



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTRUCTIONS

APPLICATION: 2011-2013 GMC SIERRA 2500/3500 HD  
APP PART # 57-3660, 57-3665  
HDX GRILLE GUARD

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	GRILLE GUARD	18MM WRENCH
2,3	2	UPPER INNER MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	18MM SOCKET
4,5	2	UPPER OUTER MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	WOBBLE SOCKET
6,7	2	LOWER MOUNTING BRACKETS (6) DRIVERS SIDE, (7) PASSENGER SIDE	EXTENSION
8	4	M8 HEX HEAD BOLTS	17MM WRENCH
9	8	M8 FLAT WASHERS	17MM SOCKET
10	4	M8 LOCK WASHERS	14MM WRENCH
11	4	M8 HEX NUTS	14MM SOCKET
12	4	M10 HEX HEAD BOLTS	21MM SOCKET
13	8	M10 FLAT WASHERS	RATCHET
12	4	M10 LOCK WASHERS	TORQUE WRENCH
13	4	M10 HEX NUTS	ALLEN WRENCH (INCLUDED)
14	4	M12 HEX HEAD BOLTS	
15	8	M12 FLAT WASHERS	
16	4	M12 LOCK WASHERS	
17	4	M12 HEX NUTS	
18	8	M10 BUTTON HEAD BOLTS (STAINLESS STEEL)	
19	16	M10 FLAT WASHERS (STAINLESS STEEL)	
20	8	M10 LOCK WASHERS (STAINLESS STEEL)	
21	8	M10 HEX NUTS (STAINLESS STEEL)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting from underneath the vehicle on the drivers side remove the factory tow hook bolts if equipped. Take the drivers side mounting bracket and place it through the tow hook opening. (NOTE: it may be easier to remove the tow hook before inserting the mounting bracket through the bumper, then re-insert the tow hook). Attach the mounting bracket to the frame using the previously removed tow hook bolts. Use the provided M12 hardware if the vehicle is not equipped with tow hooks Fig 1. Do not fully tighten at this time.
3. Repeat step 2 for the passenger side.
4. Open the hood and remove the plastic radiator cover and set aside, starting on the drivers side remove the factory bumper bolt . Take the upper inner mounting bracket and attach it using the factory bumper bolt. Attach the bracket to the attachment points on the edge of the bumper using (2) M10 hex head bolts (4) M10 flat washers, (2) M10 lock washers, and (2) M10 hex nuts Fig 2. Do not fully tighten at this time.



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5. Repeat step 4 for the passenger side.
6. Take the drivers side upper outer mounting bracket and place it through the opening in the grille and attach it to the upper inner mounting bracket using (2) M8 hex head bolts, (4) M8 flat washers, (2) M8 lock washers, and (2) M8 hex nuts Fig 3. Do not fully tighten at this time.
7. Repeat step 6 for the passenger side.
8. With assistance take the grille guard and line it up to the attachment points on the mounting brackets. Attach the grille guard to the mounting brackets using (8) M10 button head bolts (stainless steel), (16) M10 flat washers (stainless steel), (8) M10 lock washers (stainless steel), and (8) M10 hex nuts (stainless steel) Fig 4. Do not fully tighten at this time.
9. Align and adjust the grille guard as needed then fully tighten all hardware at this time. Torque all M12 hardware to 40-45 ft lbs, all M10 hardware to 30-35 ft lbs, and M8 to 20-25 ft lbs. Re-install radiator cover at this time.

#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



