

INSTALLATION INSTRUCTIONS

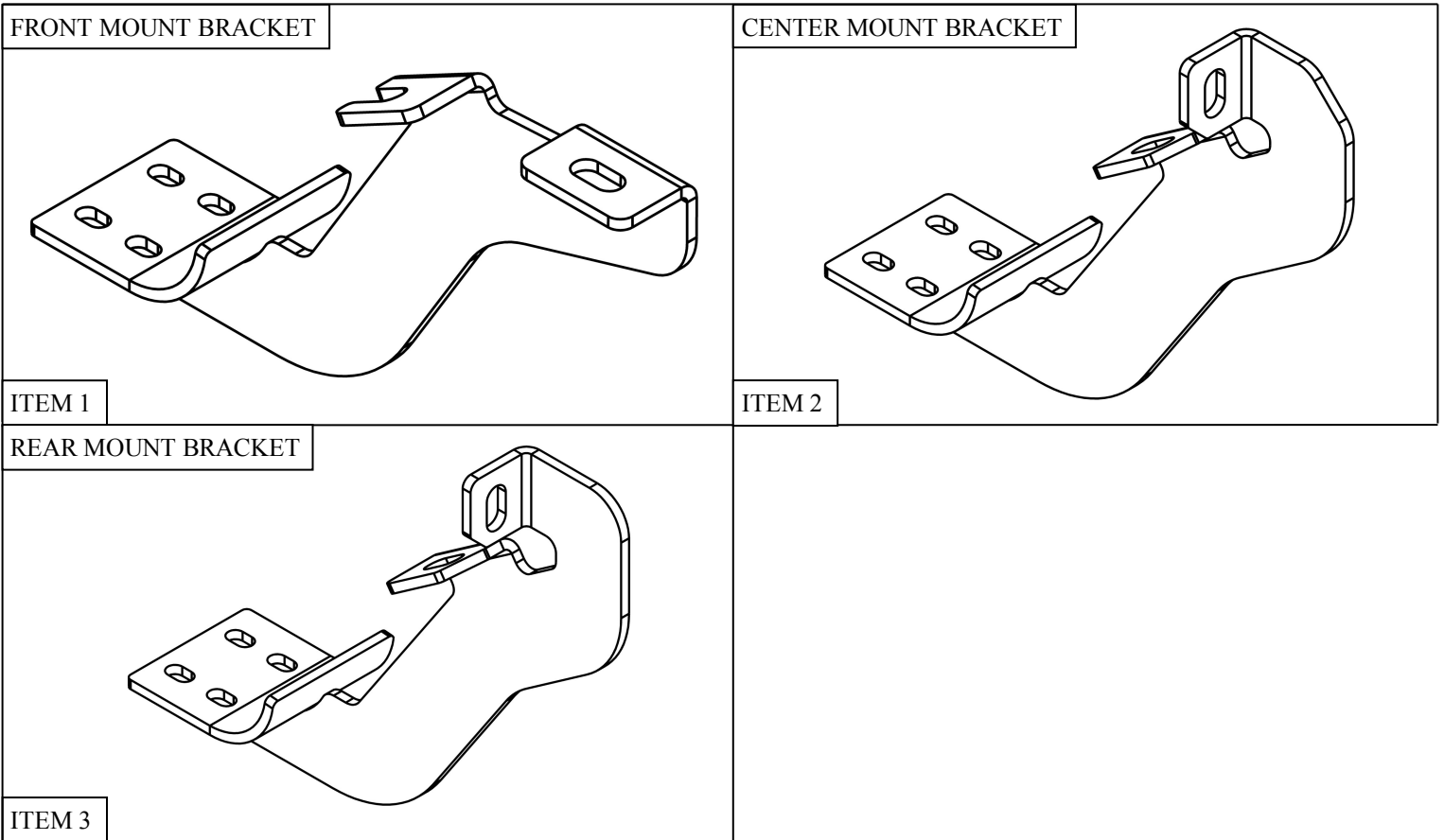
STEP BOARD MOUNT KIT



APPLICATION:
2019 Ford Ranger SuperCab
2019 Ford Ranger SuperCrew
PART NUMBER:
22-2265

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	FRONT MOUNT BRACKET	17MM SOCKET
2	2	CENTER MOUNT BRACKET	RATCHET
3	2	REAR MOUNT BRACKET	TORQUE WRENCH
4	12	M10 HEX HEAD BOLT	
5	12	M10 SPLIT LOCK WASHER	
6	12	M10 FLAT WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

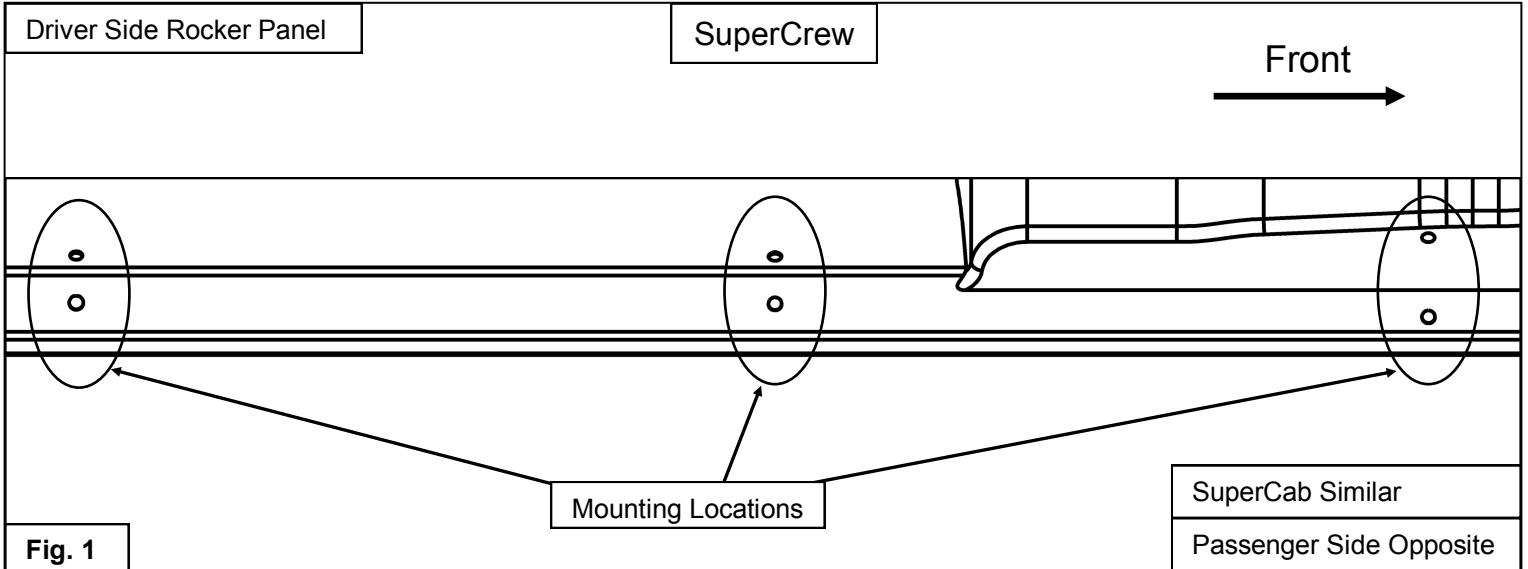


PROCEDURE

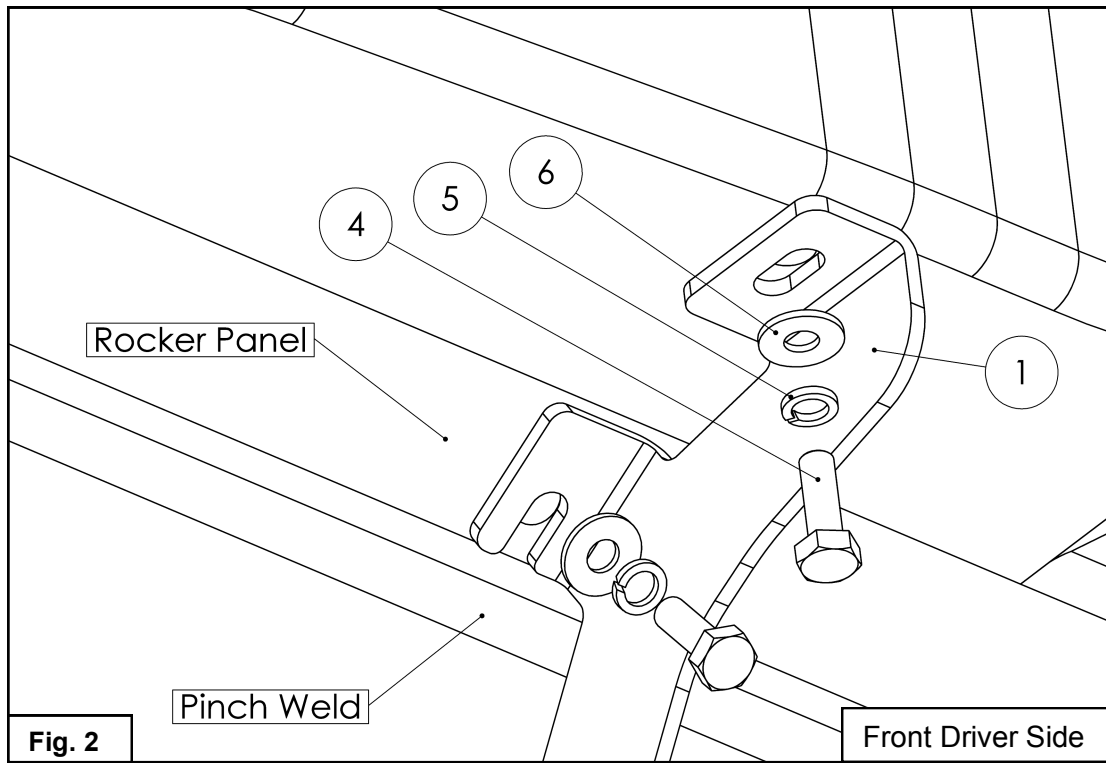
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.

Failure to identify damage before installation could lead to a rejection of any claim.

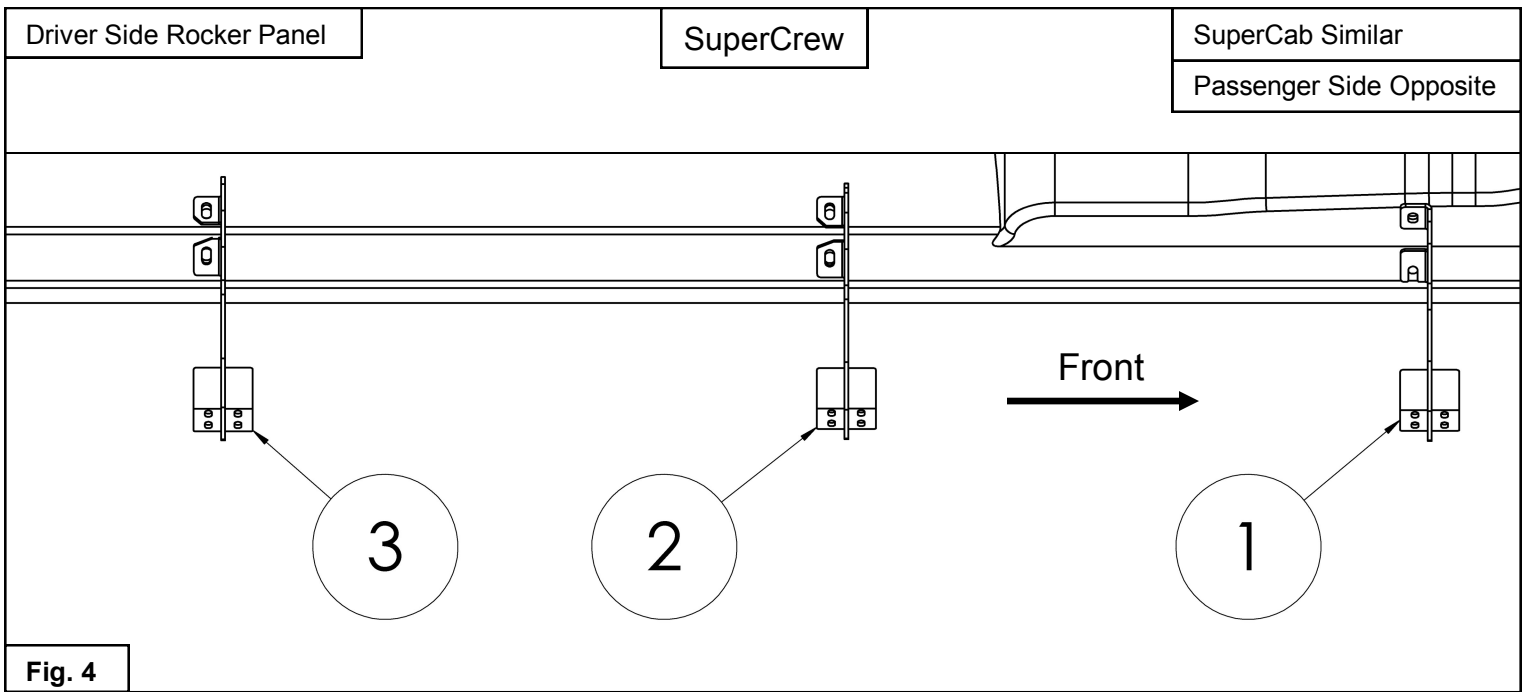
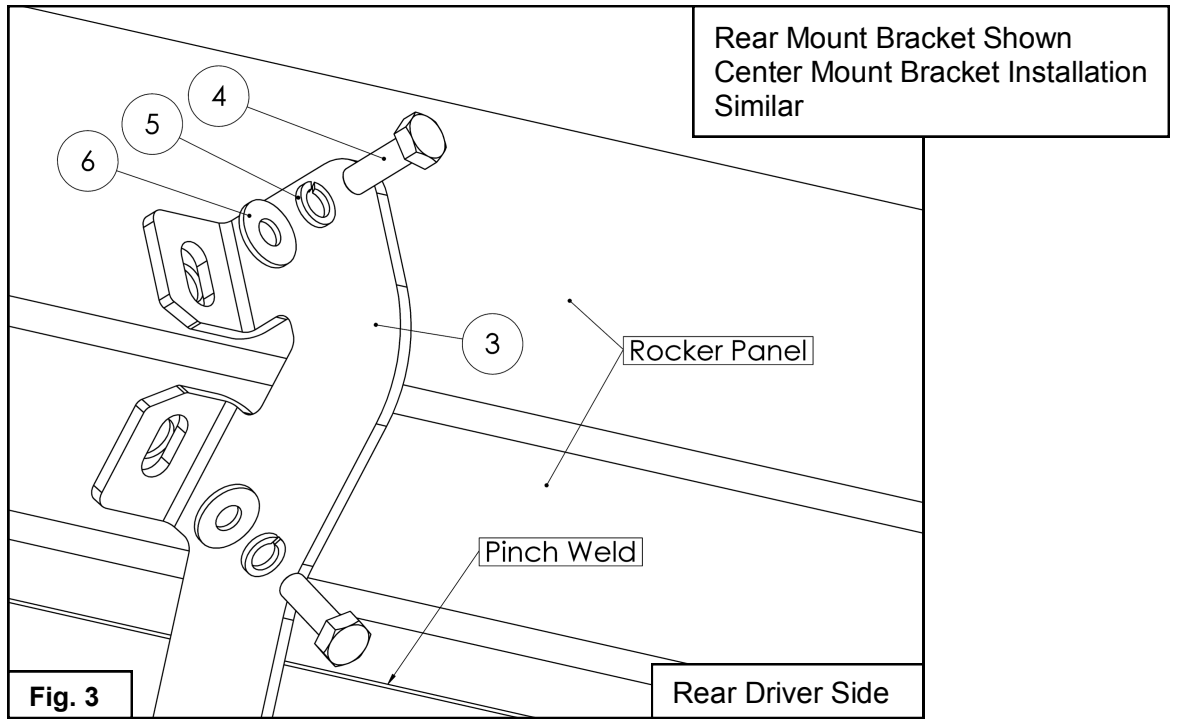
2. Beginning on the driver side of the vehicle, remove (2) M10 OEM bolts from each mounting location on the rocker panel.
See **Figure 1**.



3. Loosely secure (1) Front Mount Bracket (item 1) to the rocker panel using the supplied M10 hardware (items 4-6). See **Figures 1 & 2**.



4. Loosely secure (1) Center Mount Bracket (item 2) and (1) Rear Mount Bracket (item 3) to the rocker panel using the supplied M10 hardware (items 4-6). See **Figures 3 & 4**.



5. Move to the passenger side of the vehicle and repeat **Steps 2-4**.
6. Fasten Oval Step Bars respectively to either side of the vehicle.
Note 1: Oval Step Bars sold separately.
Note 2: Refer to the installation instructions included with Premier Oval Step Bars.
7. Align and adjust the Oval Step Bars and brackets as needed and fully tighten all hardware. Torque all M6 fasteners to 5-7 ft-lbs, and all M10 fasteners to 30-35 ft-lbs.



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



Learn more about running boards and step bars we have.