



Part# 601-137 SECRET WEAPON TRUCK INTAKE

US Patent# US 7,263,961B2

Application: 2000-2004 TOYOTA TACOMA 2.4L / 2.7L 4CYL (VEHICLES EQUIPPED WITH IDLE AIR VENT LINES ONLY)

Parts List: 1 x 3" Weapon*R Air Filter / 2 x Weapon*R [Air Intake Tube](#) / 3 x 3" Coupler / 8 x Hose Clamps
1 X 2.5"-3" Couplers/ 1 x Rubber Mounting Grommet / 2 x 10mm x 16" hose/ 1 x 4mm silicone, 1 X AFM Blank adaptor with bolt hardware

- 1 Disconnect MAF sensor harness
- 2 Loosen the 2 clamps on the OEM intake hose and remove OEM intake hose.
- 3 Remove the hoses connected to the OEM air resonator box.
- 4 Loosen the bolts securing the OEM intake box, remove the complete OEM assembly.
- 5 Loosen and remove the 2 bolts holding the resonator, remove resonator.
- 6 Remove the idle air vent line from the OEM tube.
- 7 Loosen the clamp on the throttle body and remove the rest of the OEM intake tube.
- 8 Loosen and remove the 4 bolts securing the AFM unit to the OEM box and put AFM unit aside.
- 9 Install AFM bracket to AFM unit and bolt down.
- 10 Wipe throttlebody clean of grease or dirt, install 2.5"-3" coupler onto throttlebody, secure with clamp.
- 11 Insert first large WR intake pipe into 3" side of coupler, and clamp down
- 12 Install 2.5"-3" coupler onto end of intake pipe 3" side to pipe, and clamp down
- 13 Install AFM unit into 3" side of coupler and clamp down
- 14 Install 3"-3" coupler onto AFM plate installed on AFM unit and clamp down
- 15 Insert second WR intake tube (small one) into 3"-3" coupler and clamp down
- 16 Install the Weapon*R Air Filter onto the last 3"-3" coupler, secure with clamp.
- 17 Install WR filter assembly onto end of second WR intake tube and clamp down.
- 18 Use 4mm silicone line and connect to tube and to OEM location from resonator box.
- 19 Use 10mm line and connect to first WR tube and connect to idle air vent.
- 20 Use 10mm line and connect to second WR intake pipe and connect to OEM canister
- 21 Line up bracket on intake pipe to hole on chassis, install rubber mounting grommet on chassis.
- 22 Slide bracket onto rubber mounting grommet, secure with washer and nut in kit.
- 23 Position air intake pipe for clearance in engine compartment, making sure no parts are touching the vehicle.
- 24 Check for hood clearance, re-adjust intake tube for perfect fitment and clearances.
- 25 Inspect engine compartment for loose tools and or loose clamps and bolts to be properly tightened.
- 26 Start engine and let idle for 10 minutes before Revving the engine, to allow the ECU to re-map new
- 27 Air / Fuel Ratio curves to increased air intake to the engine.
- 28 Place Weapon*R CARB Sticker on a visible place in engine compartment. (If Applicable)
- 29 Perform a final inspection before driving vehicle, Installation is complete.

WARNING: EO# LABEL IS REQUIRED TO AID IN THE PASSING THE SMOG CHECK INSPECTION.

Recommended Air Filter Cleaning Intervals: 3000 Miles.

Please check the contents of this package immediately.

NOTE: Returned Products may be subject to a 25% restocking charge. **INSTALLED PRODUCTS ARE NON-REFUNDABLE !**

Report any defective or missing parts to the authorized Weapon*R dealer you purchased this product from.

Installation does require some mechanical skills. We recommend a qualified mechanic to install this product.

