

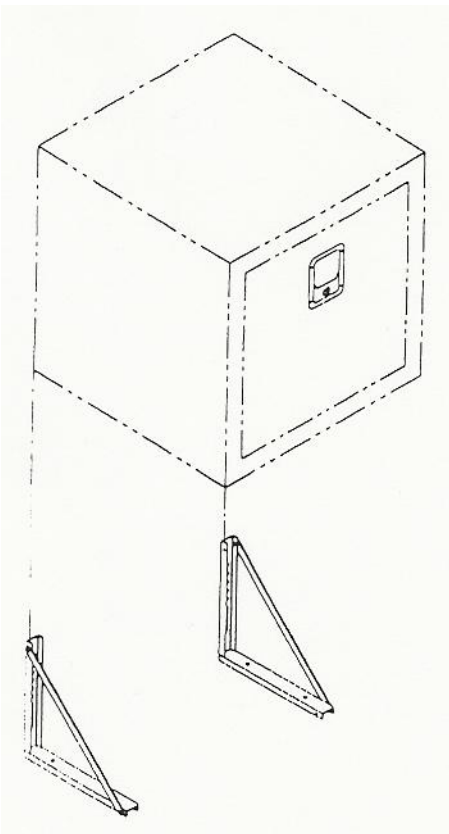


INSTRUCTION GUIDE  
Model # Series 80-UB, 80-HUB, & 80-HBD  
Under Body Tool Boxes

**DANGER!**

Do not use this toolbox for the storage or transportation of flammables, explosives, hazardous waste or materials such as gasoline, solvents, gun powder, dynamite, propane tanks, acetylene tanks or cutting torches. This toolbox is only intended and safe for use in storing and transporting small tools and equipment and/or other small materials.

**NOTE:** If your underbody box has sliding drawers, please refer to the next page before beginning installation



In order to properly support your underbody toolbox, we recommend the use of bottom support mounting brackets.

These brackets should be placed so that each end of the toolbox is supported by the full width of the mounting bracket.

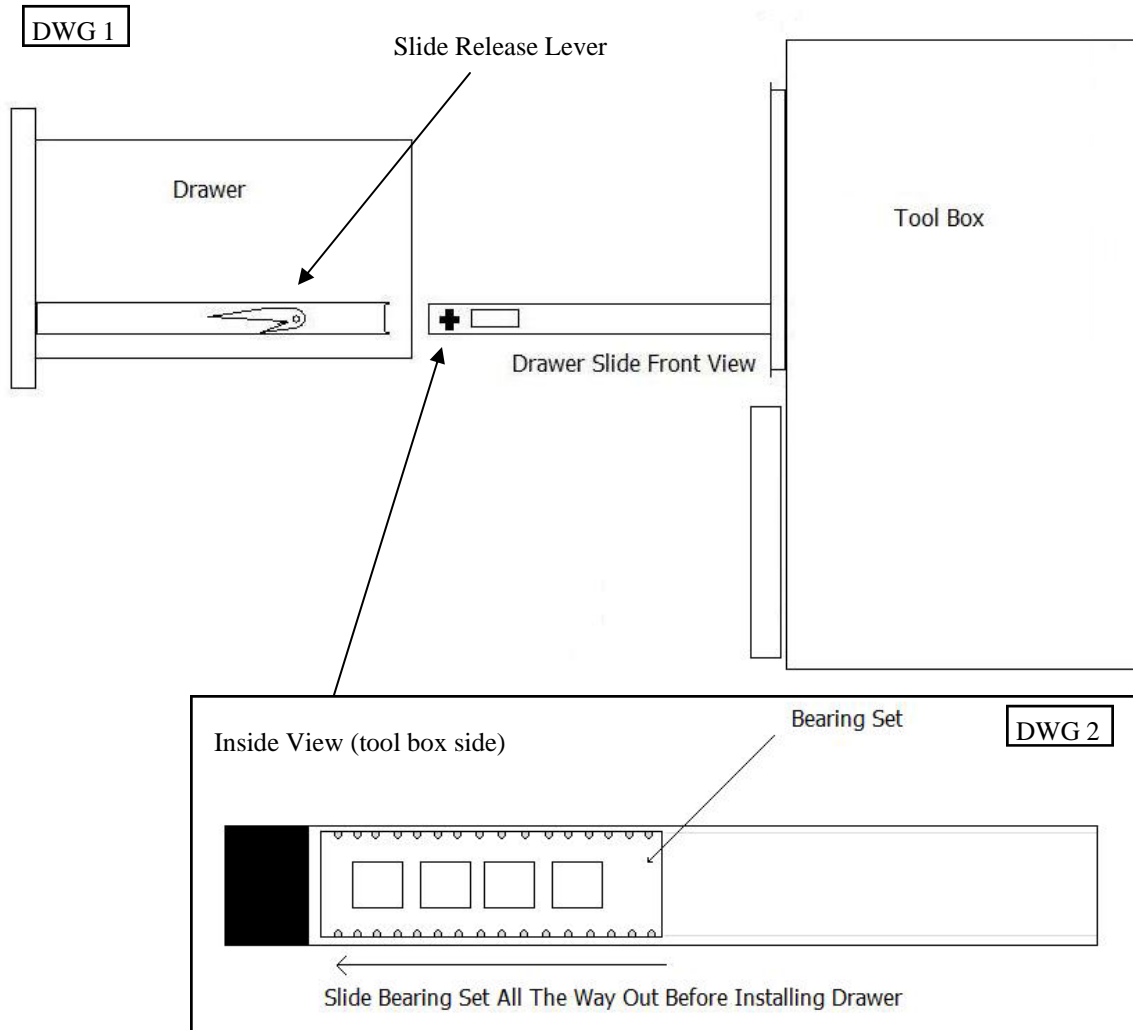
There are various ways to attach the brackets to the vehicle, all flatbeds and frames are different. Additional fabrication may be necessary to complete this installation. Professionally trained upfitters and installers are recommended.

**WARNING!**

- 1) If proper mounting brackets are not used, the box could drop off the vehicle while it's moving and cause personal injury and/or property damage.
- 2) Mounting your tool box through the top, back or sides without bottom support will significantly reduce the capacity and possibly the life of the toolbox.
- 3) Prior to any welding or drilling holes in a vehicle frame, check for location of fuel tanks, fuel lines, brake line or electric wires.
- 4) If welding is to be done on a vehicle frame in the mounting of this toolbox, disconnect the cables from the battery to prevent shorting of electrical components on the vehicle.
- 5) Always wear protective eyewear when drilling, welding or checking the underside of a vehicle.

## DRAWER BOX PROCEDURES

PLEASE READ THOROUGHLY BEFORE BEGINNING INSTALLATION



Step 1: Remove drawer by pulling drawer away from the box until slides are fully extended (see DWG 1). Then activate the release levers by pushing down on one side and pulling the lever up on the other side, then pull drawer and it will release from the slide.

Step 2: When installing the drawer first be sure the drawer slide is in full extended position to accept the drawer. See DWG 2. **IMPORTANT:** be sure the bearing set on the drawer slide is also in the full outward position while sliding the drawer into place. Failure to do so will not allow drawer to lock into position.

Once you hear a click sound on both sides of the drawer, you will know the drawer is locked into the slide. Close and latch drawer and your installation is complete.