bouncing off when traveling down the road.
3. If you wish to use the Aluminum Diamond step, install with two rivets supplied in the mounting kit.

